



SIL #	DATE	REV DATE	TITLE	EFFECTIVITY							
				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0001	02/29/68		ENGINE CRANKCASE VENT	X							
0002	02/29/68		FUEL LINE CHAFFING	X							
0003	CXL		TAPER PINS – TAIL ROTOR DRIVESHAFT	X							X
0004	CXL		BOLTS – ROTOR BLADE DAMPER ATTACH	X							X
0005	02/10/69		EXHAUST STACK CRACKS	X	X						
0006	CXL		DAMPER ROD END JAM NUT LOCKWASHER	X							X
0007	02/12/69		CABIN DOOR HANDLE ATTACH PINS	X							
0008	CXL		COMPONENT SERVICE LIFE Superseded by Service Information Letter No. 0116	X							X
0009	06/04/69		BELT IDLER SHAFT	X							
0010	CXL		REPLACEMENT OF WASHERS ON ACTUATOR ARM	X							X
0011	CXL		BELT TENSION FIELD ADJUSTMENT	X							X
0012	09/19/69		ROLL PIN – FRICTION LOCKHANDLE – COLLECTIVE CONTROL	X							
0013	09/25/69		INLET AIR DUCTING	X							
0014A	11/07/69	05/11/73	PROPER LUBRICATION OF LOWER JACK STRUT BRG	X	X						
0015	12/19/69		CHAFFING OF PRESSURE AND VENT LINES, MAIN CABIN AREA	X	X						
0016R1	12/19/69	10/06/00	REMOVAL OF ALTERNATOR COOLING FAN	X	X	X	X	X	X	X	
0017	04/14/70		TAIL ROTOR TEETERING HINGE BEARING	X	X						
0018	05/05/70		STABILIZER ATTACHMENT TUBE	X							
0019	11/13/70		INSPECTION OF TAIL ROTOR GEARBOX HOUSING	X							
0020	02/18/71		ELECTRICAL DISTRIBUTION SYSTEM	X							
0021	04/13/71		INLET AIR DUCTING	X							
0022	04/30/71		RF INTERFERENCE WITH ENGINE INSTRUMENT CLUSTER	X							
0023	CXL		COMPLIANCE OF SERVICE LETTER No. 0016 SURVEY	X							X
0024	09/24/71		MAIN ROTOR BLADE LEADING EDGE PROTECTION	X	X						
0025	06/26/72		ROD END ASSEMBLY – P/N 28-16143 SWASHPLATE ASS'Y	X							
0026	05/18/72		SAFETY LOCK WASHER ON DAMPER ROD END	X							
0027A	05/19/72	05/30/74	INSPECTION OF OVERCENTER MOUNT PAD	X							
0028	CXL		BELT ENGAGEMENT OVERCENTERING CAPSULE ADJUSTMENT	X							X
0029	CXL		OIL FILTER CAP ASSEMBLY, MAIN ROTOR GEARBOX	X							X



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0030	10/10/72		COLLECTIVE CONTROL ASSEMBLY (PILOT STICK)	X							
0031	05/31/73		COLLECTIVE FRICTION LOCK ASSEMBLY	X							
0032	06/04/73		FIELD PHASING OF MAIN ROTOR CONTROLS	X	X						
0033	07/25/73		BLADE DAMPER BLEEDING PROCEDURE	X	X						
0034	09/20/73		ABNORMAL AIRFRAME VIBRATION	X	X						
0035	12/17/73		FIELD INSTALLATION OF THE TAIL ROTOR BLADES TO THE SPLINED OUTPUT SHAFT	X	X						
0036	02/04/74		OIL SUMP QUICK DRAIN HOSE ASSEMBLIES	X	X						
0037A	03/14/74	10/01/83	INSPECTION OF SPINDLE NYLATRON SLEEVE	X	X	X	X	X	X		
0038	03/14/74		LUBRICATION OF SEAL	X	X						
0039	05/22/74		SETTING AUTOROTATION RPM	X	X						
0040	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM	X							X
0041	CXL		PULLEY ALIGNMENT AND IDLER TRACKING	X	X						X
0042	01/17/75		PROCEDURE FOR OPERATION OF GROUND HANDLING WHEELS	X	X						
0043	02/20/75		INSPECTION OF CONTROL RODS	X	X						
0044	CXL		ELIGIBILITY FOR CERTIFICATION IN REPUBLIC OF WEST GERMANY	X	X						X
0045	08/11/75		POSSIBLE INTERFERENCE OF BLADE GRIP AND SPINDLE	X	X						
0046	03/19/76		DAMPER MODIFICATION	X	X	X	X				
0047	03/11/76		TITLE CHANGES FOR ENSTROM SERVICE COMMUNICATIONS	X	X	X	X				
0048	03/30/76		FOAM TAPE SEPARATION FROM COOLING FAN SHROUD		X	X	X				
0049	CXL		“C” MODEL FACTORY CONVERSIONS	X	X						X
0050	CXL		LIMIT RANGE ON ROTOR TACHOMETER			X	X				X
0051	01/27/77		IMPROVED TEETERING BEARING	X	X	X	X				
0052	01/27/77		IMPROVED NARROW CHORD TAIL ROTOR SPINDLE DESIGN	X	X	X	X				
0053	CXL		LOW ROTOR RPM WARNING UNIT	X	X	X	X				X ⁴
0054R1	01/27/77	04/07/17	INDUCTION SYSTEM HOSE CLAMPS			X	X	X	X	X	
0055	CXL		MAIN ROTOR DAMPER FATIGUE LIFE Superseded by Service Information Letter No. 0116	X	X	X	X				X ⁴
0056	01/27/77		TAIL ROTOR INPUT SHAFT NUT TORQUE	X	X	X	X				
0057	01/27/77		MAIN ROTOR GEARBOX RETENTION BOLTS	X	X	X	X				
0058	CXL		FATIGUE RETIREMENT LIVES Superseded by Service Information Letter No. 0116	X	X	X	X				X ⁴



SIL #	DATE	REV DATE	TITLE	EFFECTIVITY							
				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0059	02/15/77		INSPECTION AND REPACKING OF SEALED BEARINGS	X	X	X	X				
0060	03/10/77		INSTRUCTIONS FOR OBTAINING REWORKED TAIL ROTOR SPINDLE & NEW TEETER STOP	X	X	X	X				
0061	04/25/77		HELICOPTER WEIGHT AND BALANCE FULCRUM	X	X	X	X				
0062	06/22/77		FUEL LINE INSTALLATION (LAGGING)			X	X				
0063	05/27/77		IMPROVED TURBOCHARGER OIL INLET ADAPTER			X	X				
0064	06/01/77		IDLER STABILIZER INSTALLATION KIT	X	X	X	X				
0065	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM			X					X
0066	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM				X				X
0067	07/27/77		CONFIGURATION OF HELICOPTERS DELIVERED TO AUSTRALIA	X	X	X	X				
0068	08/23/77		OLEO BOOT KIT	X	X	X	X				
0069	10/07/77		ENGINE TROUBLESHOOTING PROCEDURES			X	X				
0070	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM		X						X
0071	CXL		CANCELED								X ⁴
0072	05/01/78		SPECIAL REQUIREMENT FOR WEST GERMANY			X	X				
0073A	-	05/24/79	O-RING – MAIN ROTOR RETENTION ASSEMBLY	X	X	X	X				
0074R3	12/12/78	11/21/23	DRIVE BELT INSPECTION REQUIREMENTS	X	X	X	X				
0075A	12/12/78	11/20/80	DAMPER IDENTIFICATION	X	X	X	X				
0076	CXL		MAIN ROTOR TRANSMISSION MOUNTING HARDWARE Reference SDB 0051	X	X	X	X				X ⁴
0077	12/12/78		PINION SHAFT RETORQUE REQUIREMENTS	X	X	X	X				
0078	12/13/78	04/06/79	FIRE WALL CURTAIN INSPECTION	X	X	X	X				
0079A	12/13/78	02/14/80	CLUTCH INSPECTION & SERVICING	X	X	X	X				
0080R2	12/13/78	03/28/25	CLUTCH CONTROL AND BELT TENSION INSPECTION AND RIGGING PROCEDURE	X	X	X	X	7	7		
0081	12/12/78		INSPECTION OF TURBOCHARGER FOR OIL LEAKS			X	X				
0082	12/13/78		MODIFICATION TO FLEX OIL LINES			X	X				
0083	12/14/78		MODIFICATION TO STATIC VENT SYSTEM	X	X	X	X				
0084	12/19/78		PINION SHAFT RUNOUT INSPECTION	X	X	X	X				
0085	12/19/78		RECOMMENDED TRANSMISSION OVERHAUL INTERVAL	X	X	X	X				
0086	03/05/79		TAIL ROTOR RIGGING TOOL			X	X				



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0087	03/06/79		TAIL ROTOR BLADE INSPECTION AND LUBRICATION	X	X	X	X				
0088R2	04/06/79	11/13/19	SPECIAL INSPECTION FOR MAIN AND/OR TAIL ROTOR STRIKE/SUDDEN STOPPAGE	X	X	X	X				
0089	01/22/79		LEADING EDGE BLADE TAPE	X	X	X	X				
0090	05/23/79		FUEL NOZZLE AIR VENT MODIFICATION			X	X				
0091A	-	09/26/80	MODIFICATION TO ENGINE STARTING SYSTEM			X	X				
0092	02/14/80		MONITORING EGT SYSTEM			X	X				
0093	02/13/80		STARTER RING GEAR CLEARANCE	X	X	X	X				
0094	02/25/80	12/31/80	PREFLIGHT CONTROL SYSTEM CHECK WITH ADDENDUM	X	X	X	X				
0095	07/17/80		CORROSION ON MAIN & TAIL ROTOR BLADES	X	X	X	X				
0096	ca. 07/80		INSPECTION OF P/N 28-12462 FUEL LINES			X	X				
0097	CXL		LIFE LIMIT ON LAMIFLEX BEARINGS Refer to Service Information Letter No. 0116	X	X	X	X				X ⁴
0098	08/06/80		TURBOCHARGER GASKET REPLACEMENT			X	X				
0099	08/06/80		CORROSION CONTROL ON LOW USAGE AIRCRAFT	X	X	X	X				
0100	08/06/80		MAIN ROTOR FLAPPING BEARING LUBRICATION	X	X	X	X				
0101	08/18/80		POSITION AND STROBE LIGHT ASSEMBLY LIGHT SHIELDS		X		X				
0102	09/26/80		TAIL ROTOR TEETER BEARING KRP8A-C			X	X				
0103	11/13/80		IMPROVED OVER-RUNNING CLUTCH	X	X	X	X				
0104	CXL		INSTALLATION OF STAINLESS STEEL TAPE FOR ROTOR BLADE CORROSION AND EROSION PROTECTION	X	X	X	X				X
0105	11/13/80		CHANGE OF RETARD TIMING ON BENDIX D-2000/3000 SHOWER OF SPARKS MAGNETO			X	X				
0106	11/13/80		COCKPIT MIXTURE CONTROL FRICTION ADJUSTMENT			X	X				
0107	CXL		SOLAR SHIELD AVAILABILITY	X	X	X	X				X
0108	03/17/81		IMPROVED LOWER JACK STRUT	X	X	X	X				
0109	03/10/81		SLINGER RINGS FOR RAIN PROTECTION ON MAIN ROTOR SHAFT AND TAIL ROTOR INPUT SHAFT	X	X	X	X	X	X		
0110B	04/01/81	03/18/93	SWASHPLATE LUBRICATIONS	X	X	X	X				
0111	03/11/81		IMPROVED ENGINE STARTING CHARACTERISTICS			X	X	X	X		
0112R1	04/02/81	03/14/18	TOLERANCE FIT ON MAIN ROTOR GEARBOX PINION DRIVE KEY	X	X	X	X	X	X	X	
0113	04/23/81		LANDING LIGHT MODIFICATION			X		X			



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SIL #	DATE	REV DATE	TITLE	EFFECTIVITY							
				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0138	09/11/95		PINION NUT TORQUE AND UPPER JACK STRUT BEARING ADAPTOR INSPECTION	X	X	X	X	X	X	X	
0139R1	09/11/95	10/14/08	INSPECTION OF ROTOR TACHOMETER DRIVE BELTS	X	X	X	X	X	X	X	
0140	09/11/95		INSPECTION AND PROPER INSTALLATION OF SEAT BELTS	X	X	X	X	X	X	X	
0141R1	09/11/95	12/02/24	NEW IMPROVED TAIL ROTOR TEETER BEARING ASS'Y			X	X				
0142R1	CXL		NEW TAIL ROTOR ASSEMBLY BUMPERS			X	X	X	X	X	X
0143	05/28/97		INADVERTENT TRIM MOTOR OPERATION ON 24 VOLT D.C. SYSTEMS			X	X	X	X	X	
0144	10/03/97		MAIN AND TAIL ROTOR TRANSMISSION CHIP INDICATIONS ON NEW OR RECENTLY OVERHAULED TRANSMISSIONS					X		X	
0145	10/03/97		VIBRATION AND/OR MAIN ROTOR TRACKING PROBLEMS ON F-28C/280C, F-28C-2, AND F-28F/280F HELICOPTERS EQUIPPED WITH FLOATS, AND/OR OPERATING AT GROSS WEIGHTS EXCEEDING 2350 POUNDS, OR OPERATING WITH LARGE LATERAL MOMENT ARM			X	X	X	X		
0146	10/03/97		IMPROVED MAIN ROTOR CONTROL ROD ASSEMBLY	X	X	X	X				
0147R1	12/11/97	05/29/15	MODIFIED FLAPPING BEARING INSTALLATION PROCEDURE	X	X	X	X	X	X	X	
0148	03/31/99		LOW ROTOR SPEED WARNING SWITCH					X		X	
0149	05/03/99		LAMIFLEX BEARING, P/N 28-14320-15, USAGE	X	X						
0150R2	11/17/99	02/18/25	NEW LOWER SWASHPLATE ASSEMBLY, P/N 28-16101-101	X	X	X	X	6	6	6	
0151	03/06/00		LOW ROTOR WARNING TONE GENERATOR "SHELF LIFE"					X		X	
0152R1	05/31/01	03/28/25	IDLER PULLEY ALIGNMENT AND SNUBBER ROLLER ADJUSTMENT	X	X	X	X	7	7	7	
0153	02/15/02		TAIL ROTOR ASSEMBLY, P/N 28-150000, CONFIGURATIONS			X	X	X	X	X	
0154	08/05/02		STARTER CIRCUIT WIRING MODIFICATION					X	X	X	
0155R1	06/16/03	09/10/03	DRIVE BELT COMPOUND CHANGE	X	X	X	X	X	X	X	
0156	12/09/03		MAIN ROTOR PUSH-PULL ROD, P/N 28-16253-"X", SERVICEABILITY INSPECTION	X	X	X	X	X	X	X	
0157	01/31/05		INSTALLATION TORQUE FOR MAIN ROTOR DAMPER RELIEF VALVE, P/N 28-14367-7	X	X	X	X	X	X	X	
0158	CXL		FIXED LENGTH TAIL ROTOR PITCH CHANGE LINK, P/N 28-16391-1			X	X	X	X	X	X ²
0159	01/31/05		F-28A AND 280 LEFT SIDE TAIL ROTOR INSTALLATION	X	X						



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0160	10/30/06		MODIFIED PROCEDURE FOR ATTACHING MAIN ROTOR CONTROL RODS TO THE LOWER SWASHPLATE ASSEMBLY	X	X	X	X	X	X	X	
0161	05/04/07		MAIN ROTOR DAMPER OIL PART NUMBER	X	X	X	X	X	X	X	
0162R1	05/08/07	11/21/23	TAIL ROTOR THRUST BEARINGS, P/N ECD002-11			X	X	X	X	X	
0163R1	07/24/07	04/02/19	TURBOCHARGER ADAPTER ASSEMBLY			X	X	X	X	X	
0164	07/24/07		CYCLIC TRIM SYSTEM CONFIGURATION					X		X	
0165R4	10/19/07	11/10/17	TAIL ROTOR P/C LINK INSTALLATION			X	X	X	X	X	
0166	05/21/08		MAIN ROTOR GEARBOX BOLT RETORQUE	X	X	X	X	X	X	X	
0167R1	11/25/08	1/5/10	SLIDING WINDOW INSTALLATION	X	X	X	X	X	X	X	
0168	01/20/09		GREASE RECOMMENDATION FOR ROTOR SYSTEM BEARINGS	X	X	X	X	X	X	X	
0169	04/28/09		IDENTIFYING CORROSION SEVERITY ZONE FOR OPERATING ENVIRONMENT	X	X	X	X	X	X	X	
0170	03/22/10		APPLICATION OF CORROSION PREVENTION COMPOUND	X	X	X	X	X	X	X	
0171	03/26/12		PROPER FUEL FILTER SCREEN SERVICING			X	X	X	X	X	
0172	01/20/11		BLADE TAPE REPAIR	X	X	X	X	X	X	X	
0173	09/02/10		PYLON STRUCTURE INSPECTION			X	X	X	X	X	
0174	01/20/11		BLADE INTERCHANGEABILITY AND IDENTIFICATION	X	X	X	X	X	X	X	
0175R1	04/07/11	12/12/23	TURBOCHARGER ADAPTER ASSEMBLY			X	X	X	X	X	
0176	07/11/11		TAIL ROTOR PITCH CHANGE BEARING LUBRICATION METHOD	X	X	X	X	X	X	X	
0177	08/19/11		MAIN ROTOR SYSTEM TRACKING	X	X	X	X	X	X	X	
0178	04/15/14		UPPER SWASHPLATE BEARING HOUSING					X		X	
0179R1	12/05/11	12/20/17	COPILOT FLIGHT CONTROLS REMOVAL	X	X	X	X	X	X	X	
0180	11/30/12		HI/LO ROTOR RPM SWITCH INSTALLATION					X		X	
0181	CXL		PRODUCTION CERTIFICATE					X		X	X ⁵
0182R1	03/17/15	11/07/17	FUEL MANAGEMENT	X	X	X	X	X	X	X	
0183	08/19/15		COLLECTIVE STICK SOCKET REPLACEMENT	X	X	X	X	X	X	X	
0184R3	03/21/16	05/16/23	COLLECTIVE TRIM ADJUSTMENT ROD ASSEMBLY			X	X	X	X	X	
0185	05/19/16		CHT PROBE INSTALLATION					X		X	
0186	03/30/16		WASTEGATE LINKAGE AND THROTTLE CABLE INSTALLATIONS					X	X	X	
0187R1	11/09/16	4/2/2024	UNIVERSAL BLOCK, 28-14117-11	X	X	X	X	X	X	X	
0188	12/01/16		OIL PRESSURE GAUGE, TROUBLESHOOTING	X	X	X	X	X	X	X	

SIL #	DATE	REV DATE	TITLE	EFFECTIVITY						
				F-28A	280	F-28C	280C	F-28F	280F	280FX
0189	02/04/19		MAGNETO RETARD TERMINAL P-LEAD INSULATOR			X	X	X	X	X
0190	04/02/19		CABIN DOOR REMOVAL	X	X	X	X	X	X	X
0191	08/14/19		LAMIFLEX BEARING DISCONTINUATION	X	X	X	X	X	X	X
0192	12/09/19		TAIL ROTOR CABLE ASSEMBLY	X	X	X	X	X	X	X
0193R1	05/08/23	05/09/23	TAIL ROTOR GEARBOX, OIL LEVEL CHECK AND SERVICING	X	X	X	X	X	X	X
0194	06/24/25		TAIL ROTOR TRANSMISSION (GEARBOX), PREMATURE GEAR WEAR	X	X	X	X	X	X	X

Notes

¹ Incorporated into the F-28F/280F Series Maintenance Manual (Table 4-1).

² Incorporated into SIL0165 Revision 2.

³ F-28F, 280F, and 280FX incorporated in F-28F/280F Series Maintenance Manual (Table 3-1).

⁴ A formal CXL letter was published to the Enstrom website upon release of SIL Index dated 11-21-23. However, the CXL letter, as dated, does not reflect the actual date at the time of cancellation of the SIL. The original cancellation date is unknown.

⁵ Previously published data is contained in the latest revision of TCDS H1CE.

⁶ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 12).

⁷ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 11).