



SERVICE INFORMATION LETTER

SERVICE INFORMATION LETTER NO. 0157

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DATE: January 31, 2005

1. SUBJECT: Installation Torque for Main Rotor Damper Relief Valve, P/N 28-14367-7
2. MODEL: F-28A, F-28C, F-28F, 280, 280C, 280F, and 280FX
3. EFFECTIVITY: All serial numbers
4. BACKGROUND:

Enstrom has increased the installation torque for the relief valves in the 28-14375 series main rotor dampers. The torque increase prevents fluid leakage past the relief valve threads.

5. COMPLIANCE:

When installing the relief valve, P/N 28-14367-7, into the reservoir, torque the valve to 350 in-lbs/39.8 Nm.

NOTE

Use Service Information Letter 0115 when performing maintenance on the 28-14375 series main rotor dampers installed on F-28A, F-28C, 280, and 280C model aircraft. For F-28F, 280F, and 280FX model aircraft, use Section 9 of the F-28F/280F/280FX Series Maintenance Manual.

6. SPECIAL TOOLS: N/A
7. MAN-HOURS: N/A
8. WARRANTY: N/A
9. WEIGHT CHANGE: N/A
10. LOG BOOK ENTRY: N/A

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11. REPETITIVE INSPECTION: N/A