



THE ENSTROM HELICOPTER CORPORATION
TWIN COUNTY AIRPORT, P.O. BOX 490, MENOMINEE, MICHIGAN 49858

SERVICE INFORMATION LETTER

SERVICE LETTER NO. 0027
Revision A

Date: April 30, 1974

Subject: Inspection of Over-Center Mount Pad 28-11100-83

Model: F-28A

Effectivity: All Serial Numbers up to 126

Compliance: As Noted Below

There have been a number of reports of cracks adjacent to the mount holes in the over-center mount pad 28-11100-83. The use of recommended washers in Service Letter 0027 has not eliminated this problem. Upon inspection of this mount pad 28-11100-83 at the owner's earliest convenience or within the next 50 hours, the following procedure is recommended.

If, upon inspection, small cracks are found, these should be welded either by heliarc or gas. The surface should then be ground or filed smooth, and a doubler of 4130 x .040 or thicker sheet steel be attached. Size should be approximately .25 smaller on all sides of flat surface of mount pad 28-11100-83. Doubler is to be match-drilled to mount pad and welded along all edges by heliarc or gas by a certified operator. See illustration below.

