



| SIL #  | DATE     | REV DATE | TITLE                                                                       | EFFECTIVITY |     |       |      |       |      |       |          |
|--------|----------|----------|-----------------------------------------------------------------------------|-------------|-----|-------|------|-------|------|-------|----------|
|        |          |          |                                                                             | F-28A       | 280 | F-28C | 280C | F-28F | 280F | 280FX | CANCELED |
| 0001   | 02/29/68 |          | ENGINE CRANKCASE VENT                                                       | X           |     |       |      |       |      |       |          |
| 0002   | 02/29/68 |          | FUEL LINE CHAFFING                                                          | X           |     |       |      |       |      |       |          |
| 0003   | CXL      |          | TAPER PINS – TAIL ROTOR DRIVESHAFT                                          | X           |     |       |      |       |      |       | X        |
| 0004   | CXL      |          | BOLTS – ROTOR BLADE DAMPER ATTACH                                           | X           |     |       |      |       |      |       | X        |
| 0005   | 02/10/69 |          | EXHAUST STACK CRACKS                                                        | X           | X   |       |      |       |      |       |          |
| 0006   | CXL      |          | DAMPER ROD END JAM NUT LOCKWASHER                                           | X           |     |       |      |       |      |       | X        |
| 0007   | 02/12/69 |          | CABIN DOOR HANDLE ATTACH PINS                                               | X           |     |       |      |       |      |       |          |
| 0008   | CXL      |          | COMPONENT SERVICE LIFE<br>Superseded by Service Information Letter No. 0116 | X           |     |       |      |       |      |       | X        |
| 0009   | 06/04/69 |          | BELT IDLER SHAFT                                                            | X           |     |       |      |       |      |       |          |
| 0010   | CXL      |          | REPLACEMENT OF WASHERS ON ACTUATOR ARM                                      | X           |     |       |      |       |      |       | X        |
| 0011   | CXL      |          | BELT TENSION FIELD ADJUSTMENT                                               | X           |     |       |      |       |      |       | X        |
| 0012   | 09/19/69 |          | ROLL PIN – FRICTION LOCKHANDLE – COLLECTIVE CONTROL                         | X           |     |       |      |       |      |       |          |
| 0013   | 09/25/69 |          | INLET AIR DUCTING                                                           | X           |     |       |      |       |      |       |          |
| 0014A  | 11/07/69 | 05/11/73 | PROPER LUBRICATION OF LOWER JACK STRUT BRG                                  | X           | X   |       |      |       |      |       |          |
| 0015   | 12/19/69 |          | CHAFFING OF PRESSURE AND VENT LINES, MAIN CABIN AREA                        | X           | X   |       |      |       |      |       |          |
| 0016R1 | 12/19/69 | 10/06/00 | REMOVAL OF ALTERNATOR COOLING FAN                                           | X           | X   | X     | X    | X     | X    | X     |          |
| 0017   | 04/14/70 |          | TAIL ROTOR TEETERING HINGE BEARING                                          | X           | X   |       |      |       |      |       |          |
| 0018   | 05/05/70 |          | STABILIZER ATTACHMENT TUBE                                                  | X           |     |       |      |       |      |       |          |
| 0019   | 11/13/70 |          | INSPECTION OF TAIL ROTOR GEARBOX HOUSING                                    | X           |     |       |      |       |      |       |          |
| 0020   | 02/18/71 |          | ELECTRICAL DISTRIBUTION SYSTEM                                              | X           |     |       |      |       |      |       |          |
| 0021   | 04/13/71 |          | INLET AIR DUCTING                                                           | X           |     |       |      |       |      |       |          |
| 0022   | 04/30/71 |          | RF INTERFERENCE WITH ENGINE INSTRUMENT CLUSTER                              | X           |     |       |      |       |      |       |          |
| 0023   | CXL      |          | COMPLIANCE OF SERVICE LETTER No. 0016 SURVEY                                | X           |     |       |      |       |      |       | X        |
| 0024   | 09/24/71 |          | MAIN ROTOR BLADE LEADING EDGE PROTECTION                                    | X           | X   |       |      |       |      |       |          |
| 0025   | 06/26/72 |          | ROD END ASSEMBLY – P/N 28-16143 SWASHPLATE ASS'Y                            | X           |     |       |      |       |      |       |          |
| 0026   | 05/18/72 |          | SAFETY LOCK WASHER ON DAMPER ROD END                                        | X           |     |       |      |       |      |       |          |
| 0027A  | 05/19/72 | 05/30/74 | INSPECTION OF OVERCENTER MOUNT PAD                                          | X           |     |       |      |       |      |       |          |
| 0028   | CXL      |          | BELT ENGAGEMENT OVERCENTERING CAPSULE ADJUSTMENT                            | X           |     |       |      |       |      |       | X        |
| 0029   | CXL      |          | OIL FILTER CAP ASSEMBLY, MAIN ROTOR GEARBOX                                 | X           |     |       |      |       |      |       | X        |



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|--------|----------|-------------|-------------------------------------------------------------------------------------|-------------|-----|-------|------|-------|------|-------|----------------|
|        |          |             |                                                                                     | F-28A       | 280 | F-28C | 280C | F-28F | 280F | 280FX | CANCELED       |
| 0030   | 10/10/72 |             | COLLECTIVE CONTROL ASSEMBLY (PILOT STICK)                                           | X           |     |       |      |       |      |       |                |
| 0031   | 05/31/73 |             | COLLECTIVE FRICTION LOCK ASSEMBLY                                                   | X           |     |       |      |       |      |       |                |
| 0032   | 06/04/73 |             | FIELD PHASING OF MAIN ROTOR CONTROLS                                                | X           | X   |       |      |       |      |       |                |
| 0033   | 07/25/73 |             | BLADE DAMPER BLEEDING PROCEDURE                                                     | X           | X   |       |      |       |      |       |                |
| 0034   | 09/20/73 |             | ABNORMAL AIRFRAME VIBRATION                                                         | X           | X   |       |      |       |      |       |                |
| 0035   | 12/17/73 |             | FIELD INSTALLATION OF THE TAIL ROTOR BLADES TO THE SPLINED OUTPUT SHAFT             | X           | X   |       |      |       |      |       |                |
| 0036   | 02/04/74 |             | OIL SUMP QUICK DRAIN HOSE ASSEMBLIES                                                | X           | X   |       |      |       |      |       |                |
| 0037A  | 03/14/74 | 10/01/83    | INSPECTION OF SPINDLE NYLATRON SLEEVE                                               | X           | X   | X     | X    | X     | X    |       |                |
| 0038   | 03/14/74 |             | LUBRICATION OF SEAL                                                                 | X           | X   |       |      |       |      |       |                |
| 0039   | 05/22/74 |             | SETTING AUTOROTATION RPM                                                            | X           | X   |       |      |       |      |       |                |
| 0040   | CXL      |             | ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM                     | X           |     |       |      |       |      |       | X              |
| 0041   | CXL      |             | PULLEY ALIGNMENT AND IDLER TRACKING                                                 | X           | X   |       |      |       |      |       | X              |
| 0042   | 01/17/75 |             | PROCEDURE FOR OPERATION OF GROUND HANDLING WHEELS                                   | X           | X   |       |      |       |      |       |                |
| 0043   | 02/20/75 |             | INSPECTION OF CONTROL RODS                                                          | X           | X   |       |      |       |      |       |                |
| 0044   | CXL      |             | ELIGIBILITY FOR CERTIFICATION IN REPUBLIC OF WEST GERMANY                           | X           | X   |       |      |       |      |       | X              |
| 0045   | 08/11/75 |             | POSSIBLE INTERFERENCE OF BLADE GRIP AND SPINDLE                                     | X           | X   |       |      |       |      |       |                |
| 0046   | 03/19/76 |             | DAMPER MODIFICATION                                                                 | X           | X   | X     | X    |       |      |       |                |
| 0047   | 03/11/76 |             | TITLE CHANGES FOR ENSTROM SERVICE COMMUNICATIONS                                    | X           | X   | X     | X    |       |      |       |                |
| 0048   | 03/30/76 |             | FOAM TAPE SEPARATION FROM COOLING FAN SHROUD                                        |             | X   | X     | X    |       |      |       |                |
| 0049   | CXL      |             | "C" MODEL FACTORY CONVERSIONS                                                       | X           | X   |       |      |       |      |       | X              |
| 0050   | CXL      |             | LIMIT RANGE ON ROTOR TACHOMETER                                                     |             |     | X     | X    |       |      |       | X              |
| 0051   | 01/27/77 |             | IMPROVED TEETERING BEARING                                                          | X           | X   | X     | X    |       |      |       |                |
| 0052   | 01/27/77 |             | IMPROVED NARROW CHORD TAIL ROTOR SPINDLE DESIGN                                     | X           | X   | X     | X    |       |      |       |                |
| 0053   | CXL      |             | LOW ROTOR RPM WARNING UNIT                                                          | X           | X   | X     | X    |       |      |       | X <sup>4</sup> |
| 0054R1 | 01/27/77 | 04/07/17    | INDUCTION SYSTEM HOSE CLAMPS                                                        |             |     | X     | X    | X     | X    | X     |                |
| 0055   | CXL      |             | MAIN ROTOR DAMPER FATIGUE LIFE<br>Superseded by Service Information Letter No. 0116 | X           | X   | X     | X    |       |      |       | X <sup>4</sup> |
| 0056   | 01/27/77 |             | TAIL ROTOR INPUT SHAFT NUT TORQUE                                                   | X           | X   | X     | X    |       |      |       |                |
| 0057   | 01/27/77 |             | MAIN ROTOR GEARBOX RETENTION BOLTS                                                  | X           | X   | X     | X    |       |      |       |                |
| 0058   | CXL      |             | FATIGUE RETIREMENT LIVES<br>Superseded by Service Information Letter No. 0116       | X           | X   | X     | X    |       |      |       | X <sup>4</sup> |



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|--------|----------|-------------|--------------------------------------------------------------------------|-------------|-----|-------|------|-------|------|-------|----------------|
|        |          |             |                                                                          | F-28A       | 280 | F-28C | 280C | F-28F | 280F | 280FX | CANCELED       |
| 0059   | 02/15/77 |             | INSPECTION AND REPACKING OF SEALED BEARINGS                              | X           | X   | X     | X    |       |      |       |                |
| 0060   | 03/10/77 |             | INSTRUCTIONS FOR OBTAINING REWORKED TAIL ROTOR SPINDLE & NEW TEETER STOP | X           | X   | X     | X    |       |      |       |                |
| 0061   | 04/25/77 |             | HELICOPTER WEIGHT AND BALANCE FULCRUM                                    | X           | X   | X     | X    |       |      |       |                |
| 0062   | 06/22/77 |             | FUEL LINE INSTALLATION (LAGGING)                                         |             |     | X     | X    |       |      |       |                |
| 0063   | 05/27/77 |             | IMPROVED TURBOCHARGER OIL INLET ADAPTER                                  |             |     | X     | X    |       |      |       |                |
| 0064   | 06/01/77 |             | IDLER STABILIZER INSTALLATION KIT                                        | X           | X   | X     | X    |       |      |       |                |
| 0065   | CXL      |             | ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM          |             |     | X     |      |       |      |       | X              |
| 0066   | CXL      |             | ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM          |             |     |       | X    |       |      |       | X              |
| 0067   | 07/27/77 |             | CONFIGURATION OF HELICOPTERS DELIVERED TO AUSTRALIA                      | X           | X   | X     | X    |       |      |       |                |
| 0068   | 08/23/77 |             | OLEO BOOT KIT                                                            | X           | X   | X     | X    |       |      |       |                |
| 0069   | 10/07/77 |             | ENGINE TROUBLESHOOTING PROCEDURES                                        |             |     | X     | X    |       |      |       |                |
| 0070   | CXL      |             | ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM          |             | X   |       |      |       |      |       | X              |
| 0071   | CXL      |             | CANCELED                                                                 |             |     |       |      |       |      |       | X <sup>4</sup> |
| 0072   | 05/01/78 |             | SPECIAL REQUIREMENT FOR WEST GERMANY                                     |             |     | X     | X    |       |      |       |                |
| 0073A  | -        | 05/24/79    | O-RING – MAIN ROTOR RETENTION ASSEMBLY                                   | X           | X   | X     | X    |       |      |       |                |
| 0074R3 | 12/12/78 | 11/21/23    | DRIVE BELT INSPECTION REQUIREMENTS                                       | X           | X   | X     | X    |       |      |       |                |
| 0075A  | 12/12/78 | 11/20/80    | DAMPER IDENTIFICATION                                                    | X           | X   | X     | X    |       |      |       |                |
| 0076   | CXL      |             | MAIN ROTOR TRANSMISSION MOUNTING HARDWARE<br>Reference SDB 0051          | X           | X   | X     | X    |       |      |       | X <sup>4</sup> |
| 0077   | 12/12/78 |             | PINION SHAFT RETORQUE REQUIREMENTS                                       | X           | X   | X     | X    |       |      |       |                |
| 0078   | 12/13/78 | 04/06/79    | FIRE WALL CURTAIN INSPECTION                                             | X           | X   | X     | X    |       |      |       |                |
| 0079A  | 12/13/78 | 02/14/80    | CLUTCH INSPECTION & SERVICING                                            | X           | X   | X     | X    |       |      |       |                |
| 0080R2 | 12/13/78 | 03/28/25    | CLUTCH CONTROL AND BELT TENSION INSPECTION AND RIGGING PROCEDURE         | X           | X   | X     | X    | 7     | 7    |       |                |
| 0081   | 12/12/78 |             | INSPECTION OF TURBOCHARGER FOR OIL LEAKS                                 |             |     | X     | X    |       |      |       |                |
| 0082   | 12/13/78 |             | MODIFICATION TO FLEX OIL LINES                                           |             |     | X     | X    |       |      |       |                |
| 0083   | 12/14/78 |             | MODIFICATION TO STATIC VENT SYSTEM                                       | X           | X   | X     | X    |       |      |       |                |
| 0084   | 12/19/78 |             | PINION SHAFT RUNOUT INSPECTION                                           | X           | X   | X     | X    |       |      |       |                |
| 0085   | 12/19/78 |             | RECOMMENDED TRANSMISSION OVERHAUL INTERVAL                               | X           | X   | X     | X    |       |      |       |                |
| 0086   | 03/05/79 |             | TAIL ROTOR RIGGING TOOL                                                  |             |     | X     | X    |       |      |       |                |



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|--------|-----------|-------------|---------------------------------------------------------------------------------------|-------------|-----|-------|------|-------|------|-------|----------------|
|        |           |             |                                                                                       | F-28A       | 280 | F-28C | 280C | F-28F | 280F | 280FX | CANCELED       |
| 0087   | 03/06/79  |             | TAIL ROTOR BLADE INSPECTION AND LUBRICATION                                           | X           | X   | X     | X    |       |      |       |                |
| 0088R2 | 04/06/79  | 11/13/19    | SPECIAL INSPECTION FOR MAIN AND/OR TAIL ROTOR STRIKE/SUDDEN STOPPAGE                  | X           | X   | X     | X    |       |      |       |                |
| 0089   | 01/22/79  |             | LEADING EDGE BLADE TAPE                                                               | X           | X   | X     | X    |       |      |       |                |
| 0090   | 05/23/79  |             | FUEL NOZZLE AIR VENT MODIFICATION                                                     |             |     | X     | X    |       |      |       |                |
| 0091A  | -         | 09/26/80    | MODIFICATION TO ENGINE STARTING SYSTEM                                                |             |     | X     | X    |       |      |       |                |
| 0092   | 02/14/80  |             | MONITORING EGT SYSTEM                                                                 |             |     | X     | X    |       |      |       |                |
| 0093   | 02/13/80  |             | STARTER RING GEAR CLEARANCE                                                           | X           | X   | X     | X    |       |      |       |                |
| 0094   | 02/25/80  | 12/31/80    | PREFLIGHT CONTROL SYSTEM CHECK WITH ADDENDUM                                          | X           | X   | X     | X    |       |      |       |                |
| 0095   | 07/17/80  |             | CORROSION ON MAIN & TAIL ROTOR BLADES                                                 | X           | X   | X     | X    |       |      |       |                |
| 0096   | ca. 07/80 |             | INSPECTION OF P/N 28-12462 FUEL LINES                                                 |             |     | X     | X    |       |      |       |                |
| 0097   | CXL       |             | LIFE LIMIT ON LAMIFLEX BEARINGS Refer to Service Information Letter No. 0116          | X           | X   | X     | X    |       |      |       | X <sup>4</sup> |
| 0098   | 08/06/80  |             | TURBOCHARGER GASKET REPLACEMENT                                                       |             |     | X     | X    |       |      |       |                |
| 0099   | 08/06/80  |             | CORROSION CONTROL ON LOW USAGE AIRCRAFT                                               | X           | X   | X     | X    |       |      |       |                |
| 0100   | 08/06/80  |             | MAIN ROTOR FLAPPING BEARING LUBRICATION                                               | X           | X   | X     | X    |       |      |       |                |
| 0101   | 08/18/80  |             | POSITION AND STROBE LIGHT ASSEMBLY LIGHT SHIELDS                                      |             | X   |       | X    |       |      |       |                |
| 0102   | 09/26/80  |             | TAIL ROTOR TEETER BEARING KRP8A-C                                                     |             |     | X     | X    |       |      |       |                |
| 0103   | 11/13/80  |             | IMPROVED OVER-RUNNING CLUTCH                                                          | X           | X   | X     | X    |       |      |       |                |
| 0104   | CXL       |             | INSTALLATION OF STAINLESS STEEL TAPE FOR ROTOR BLADE CORROSION AND EROSION PROTECTION | X           | X   | X     | X    |       |      |       | X              |
| 0105   | 11/13/80  |             | CHANGE OF RETARD TIMING ON BENDIX D-2000/3000 SHOWER OF SPARKS MAGNETO                |             |     | X     | X    |       |      |       |                |
| 0106   | 11/13/80  |             | COCKPIT MIXTURE CONTROL FRICTION ADJUSTMENT                                           |             |     | X     | X    |       |      |       |                |
| 0107   | CXL       |             | SOLAR SHIELD AVAILABILITY                                                             | X           | X   | X     | X    |       |      |       | X              |
| 0108   | 03/17/81  |             | IMPROVED LOWER JACK STRUT                                                             | X           | X   | X     | X    |       |      |       |                |
| 0109   | 03/10/81  |             | SLINGER RINGS FOR RAIN PROTECTION ON MAIN ROTOR SHAFT AND TAIL ROTOR INPUT SHAFT      | X           | X   | X     | X    | X     | X    |       |                |
| 0110B  | 04/01/81  | 03/18/93    | SWASHPLATE LUBRICATIONS                                                               | X           | X   | X     | X    |       |      |       |                |
| 0111   | 03/11/81  |             | IMPROVED ENGINE STARTING CHARACTERISTICS                                              |             |     | X     | X    | X     | X    |       |                |
| 0112R1 | 04/02/81  | 03/14/18    | TOLERANCE FIT ON MAIN ROTOR GEARBOX PINION DRIVE KEY                                  | X           | X   | X     | X    | X     | X    | X     |                |
| 0113   | 04/23/81  |             | LANDING LIGHT MODIFICATION                                                            |             |     | X     |      | X     |      |       |                |



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| SIL #  | DATE     | REV<br>DATE | TITLE                                                                                                                                                                                                                      | EFFECTIVITY |     |       |      |       |      |       |                |
|--------|----------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----|-------|------|-------|------|-------|----------------|
|        |          |             |                                                                                                                                                                                                                            | F-28A       | 280 | F-28C | 280C | F-28F | 280F | 280FX | CANCELED       |
| 0138   | 09/11/95 |             | PINION NUT TORQUE AND UPPER JACK STRUT BEARING ADAPTOR INSPECTION                                                                                                                                                          | X           | X   | X     | X    | X     | X    | X     |                |
| 0139R1 | 09/11/95 | 10/14/08    | INSPECTION OF ROTOR TACHOMETER DRIVE BELTS                                                                                                                                                                                 | X           | X   | X     | X    | X     | X    | X     |                |
| 0140   | 09/11/95 |             | INSPECTION AND PROPER INSTALLATION OF SEAT BELTS                                                                                                                                                                           | X           | X   | X     | X    | X     | X    | X     |                |
| 0141R1 | 09/11/95 | 12/02/24    | NEW IMPROVED TAIL ROTOR TEETER BEARING ASS'Y                                                                                                                                                                               |             |     | X     | X    |       |      |       |                |
| 0142R1 | CXL      |             | NEW TAIL ROTOR ASSEMBLY BUMPERS                                                                                                                                                                                            |             |     | X     | X    | X     | X    | X     | X              |
| 0143   | 05/28/97 |             | INADVERTENT TRIM MOTOR OPERATION ON 24 VOLT D.C. SYSTEMS                                                                                                                                                                   |             |     | X     | X    | X     | X    | X     |                |
| 0144   | 10/03/97 |             | MAIN AND TAIL ROTOR TRANSMISSION CHIP INDICATIONS ON NEW OR RECENTLY OVERHAULED TRANSMISSIONS                                                                                                                              |             |     |       |      | X     |      | X     |                |
| 0145   | 10/03/97 |             | VIBRATION AND/OR MAIN ROTOR TRACKING PROBLEMS ON F-28C/280C, F-28C-2, AND F-28F/280F HELICOPTERS EQUIPPED WITH FLOATS, AND/OR OPERATING AT GROSS WEIGHTS EXCEEDING 2350 POUNDS, OR OPERATING WITH LARGE LATERAL MOMENT ARM |             |     | X     | X    | X     | X    |       |                |
| 0146   | 10/03/97 |             | IMPROVED MAIN ROTOR CONTROL ROD ASSEMBLY                                                                                                                                                                                   | X           | X   | X     | X    |       |      |       |                |
| 0147R1 | 12/11/97 | 05/29/15    | MODIFIED FLAPPING BEARING INSTALLATION PROCEDURE                                                                                                                                                                           | X           | X   | X     | X    | X     | X    | X     |                |
| 0148   | 03/31/99 |             | LOW ROTOR SPEED WARNING SWITCH                                                                                                                                                                                             |             |     |       |      | X     |      | X     |                |
| 0149   | 05/03/99 |             | LAMIFLEX BEARING, P/N 28-14320-15, USAGE                                                                                                                                                                                   | X           | X   |       |      |       |      |       |                |
| 0150R3 | 11/17/99 | 09/30/25    | LOWER SWASHPLATE ASSEMBLY, P/N 28-16101-101                                                                                                                                                                                | X           | X   | X     | X    | 6     | 6    | 6     |                |
| 0151   | 03/06/00 |             | LOW ROTOR WARNING TONE GENERATOR "SHELF LIFE"                                                                                                                                                                              |             |     |       |      | X     |      | X     |                |
| 0152R1 | 05/31/01 | 03/28/25    | IDLER PULLEY ALIGNMENT AND SNUBBER ROLLER ADJUSTMENT                                                                                                                                                                       | X           | X   | X     | X    | 7     | 7    | 7     |                |
| 0153   | 02/15/02 |             | TAIL ROTOR ASSEMBLY, P/N 28-150000, CONFIGURATIONS                                                                                                                                                                         |             |     | X     | X    | X     | X    | X     |                |
| 0154   | 08/05/02 |             | STARTER CIRCUIT WIRING MODIFICATION                                                                                                                                                                                        |             |     |       |      | X     | X    | X     |                |
| 0155R1 | 06/16/03 | 09/10/03    | DRIVE BELT COMPOUND CHANGE                                                                                                                                                                                                 | X           | X   | X     | X    | X     | X    | X     |                |
| 0156   | 12/09/03 |             | MAIN ROTOR PUSH-PULL ROD, P/N 28-16253-"X", SERVICEABILITY INSPECTION                                                                                                                                                      | X           | X   | X     | X    | X     | X    | X     |                |
| 0157   | 01/31/05 |             | INSTALLATION TORQUE FOR MAIN ROTOR DAMPER RELIEF VALVE, P/N 28-14367-7                                                                                                                                                     | X           | X   | X     | X    | X     | X    | X     |                |
| 0158   | CXL      |             | FIXED LENGTH TAIL ROTOR PITCH CHANGE LINK, P/N 28-16391-1                                                                                                                                                                  |             |     | X     | X    | X     | X    | X     | X <sup>2</sup> |
| 0159   | 01/31/05 |             | F-28A AND 280 LEFT SIDE TAIL ROTOR INSTALLATION                                                                                                                                                                            | X           | X   |       |      |       |      |       |                |



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|--------|----------|-------------|-------------------------------------------------------------------------------------------------|-------------|-----|-------|------|-------|------|-------|----------------|
|        |          |             |                                                                                                 | F-28A       | 280 | F-28C | 280C | F-28F | 280F | 280FX | CANCELED       |
| 0160   | 10/30/06 |             | MODIFIED PROCEDURE FOR ATTACHING<br>MAIN ROTOR CONTROL RODS TO THE<br>LOWER SWASHPLATE ASSEMBLY | X           | X   | X     | X    | X     | X    | X     |                |
| 0161   | 05/04/07 |             | MAIN ROTOR DAMPER OIL PART NUMBER                                                               | X           | X   | X     | X    | X     | X    | X     |                |
| 0162R1 | 05/08/07 | 11/21/23    | TAIL ROTOR THRUST BEARINGS, P/N ECD002-<br>11                                                   |             |     | X     | X    | X     | X    | X     |                |
| 0163R1 | 07/24/07 | 04/02/19    | TURBOCHARGER ADAPTER ASSEMBLY                                                                   |             |     | X     | X    | X     | X    | X     |                |
| 0164   | 07/24/07 |             | CYCLIC TRIM SYSTEM CONFIGURATION                                                                |             |     |       |      | X     |      | X     |                |
| 0165R4 | 10/19/07 | 11/10/17    | TAIL ROTOR P/C LINK INSTALLATION                                                                |             |     | X     | X    | X     | X    | X     |                |
| 0166   | 05/21/08 |             | MAIN ROTOR GEARBOX BOLT RETORQUE                                                                | X           | X   | X     | X    | X     | X    | X     |                |
| 0167R1 | 11/25/08 | 1/5/10      | SLIDING WINDOW INSTALLATION                                                                     | X           | X   | X     | X    | X     | X    | X     |                |
| 0168   | 01/20/09 |             | GREASE RECOMMENDATION FOR ROTOR<br>SYSTEM BEARINGS                                              | X           | X   | X     | X    | X     | X    | X     |                |
| 0169   | 04/28/09 |             | IDENTIFYING CORROSION SEVERITY ZONE<br>FOR OPERATING ENVIRONMENT                                | X           | X   | X     | X    | X     | X    | X     |                |
| 0170   | 03/22/10 |             | APPLICATION OF CORROSION PREVENTION<br>COMPOUND                                                 | X           | X   | X     | X    | X     | X    | X     |                |
| 0171   | 03/26/12 |             | PROPER FUEL FILTER SCREEN SERVICING                                                             |             |     | X     | X    | X     | X    | X     |                |
| 0172   | 01/20/11 |             | BLADE TAPE REPAIR                                                                               | X           | X   | X     | X    | X     | X    | X     |                |
| 0173   | 09/02/10 |             | PYLON STRUCTURE INSPECTION                                                                      |             |     | X     | X    | X     | X    | X     |                |
| 0174   | 01/20/11 |             | BLADE INTERCHANGEABILITY AND<br>IDENTIFICATION                                                  | X           | X   | X     | X    | X     | X    | X     |                |
| 0175R1 | 04/07/11 | 12/12/23    | TURBOCHARGER ADAPTER ASSEMBLY                                                                   |             |     | X     | X    | X     | X    | X     |                |
| 0176   | 07/11/11 |             | TAIL ROTOR PITCH CHANGE BEARING<br>LUBRICATION METHOD                                           | X           | X   | X     | X    | X     | X    | X     |                |
| 0177   | 08/19/11 |             | MAIN ROTOR SYSTEM TRACKING                                                                      | X           | X   | X     | X    | X     | X    | X     |                |
| 0178R1 | 04/15/14 | 09/30/25    | UPPER SWASHPLATE BEARING HOUSING                                                                |             |     |       |      | X     |      | X     |                |
| 0179R1 | 12/05/11 | 12/20/17    | COPILOT FLIGHT CONTROLS REMOVAL                                                                 | X           | X   | X     | X    | X     | X    | X     |                |
| 0180   | 11/30/12 |             | HI/LO ROTOR RPM SWITCH INSTALLATION                                                             |             |     |       |      | X     |      | X     |                |
| 0181   | CXL      |             | PRODUCTION CERTIFICATE                                                                          |             |     |       |      | X     |      | X     | X <sup>5</sup> |
| 0182R1 | 03/17/15 | 11/07/17    | FUEL MANAGEMENT                                                                                 | X           | X   | X     | X    | X     | X    | X     |                |
| 0183   | 08/19/15 |             | COLLECTIVE STICK SOCKET REPLACEMENT                                                             | X           | X   | X     | X    | X     | X    | X     |                |
| 0184R3 | 03/21/16 | 05/16/23    | COLLECTIVE TRIM ADJUSTMENT ROD<br>ASSEMBLY                                                      |             |     | X     | X    | X     | X    | X     |                |
| 0185   | 05/19/16 |             | CHT PROBE INSTALLATION                                                                          |             |     |       |      | X     |      | X     |                |
| 0186   | 03/30/16 |             | WASTEGATE LINKAGE AND THROTTLE CABLE<br>INSTALLATIONS                                           |             |     |       |      | X     | X    | X     |                |
| 0187R1 | 11/09/16 | 4/2/2024    | UNIVERSAL BLOCK, 28-14117-11                                                                    | X           | X   | X     | X    | X     | X    | X     |                |
| 0188   | 12/01/16 |             | OIL PRESSURE GAUGE, TROUBLESHOOTING                                                             | X           | X   | X     | X    | X     | X    | X     |                |

| SIL #  | DATE     | REV DATE | TITLE                                                  | EFFECTIVITY |     |       |      |       |      |       |          |
|--------|----------|----------|--------------------------------------------------------|-------------|-----|-------|------|-------|------|-------|----------|
|        |          |          |                                                        | F-28A       | 280 | F-28C | 280C | F-28F | 280F | 280FX | CANCELED |
| 0189   | 02/04/19 |          | MAGNETO RETARD TERMINAL P-LEAD INSULATOR               |             |     | X     | X    | X     | X    | X     |          |
| 0190   | 04/02/19 |          | CABIN DOOR REMOVAL                                     | X           | X   | X     | X    | X     | X    | X     |          |
| 0191   | 08/14/19 |          | LAMIFLEX BEARING DISCONTINUATION                       | X           | X   | X     | X    | X     | X    | X     |          |
| 0192   | 12/09/19 |          | TAIL ROTOR CABLE ASSEMBLY                              | X           | X   | X     | X    | X     | X    | X     |          |
| 0193R1 | 05/08/23 | 05/09/23 | TAIL ROTOR GEARBOX, OIL LEVEL CHECK AND SERVICING      | X           | X   | X     | X    | X     | X    | X     |          |
| 0194   | 06/24/25 |          | TAIL ROTOR TRANSMISSION (GEARBOX), PREMATURE GEAR WEAR | X           | X   | X     | X    | X     | X    | X     |          |

## Notes

<sup>1</sup> Incorporated into the F-28F/280F Series Maintenance Manual (Table 4-1).

<sup>2</sup> Incorporated into SIL0165 Revision 2.

<sup>3</sup> F-28F, 280F, and 280FX incorporated in F-28F/280F Series Maintenance Manual (Table 3-1).

<sup>4</sup> A formal CXL letter was published to the Enstrom website upon release of SIL Index dated 11-21-23. However, the CXL letter, as dated, does not reflect the actual date at the time of cancellation of the SIL. The original cancellation date is unknown.

<sup>5</sup> Previously published data is contained in the latest revision of TCDS H1CE.

<sup>6</sup> F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 12).

<sup>7</sup> F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 11).