



SIL #	DATE	REV DATE	TITLE	EFFECTIVITY								
				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED	
0030	10/10/72		COLLECTIVE CONTROL ASSEMBLY (PILOT STICK)	X								
0031	05/31/73		COLLECTIVE FRICTION LOCK ASSEMBLY	X								
0032	06/04/73		FIELD PHASING OF MAIN ROTOR CONTROLS	X	X							
0033	07/25/73		BLADE DAMPER BLEEDING PROCEDURE	X	X							
0034	09/20/73		ABNORMAL AIRFRAME VIBRATION	X	X							
0035	12/17/73		FIELD INSTALLATION OF THE TAIL ROTOR BLADES TO THE SPLINED OUTPUT SHAFT	X	X							
0036	02/04/74		OIL SUMP QUICK DRAIN HOSE ASSEMBLIES	X	X							
0037A	03/14/74	10/01/83	INSPECTION OF SPINDLE NYLATRON SLEEVE	X	X	X	X	X	X			
0038	03/14/74		LUBRICATION OF SEAL	X	X							
0039	05/22/74		SETTING AUTOROTATION RPM	X	X							
0040	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM	X								X
0041	CXL		PULLEY ALIGNMENT AND IDLER TRACKING	X	X							X
0042	01/17/75		PROCEDURE FOR OPERATION OF GROUND HANDLING WHEELS	X	X							
0043	02/20/75		INSPECTION OF CONTROL RODS	X	X							
0044	CXL		ELIGIBILITY FOR CERTIFICATION IN REPUBLIC OF WEST GERMANY	X	X							X
0045	08/11/75		POSSIBLE INTERFERENCE OF BLADE GRIP AND SPINDLE	X	X							
0046	03/19/76		DAMPER MODIFICATION	X	X	X	X					
0047	03/11/76		TITLE CHANGES FOR ENSTROM SERVICE COMMUNICATIONS	X	X	X	X					
0048	03/30/76		FOAM TAPE SEPARATION FROM COOLING FAN SHROUD		X	X	X					
0049	CXL		"C" MODEL FACTORY CONVERSIONS	X	X							X
0050	CXL		LIMIT RANGE ON ROTOR TACHOMETER			X	X					X
0051	01/27/77		IMPROVED TEETERING BEARING	X	X	X	X					
0052	01/27/77		IMPROVED NARROW CHORD TAIL ROTOR SPINDLE DESIGN	X	X	X	X					
0053	CXL		LOW ROTOR RPM WARNING UNIT	X	X	X	X					X ⁴
0054R1	01/27/77	04/07/17	INDUCTION SYSTEM HOSE CLAMPS			X	X	X	X	X		
0055	CXL		MAIN ROTOR DAMPER FATIGUE LIFE Superseded by Service Information Letter No. 0116	X	X	X	X					X ⁴
0056	01/27/77		TAIL ROTOR INPUT SHAFT NUT TORQUE	X	X	X	X					
0057	01/27/77		MAIN ROTOR GEARBOX RETENTION BOLTS	X	X	X	X					
0058	CXL		FATIGUE RETIREMENT LIVES Superseded by Service Information Letter No. 0116	X	X	X	X					X ⁴



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED	
0059	02/15/77		INSPECTION AND REPACKING OF SEALED BEARINGS	X	X	X	X					
0060	03/10/77		INSTRUCTIONS FOR OBTAINING REWORKED TAIL ROTOR SPINDLE & NEW TEETER STOP	X	X	X	X					
0061	04/25/77		HELICOPTER WEIGHT AND BALANCE FULCRUM	X	X	X	X					
0062	06/22/77		FUEL LINE INSTALLATION (LAGGING)			X	X					
0063	05/27/77		IMPROVED TURBOCHARGER OIL INLET ADAPTER			X	X					
0064	06/01/77		IDLER STABILIZER INSTALLATION KIT	X	X	X	X					
0065	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM			X						X
0066	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM				X					X
0067	07/27/77		CONFIGURATION OF HELICOPTERS DELIVERED TO AUSTRALIA	X	X	X	X					
0068	08/23/77		OLEO BOOT KIT	X	X	X	X					
0069	10/07/77		ENGINE TROUBLESHOOTING PROCEDURES			X	X					
0070	CXL		ELIGIBILITY FOR GENERAL PURPOSE CERTIFICATION IN UNITED KINGDOM		X							X
0071	CXL		CANCELED									X ⁴
0072	05/01/78		SPECIAL REQUIREMENT FOR WEST GERMANY			X	X					
0073A	-	05/24/79	O-RING – MAIN ROTOR RETENTION ASSEMBLY	X	X	X	X					
0074R3	12/12/78	11/21/23	DRIVE BELT INSPECTION REQUIREMENTS	X	X	X	X					
0075A	12/12/78	11/20/80	DAMPER IDENTIFICATION	X	X	X	X					
0076	CXL		MAIN ROTOR TRANSMISSION MOUNTING HARDWARE Reference SDB 0051	X	X	X	X					X ⁴
0077	12/12/78		PINION SHAFT RETORQUE REQUIREMENTS	X	X	X	X					
0078	12/13/78	04/06/79	FIRE WALL CURTAIN INSPECTION	X	X	X	X					
0079A	12/13/78	02/14/80	CLUTCH INSPECTION & SERVICING	X	X	X	X					
0080R2	12/13/78	03/28/25	CLUTCH CONTROL AND BELT TENSION INSPECTION AND RIGGING PROCEDURE	X	X	X	X	7	7			
0081	12/12/78		INSPECTION OF TURBOCHARGER FOR OIL LEAKS			X	X					
0082	12/13/78		MODIFICATION TO FLEX OIL LINES			X	X					
0083	12/14/78		MODIFICATION TO STATIC VENT SYSTEM	X	X	X	X					
0084	12/19/78		PINION SHAFT RUNOUT INSPECTION	X	X	X	X					
0085	12/19/78		RECOMMENDED TRANSMISSION OVERHAUL INTERVAL	X	X	X	X					
0086	03/05/79		TAIL ROTOR RIGGING TOOL			X	X					



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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED	
0087	03/06/79		TAIL ROTOR BLADE INSPECTION AND LUBRICATION	X	X	X	X					
0088R2	04/06/79	11/13/19	SPECIAL INSPECTION FOR MAIN AND/OR TAIL ROTOR STRIKE/SUDDEN STOPPAGE	X	X	X	X					
0089	01/22/79		LEADING EDGE BLADE TAPE	X	X	X	X					
0090	05/23/79		FUEL NOZZLE AIR VENT MODIFICATION			X	X					
0091A	-	09/26/80	MODIFICATION TO ENGINE STARTING SYSTEM			X	X					
0092	02/14/80		MONITORING EGT SYSTEM			X	X					
0093	02/13/80		STARTER RING GEAR CLEARANCE	X	X	X	X					
0094	02/25/80	12/31/80	PREFLIGHT CONTROL SYSTEM CHECK WITH ADDENDUM	X	X	X	X					
0095	07/17/80		CORROSION ON MAIN & TAIL ROTOR BLADES	X	X	X	X					
0096	ca. 07/80		INSPECTION OF P/N 28-12462 FUEL LINES			X	X					
0097	CXL		LIFE LIMIT ON LAMIFLEX BEARINGS Refer to Service Information Letter No. 0116	X	X	X	X					X ⁴
0098	08/06/80		TURBOCHARGER GASKET REPLACEMENT			X	X					
0099	08/06/80		CORROSION CONTROL ON LOW USAGE AIRCRAFT	X	X	X	X					
0100	08/06/80		MAIN ROTOR FLAPPING BEARING LUBRICATION	X	X	X	X					
0101	08/18/80		POSITION AND STROBE LIGHT ASSEMBLY LIGHT SHIELDS		X		X					
0102	09/26/80		TAIL ROTOR TEETER BEARING KRP8A-C			X	X					
0103	11/13/80		IMPROVED OVER-RUNNING CLUTCH	X	X	X	X					
0104	CXL		INSTALLATION OF STAINLESS STEEL TAPE FOR ROTOR BLADE CORROSION AND EROSION PROTECTION	X	X	X	X					X
0105	11/13/80		CHANGE OF RETARD TIMING ON BENDIX D-2000/3000 SHOWER OF SPARKS MAGNETO			X	X					
0106	11/13/80		COCKPIT MIXTURE CONTROL FRICTION ADJUSTMENT			X	X					
0107	CXL		SOLAR SHIELD AVAILABILITY	X	X	X	X					X
0108	03/17/81		IMPROVED LOWER JACK STRUT	X	X	X	X					
0109	03/10/81		SLINGER RINGS FOR RAIN PROTECTION ON MAIN ROTOR SHAFT AND TAIL ROTOR INPUT SHAFT	X	X	X	X	X	X			
0110B	04/01/81	03/18/93	SWASHPLATE LUBRICATIONS	X	X	X	X					
0111	03/11/81		IMPROVED ENGINE STARTING CHARACTERISTICS			X	X	X	X			
0112R1	04/02/81	03/14/18	TOLERANCE FIT ON MAIN ROTOR GEARBOX PINION DRIVE KEY	X	X	X	X	X	X	X		
0113	04/23/81		LANDING LIGHT MODIFICATION			X		X				



SIL #	DATE	REV DATE	TITLE	EFFECTIVITY							
				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0138	09/11/95		PINION NUT TORQUE AND UPPER JACK STRUT BEARING ADAPTOR INSPECTION	X	X	X	X	X	X	X	
0139R1	09/11/95	10/14/08	INSPECTION OF ROTOR TACHOMETER DRIVE BELTS	X	X	X	X	X	X	X	
0140	09/11/95		INSPECTION AND PROPER INSTALLATION OF SEAT BELTS	X	X	X	X	X	X	X	
0141R1	09/11/95	12/02/24	NEW IMPROVED TAIL ROTOR TEETER BEARING ASS'Y			X	X				
0142R1	CXL		NEW TAIL ROTOR ASSEMBLY BUMPERS			X	X	X	X	X	X
0143	05/28/97		INADVERTENT TRIM MOTOR OPERATION ON 24 VOLT D.C. SYSTEMS			X	X	X	X	X	
0144	10/03/97		MAIN AND TAIL ROTOR TRANSMISSION CHIP INDICATIONS ON NEW OR RECENTLY OVERHAULED TRANSMISSIONS					X		X	
0145	10/03/97		VIBRATION AND/OR MAIN ROTOR TRACKING PROBLEMS ON F-28C/280C, F-28C-2, AND F-28F/280F HELICOPTERS EQUIPPED WITH FLOATS, AND/OR OPERATING AT GROSS WEIGHTS EXCEEDING 2350 POUNDS, OR OPERATING WITH LARGE LATERAL MOMENT ARM			X	X	X	X		
0146	10/03/97		IMPROVED MAIN ROTOR CONTROL ROD ASSEMBLY	X	X	X	X				
0147R1	12/11/97	05/29/15	MODIFIED FLAPPING BEARING INSTALLATION PROCEDURE	X	X	X	X	X	X	X	
0148	03/31/99		LOW ROTOR SPEED WARNING SWITCH					X		X	
0149	05/03/99		LAMIFLEX BEARING, P/N 28-14320-15, USAGE	X	X						
0150R2	11/17/99	02/18/25	NEW LOWER SWASHPLATE ASSEMBLY, P/N 28-16101-101	X	X	X	X	6	6	6	
0151	03/06/00		LOW ROTOR WARNING TONE GENERATOR "SHELF LIFE"					X		X	
0152R1	05/31/01	03/28/25	IDLER PULLEY ALIGNMENT AND SNUBBER ROLLER ADJUSTMENT	X	X	X	X	7	7	7	
0153	02/15/02		TAIL ROTOR ASSEMBLY, P/N 28-150000, CONFIGURATIONS			X	X	X	X	X	
0154	08/05/02		STARTER CIRCUIT WIRING MODIFICATION					X	X	X	
0155R1	06/16/03	09/10/03	DRIVE BELT COMPOUND CHANGE	X	X	X	X	X	X	X	
0156	12/09/03		MAIN ROTOR PUSH-PULL ROD, P/N 28-16253-"X", SERVICEABILITY INSPECTION	X	X	X	X	X	X	X	
0157	01/31/05		INSTALLATION TORQUE FOR MAIN ROTOR DAMPER RELIEF VALVE, P/N 28-14367-7	X	X	X	X	X	X	X	
0158	CXL		FIXED LENGTH TAIL ROTOR PITCH CHANGE LINK, P/N 28-16391-1			X	X	X	X	X	X ²
0159	01/31/05		F-28A AND 280 LEFT SIDE TAIL ROTOR INSTALLATION	X	X						

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				F-28A	280	F-28C	280C	F-28F	280F	280FX	CANCELED
0189	02/04/19		MAGNETO RETARD TERMINAL P-LEAD INSULATOR			X	X	X	X	X	
0190	04/02/19		CABIN DOOR REMOVAL	X	X	X	X	X	X	X	
0191	08/14/19		LAMIFLEX BEARING DISCONTINUATION	X	X	X	X	X	X	X	
0192	12/09/19		TAIL ROTOR CABLE ASSEMBLY	X	X	X	X	X	X	X	
0193R1	05/08/23	05/09/23	TAIL ROTOR GEARBOX, OIL LEVEL CHECK AND SERVICING	X	X	X	X	X	X	X	

Notes

¹ Incorporated into the F-28F/280F Series Maintenance Manual (Table 4-1).

² Incorporated into SIL0165 Revision 2.

³ F-28F, 280F, and 280FX incorporated in F-28F/280F Series Maintenance Manual (Table 3-1).

⁴ A formal CXL letter was published to the Enstrom website upon release of SIL Index dated 11-21-23. However, the CXL letter, as dated, does not reflect the actual date at the time of cancellation of the SIL. The original cancellation date is unknown.

⁵ Previously published data is contained in the latest revision of TCDS H1CE.

⁶ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 12).

⁷ F-28F, 280F, and 280FX: Content incorporated into the F-28F/280F Series Maintenance Manual (Section 4 and Section 11).