



SIL #	DATE	REV DATE	TITLE	EFFECTIVITY								
				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED	
0029	CXL		OIL FILTER CAP ASSEMBLY, MAIN ROTOR GEARBOX	X								X
0030	10/10/72		COLLECTIVE CONTROL ASSEMBLY (PILOT STICK)	X								
0031	05/31/73		COLLECTIVE FRICTION LOCK ASSEMBLY	X								
0032	06/04/73		FIELD PHASING OF MAIN ROTOR CONTROLS	X	X							
0033	07/25/73		BLADE DAMPER BLEEDING PROCEDURE	X	X							
0034	09/20/73		ABNORMAL AIRFRAME VIBRATION	X	X							
0035	12/17/73		FIELD INSTALLATION OF THE TAIL ROTOR BLADES TO THE SPLINED OUTPUT SHAFT	X	X							
0036	02/04/74		OIL SUMP QUICK DRAIN HOSE ASSEMBLIES	X	X							
0037A	03/14/74	10/01/83	INSPECTION OF SPINDLE NYLATRON SLEEVE	X	X	X	X	X	X			
0038	03/14/74		LUBRICATION OF SEAL	X	X							
0039	05/22/74		SETTING AUTOROTATION RPM	X	X							
0040	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM	X								X
0041	CXL		PULLEY ALIGNMENT AND IDLER TRACKING	X	X							X
0042	01/17/75		PROCEDURE FOR OPERATION OF GROUND HANDLING WHEELS	X	X							
0043	02/20/75		INSPECTION OF CONTROL RODS	X	X							
0044	CXL		ELIGIBILITY FOR CERTIFICATION IN REPUBLIC OF WEST GERMANY	X	X							X
0045	08/11/75		POSSIBLE INTERFERENCE OF BLADE GRIP AND SPINDLE	X	X							
0046	03/19/76		DAMPER MODIFICATION	X	X	X	X					
0047	03/11/76		TITLE CHANGES FOR ENSTROM SERVICE COMMUNICATIONS	X	X	X	X					
0048	03/30/76		FOAM TAPE SEPARATION FROM COOLING FAN SHROUD		X	X	X					
0049	CXL		"C" MODEL FACTORY CONVERSIONS	X	X							X
0050	CXL		LIMIT RANGE ON ROTOR TACHOMETER			X	X					X
0051	01/27/77		IMPROVED TEETERING BEARING	X	X	X	X					
0052	01/27/77		IMPROVED NARROW CHORD TAIL ROTOR SPINDLE DESIGN	X	X	X	X					
0053	CXL		LOW ROTOR RPM WARNING UNIT	X	X	X	X					X ⁴
0054R2	01/27/77	10/21/25	INDUCTION SYSTEM HOSE CLAMPS			X	X	⁹	⁹	⁹		
0055	CXL		MAIN ROTOR DAMPER FATIGUE LIFE Superseded by Service Information Letter No. 0116	X	X	X	X					X ⁴
0056	01/27/77		TAIL ROTOR INPUT SHAFT NUT TORQUE	X	X	X	X					
0057	01/27/77		MAIN ROTOR GEARBOX RETENTION BOLTS	X	X	X	X					



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED	
0058	CXL		FATIGUE RETIREMENT LIVES Superseded by Service Information Letter No. 0116	X	X	X	X					X ⁴
0059	02/15/77		INSPECTION AND REPACKING OF SEALED BEARINGS	X	X	X	X					
0060	03/10/77		INSTRUCTIONS FOR OBTAINING REWORKED TAIL ROTOR SPINDLE & NEW TEETER STOP	X	X	X	X					
0061	04/25/77		HELICOPTER WEIGHT AND BALANCE FULCRUM	X	X	X	X					
0062	06/22/77		FUEL LINE INSTALLATION (LAGGING)			X	X					
0063	05/27/77		IMPROVED TURBOCHARGER OIL INLET ADAPTER			X	X					
0064	06/01/77		IDLER STABILIZER INSTALLATION KIT	X	X	X	X					
0065	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM			X						X
0066	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM				X					X
0067	07/27/77		CONFIGURATION OF HELICOPTERS DELIVERED TO AUSTRALIA	X	X	X	X					
0068	08/23/77		OLEO BOOT KIT	X	X	X	X					
0069	10/07/77		ENGINE TROUBLESHOOTING PROCEDURES			X	X					
0070	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM		X							X
0071	CXL		CANCELED									X ⁴
0072	05/01/78		SPECIAL REQUIREMENT FOR WEST GERMANY			X	X					
0073A	-	05/24/79	O-RING – MAIN ROTOR RETENTION ASSEMBLY	X	X	X	X					
0074R3	12/12/78	11/21/23	DRIVE BELT INSPECTION REQUIREMENTS	X	X	X	X					
0075A	12/12/78	11/20/80	DAMPER IDENTIFICATION	X	X	X	X					
0076	CXL		MAIN ROTOR TRANSMISSION MOUNTING HARDWARE Reference SDB 0051	X	X	X	X					X ⁴
0077	12/12/78		PINION SHAFT RETORQUE REQUIREMENTS	X	X	X	X					
0078	12/13/78	04/06/79	FIRE WALL CURTAIN INSPECTION	X	X	X	X					
0079A	12/13/78	02/14/80	CLUTCH INSPECTION & SERVICING	X	X	X	X					
0080R2	12/13/78	03/28/25	CLUTCH CONTROL AND BELT TENSION INSPECTION AND RIGGING PROCEDURE	X	X	X	X	7	7			
0081	12/12/78		INSPECTION OF TURBOCHARGER FOR OIL LEAKS			X	X					
0082	12/13/78		MODIFICATION TO FLEX OIL LINES			X	X					
0083	12/14/78		MODIFICATION TO STATIC VENT SYSTEM	X	X	X	X					
0084	12/19/78		PINION SHAFT RUNOUT INSPECTION	X	X	X	X					



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED	
0085	12/19/78		RECOMMENDED TRANSMISSION OVERHAUL INTERVAL	X	X	X	X					
0086	03/05/79		TAIL ROTOR RIGGING TOOL			X	X					
0087	03/06/79		TAIL ROTOR BLADE INSPECTION AND LUBRICATION	X	X	X	X					
0088R2	04/06/79	11/13/19	SPECIAL INSPECTION FOR MAIN AND/OR TAIL ROTOR STRIKE/SUDDEN STOPPAGE	X	X	X	X					
0089	01/22/79		LEADING EDGE BLADE TAPE	X	X	X	X					
0090	05/23/79		FUEL NOZZLE AIR VENT MODIFICATION			X	X					
0091A	-	09/26/80	MODIFICATION TO ENGINE STARTING SYSTEM			X	X					
0092	02/14/80		MONITORING EGT SYSTEM			X	X					
0093	02/13/80		STARTER RING GEAR CLEARANCE	X	X	X	X					
0094	02/25/80	12/31/80	PREFLIGHT CONTROL SYSTEM CHECK WITH ADDENDUM	X	X	X	X					
0095	07/17/80		CORROSION ON MAIN & TAIL ROTOR BLADES	X	X	X	X					
0096	ca. 07/80		INSPECTION OF P/N 28-12462 FUEL LINES			X	X					
0097	CXL		LIFE LIMIT ON LAMIFLEX BEARINGS Refer to Service Information Letter No. 0116	X	X	X	X					X ⁴
0098	08/06/80		TURBOCHARGER GASKET REPLACEMENT			X	X					
0099	08/06/80		CORROSION CONTROL ON LOW USAGE AIRCRAFT	X	X	X	X					
0100	08/06/80		MAIN ROTOR FLAPPING BEARING LUBRICATION	X	X	X	X					
0101	08/18/80		POSITION AND STROBE LIGHT ASSEMBLY LIGHT SHIELDS		X		X					
0102	09/26/80		TAIL ROTOR TEETER BEARING KRP8A-C			X	X					
0103	11/13/80		IMPROVED OVER-RUNNING CLUTCH	X	X	X	X					
0104	CXL		INSTALLATION OF STAINLESS STEEL TAPE FOR ROTOR BLADE CORROSION AND EROSION PROTECTION	X	X	X	X					X
0105	11/13/80		CHANGE OF RETARD TIMING ON BENDIX D-2000/3000 SHOWER OF SPARKS MAGNETO			X	X					
0106	11/13/80		COCKPIT MIXTURE CONTROL FRICTION ADJUSTMENT			X	X					
0107	CXL		SOLAR SHIELD AVAILABILITY	X	X	X	X					X
0108	03/17/81		IMPROVED LOWER JACK STRUT	X	X	X	X					
0109	03/10/81		SLINGER RINGS FOR RAIN PROTECTION ON MAIN ROTOR SHAFT AND TAIL ROTOR INPUT SHAFT	X	X	X	X	X	X			
0110B	04/01/81	03/18/93	SWASHPLATE LUBRICATIONS	X	X	X	X					
0111	03/11/81		IMPROVED ENGINE STARTING CHARACTERISTICS			X	X	X	X			



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0112R1	04/02/81	03/14/18	TOLERANCE FIT ON MAIN ROTOR GEARBOX PINION DRIVE KEY	X	X	X	X	X	X	X	
0113	04/23/81		LANDING LIGHT MODIFICATION			X		X			
0114	04/28/81		RECOMMENDED OPTIONAL SAFETY EQUIPMENT	X	X	X	X	X	X		
0115	03/09/81		IMPROVED MAIN ROTOR BLADE DAMPER	X	X	X	X				
0116R8	08/26/81	11/13/19	SERVICE LIFE LIMITS	X	X	X	X				3
0117	08/26/81		HOT WEATHER AUXILIARY OIL COOLER KIT			X	X				
0118	08/26/81		ENGINE LUBRICATING OIL – RECOMMENDATIONS FOR ALL TEMPERATURE OPERATION	X	X	X	X	X	X		
0119	12/02/81		INTERNAL TIMING OF 2200/3200 SERIES DUAL BENDIX MAGNETO WITH SHOWER OF SPARKS			X	X	X	X		
0120	12/02/81		TEETER BEARING LUBRICATION AND INSPECTION			X	X	X	X		
0121	12/02/81		TROUBLESHOOTING & TRACKING ENSTROM ARTICULATED ROTOR SYSTEM	X	X	X	X	X	X		
0122	04/14/82		IMPROVED STARTER INSTALLATION	X	X	X	X	X	X		
0123	04/14/82		IMPROVED OIL COOLER ACCESS	X	X	X	X				
0124	04/14/82		FUEL SYSTEM ICE PREVENTION	X	X	X	X	X	X		
0125	07/27/82		CHANGE OF OVERBOOST WARNING					X	X		
0126	07/27/82		INSPECTION OF FLAPPING BEARING PRELOAD	X	X	X	X	X	X		
0127A	08/23/82	12/15/87	PREVENTIVE MAINTENANCE OF MAIN AND TAIL ROTOR BLADES FOR CORROSION CONTROL IN THE FIELD	X	X	X	X	X	X		
0128	CXL		MINOR DESIGN CHANGE AFFECTING USAGE IN SETS OF LAMIFLEX THRUST BEARINGS			X	X	X	X		X ⁴
0129	11/12/82		MINOR MAINTENANCE AND REPAIR OF MAIN AND TAIL ROTOR BLADES	X	X	X	X	X	X		
0130	10/01/84		ELIGIBILITY FOR NORMAL CATEGORY 2600 POUND GROSS WEIGHT					X	X		
0131	10/01/84		ENGINE DAMAGE FROM IMPROPER OPERATION			X	X	X	X		
0132	CXL		TAIL ROTOR DRIVE FLEX COUPLINGS INSPECTION AND SERVICE LIFE Superseded by Service Directive Bulletin No. 0080			X	X	X	X		X
0133	06/08/87		INSTALLATION OF MATCHED ANGULAR CONTACT BEARINGS IN TAIL ROTOR RETENTION SYSTEMS	X	X	X	X	X	X	X	
0134	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATE IN UNITED KINGDOM					X			X
0135	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATE IN UNITED KINGDOM						X	X	X



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED	
0158	CXL		FIXED LENGTH TAIL ROTOR PITCH CHANGE LINK, P/N 28-16391-1			X	X	X	X	X	X	X ²
0159	01/31/05		F-28A AND 280 LEFT SIDE TAIL ROTOR INSTALLATION	X	X							
0160	10/30/06		MODIFIED PROCEDURE FOR ATTACHING MAIN ROTOR CONTROL RODS TO THE LOWER SWASHPLATE ASSEMBLY	X	X	X	X	X	X	X	X	
0161	05/04/07		MAIN ROTOR DAMPER OIL PART NUMBER	X	X	X	X	X	X	X	X	
0162R1	05/08/07	11/21/23	TAIL ROTOR THRUST BEARINGS, P/N ECD002-11			X	X	X	X	X	X	
0163R1	07/24/07	04/02/19	TURBOCHARGER ADAPTER ASSEMBLY			X	X	X	X	X	X	
0164	07/24/07		CYCLIC TRIM SYSTEM CONFIGURATION					X			X	
0165R4	10/19/07	11/10/17	TAIL ROTOR P/C LINK INSTALLATION			X	X	X	X	X	X	
0166	05/21/08		MAIN ROTOR GEARBOX BOLT RETORQUE	X	X	X	X	X	X	X	X	
0167R1	11/25/08	01/05/10	SLIDING WINDOW INSTALLATION	X	X	X	X	X	X	X	X	
0168	01/20/09		GREASE RECOMMENDATION FOR ROTOR SYSTEM BEARINGS	X	X	X	X	X	X	X	X	
0169	04/28/09		IDENTIFYING CORROSION SEVERITY ZONE FOR OPERATING ENVIRONMENT	X	X	X	X	X	X	X	X	
0170R1	03/22/10	04/08/26	APPLICATION OF CORROSION PREVENTION COMPOUND	X	X	X	X	X	X	X	X	
0171R1	03/26/12	11/04/25	PROPER FUEL FILTER SCREEN SERVICING			X	X	¹¹	¹¹	¹¹		
0172	01/20/11		BLADE TAPE REPAIR	X	X	X	X	X	X	X	X	
0173	09/02/10		PYLON STRUCTURE INSPECTION			X	X	X	X	X	X	
0174	01/20/11		BLADE INTERCHANGEABILITY AND IDENTIFICATION	X	X	X	X	X	X	X	X	
0175R1	04/07/11	12/12/23	TURBOCHARGER ADAPTER ASSEMBLY			X	X	X	X	X	X	
0176	07/11/11		TAIL ROTOR PITCH CHANGE BEARING LUBRICATION METHOD	X	X	X	X	X	X	X	X	
0177	08/19/11		MAIN ROTOR SYSTEM TRACKING	X	X	X	X	X	X	X	X	
0178R1	04/15/14	09/30/25	UPPER SWASHPLATE BEARING HOUSING					X			X	
0179R1	12/05/11	12/20/17	COPILOT FLIGHT CONTROLS REMOVAL	X	X	X	X	X	X	X	X	
0180	11/30/12		HI/LO ROTOR RPM SWITCH INSTALLATION					X			X	
0181	CXL		PRODUCTION CERTIFICATE					X			X	X ⁵
0182R1	03/17/15	11/07/17	FUEL MANAGEMENT	X	X	X	X	X	X	X	X	
0183	08/19/15		COLLECTIVE STICK SOCKET REPLACEMENT	X	X	X	X	X	X	X	X	
0184R3	03/21/16	05/16/23	COLLECTIVE TRIM ADJUSTMENT ROD ASSEMBLY			X	X	X	X	X	X	
0185	CXL		CHT PROBE INSTALLATION					X			X	X ¹²

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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0186	03/30/16		WASTEGATE LINKAGE AND THROTTLE CABLE INSTALLATIONS					X	X	X	
0187R1	11/09/16	04/02/24	UNIVERSAL BLOCK, 28-14117-11	X	X	X	X	X	X	X	
0188	12/01/16		OIL PRESSURE GAUGE, TROUBLESHOOTING	X	X	X	X	X	X	X	
0189	02/04/19		MAGNETO RETARD TERMINAL P-LEAD INSULATOR			X	X	X	X	X	
0190R1	04/02/19	11/04/25	CABIN DOOR REMOVAL	X	X	X	X	¹³	¹³	¹³	
0191	08/14/19		LAMIFLEX BEARING DISCONTINUATION	X	X	X	X	X	X	X	
0192	12/09/19		TAIL ROTOR CABLE ASSEMBLY	X	X	X	X	X	X	X	
0193R1	05/08/23	05/09/23	TAIL ROTOR GEARBOX, OIL LEVEL CHECK AND SERVICING	X	X	X	X	X	X	X	
0194	06/24/25		TAIL ROTOR TRANSMISSION (GEARBOX), PREMATURE GEAR WEAR	X	X	X	X	X	X	X	

Notes

- ¹ Incorporated into the F-28F/280F Series Maintenance Manual (Table 4-1).
- ² Incorporated into SIL0165 Revision 2.
- ³ F-28F, 280F, and 280FX incorporated in F-28F/280F Series Maintenance Manual (Table 3-1).
- ⁴ A formal CXL letter was published to the Enstrom website upon release of SIL Index dated 11-21-23. However, the CXL letter, as dated, does not reflect the actual date at the time of cancellation of the SIL. The original cancellation date is unknown.
- ⁵ Previously published data is contained in the latest revision of TCDS H1CE.
- ⁶ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 12).
- ⁷ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 11).
- ⁸ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 10).
Note: The addition of the reference note number is the only change to this service document listing.
- ⁹ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 13).
- ¹⁰ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 8).
- ¹¹ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 13).
- ¹² F-28F and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 7).
- ¹³ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 8).