



THE ENSTROM HELICOPTER CORPORATION
TWIN COUNTY AIRPORT, P.O. BOX 490, MENOMINEE, MICHIGAN 49858

SERVICE INFORMATION LETTER

SERVICE LETTER NO. 0026

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Date: May 18, 1972

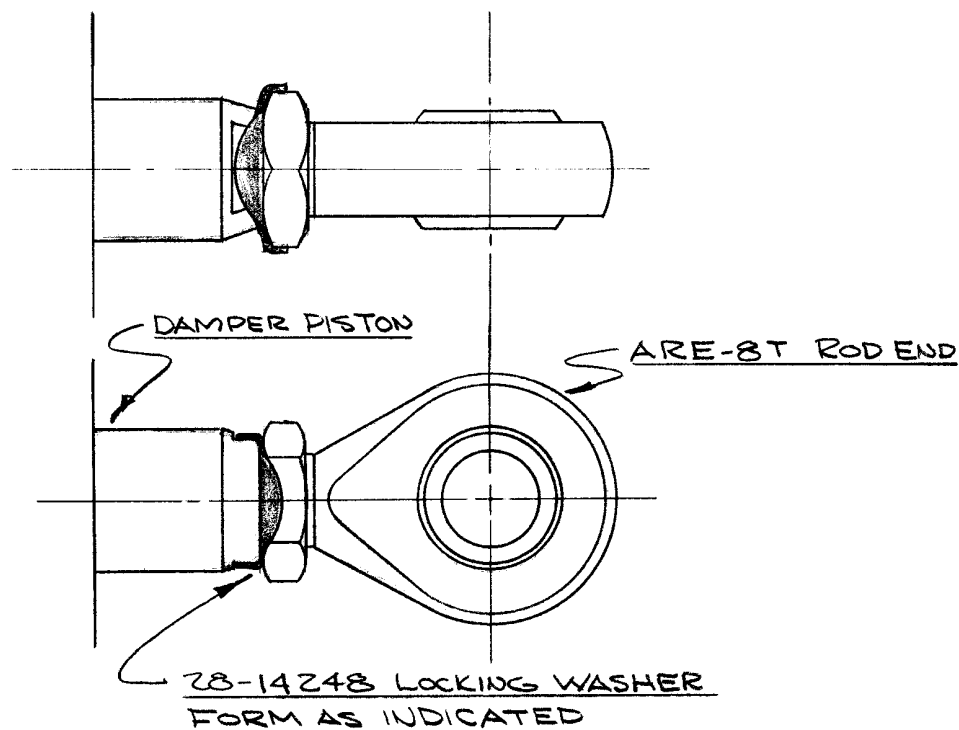
Subject: Safety Lock Washer on Damper Rod End

Model: F-28A

Compliance: As Noted

There have been two cases of the damper rod end working loose because of the jamb nut and locking washer not being properly secured.

The following method is recommended for locking the ARE—8T rod end to the damper piston. The AN316-8R should be torqued to 290 - 410 inch pounds. The thin steel washer 28-14248 behind the nut should be deformed into the flats on the piston shaft by the use of a pin punch and hammer. Note this should be accomplished on both flats. The other portions of the washer are to be deformed over the flats of the AN316-8R jamb nut. See illustration below.



A visual check should be made on the next preflight inspection. If the locking washer is not deformed as described or illustrated, it should be reworked according to the aforementioned instructions.

Note: This Service Letter supersedes Enstrom Service Letter No. 0006.