



SIL #	DATE	REV. DATE	TITLE	EFFECTIVITY			
				TH-28	480	480B	CANCELED
T-001	09/11/95		GENERATOR SWITCH OPERATION	X	X		
T-002R8	CXL		SERVICE LIFE LIMITS	X	X	X	X <sup>10</sup>
T-003	06/21/96		ENGINE OIL WARNING PLACARD	X	X		
T-004	CXL		IMPROVED TAIL ROTOR FEATHERING AXIS BUMPER, P/N 28-15033-13	X	X		X
T-005	CXL		MAIN AND TAIL ROTOR TRANSMISSION CHIP INDICATIONS ON NEW OR RECENTLY OVERHAULED TRANSMISSIONS	X	X		X
T-006	10/03/97		IMPROVED FUEL SHUTOFF VALVE OPERATION	X	X		
T-007	12/11/97		DRAIN HOLE INSTALLATION IN CABIN DOORS	X	X		
T-008	12/10/98		ALTERNATIVE SPAR FITTING ATTACHMENT	X	X		
T-009	CXL		ALLISON ENGINE MODEL 250-C20W	X	X		X
T-010	CXL		CYCLIC STICK SOCKET INSTALLATION REPAIR	X	X		X
T-011	03/31/99		MAIN ELECTRICAL RELAYS	X	X		
T-012	03/31/99		MAIN ROTOR TRANSMISSION PINION NUT RETORQUE	X	X		
T-013	04/06/99		SERIALIZATION OF VIBRATION ABSORBER BEAMS	X	X		
T-014	03/20/00		GENERATOR CONTROL UNIT RELOCATION		X		
T-015	02/15/02		TAIL ROTOR TRANSMISSION IDENTIFICATION	X	X	X	
T-016	CXL		DRIVE BELT TENSION	X	X	X	X <sup>9</sup>
T-017	08/05/02		ELECTRICAL SYSTEM PYLON GROUNDS	X	X	X	
T-018	06/16/03		FUEL CELL LEAKS	X	X	X	
T-019	CXL		MAIN ROTOR PUSH-PULL ROD, P/N 4140532-"X", SERVICEABILITY INSPECTION	X	X	X	X <sup>8</sup>
T-020	CXL		FIXED LENGTH TAIL ROTOR PITCH CHANGE LINK, P/N 28-16391-1	X	X	X	X <sup>7</sup>
T-021	CXL		ELASTOMERIC MAIN ROTOR DAMPER KIT		X	X	X
T-022	01/31/05		OIL LUBRICATED LOWER PULLY BEARINGS	X	X	X	
T-023	CXL		MODIFIED PROCEDURE FOR ATTACHING MAIN ROTOR RODS TO THE LOWER SWASHPLATE ASSEMBLY	X	X	X	X <sup>6</sup>
T-024	05/02/07		ENGINE COOLING KIT			X	
T-025	05/04/07		MAIN ROTOR DAMPER OIL PART NUMBER	X	X	X	
T-026	05/08/07		TAIL ROTOR THRUST BEARING, P/N ECD002-11	X	X	X	
T-027R4	10/18/07	11/10/17	TAIL ROTOR P/C LINK INSTALLATION		X	X	
T-028R1	02/11/08	09/05/18	LANDING GEAR FAIRING ASSEMBLY	X	X	X	
T-029	03/25/08		BELT TENSION AND PULLEY ALIGNMENT RECORD	X	X	X	
T-030	05/12/08		MAIN ROTOR GEARBOX BOLT RETORQUE	X	X	X	



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T-031	11/06/08		RELAY KIT INSTALLATION	X	X	X	
T-032	CXL		600 HOUR INSPECTION TERMINATION FOR SWASHPLATE AND CONTROL ROD ASSEMBLIES			X	X <sup>1</sup>
T-033	CXL		GREASE RECOMMENDATIONS FOR ROTOR SYSTEM BEARINGS	X	X	X	X <sup>2</sup>
T-034R1	11/25/08	01/05/10	SLIDING WINDOW INSTALLATION	X	X	X	
T-035	05/04/09		IDENTIFYING CORROSION SEVERITY ZONE FOR OPERATING ENVIRONMENT	X	X	X	
T-036	03/19/10		BEARING TEMPERATURE WARNING UNIT	X	X	X	
T-037	10/23/09		FAILURE OF THE ENGINE DRIVE SHAFT SUPPORT BEARING (ECD4017), THE OVERRUNNING CLUTCH DUPLEX SUPPORT BEARING (ECD4014), AND/OR THE P/N 23063426 DOUBLE LIP SEALS	X	X	X	
T-038	03/22/10		APPLICATION OF CORROSION PREVENTION COMPOUND	X	X	X	
T-039	03/22/10		HI/LO ROTOR RPM SWITCH INSTALLATION		X	X	
T-040	03/26/10		DUAL INDICATING VOLT-AMMETER			X	
T-041R1	01/20/11	02/15/19	BLADE TAPE REPAIR	X	X	X	
T-042	01/20/11		BLADE INTERCHANGEABILITY AND IDENTIFICATION	X	X	X	
T-043	CXL		TORQUE INDICATION CHECK PROCEDURE	X	X	X	X <sup>3</sup>
T-044	02/23/11		LINEAR ACTUATOR AND DROOP COMPENSATOR RIGGING	X	X	X	
T-045	03/30/11		RESTRAINING CARGO IN THE CABIN	X	X	X	
T-046	CXL		LOWER DRIVE NUT TORQUE REQUIREMENT	X	X	X	X <sup>4</sup>
T-047	CXL		TAIL ROTOR PITCH CHANGE BEARING LUBRICATION METHOD	X	X	X	X <sup>5</sup>
T-048	06/22/11		RETRACTION NOTICE, MAINTENANCE MANUAL SUPPLEMENT 4		X	X	
T-049	07/07/11		SPECIAL INSPECTIONS FOR AGRICULTURAL AIRCRAFT		X	X	
T-050	08/19/11		MAIN ROTOR SYSTEM TRACKING	X	X	X	
T-051R2	09/20/11	11/07/17	VENTED CLUTCH OIL RESERVOIR KIT P/N 4230001	X	X	X	
T-052	10/10/11		CLAMP INSTALLATION	X	X	X	
T-053R1	09/28/12	09/22/15	7641-20 VRLA BATTERY OPTION		X	X	
T-054R1	10/31/12	11/16/22	FUEL CELL FOAM BAFFLE MAINTENANCE INSTRUCTIONS		X	X	
T-055R1	02/04/13	04/04/13	T-0139 CALIBRATION REFERENCE BAR		X	X	
T-056	04/15/14		UPPER SWASHPLATE BEARING HOUSING		X	X	
T-057	01/09/14		BREATHING TUBE ASSEMBLY	X	X		
T-058	01/23/14		INSPECTION AND REPAIR OF MINOR CABIN ROOF BUBBLES			X	
T-059	04/15/14		PRODUCTION CERTIFICATE	X	X	X	

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T-060R2	03/07/14	8/21/19	LANDING LIGHT UPGRADE			X	
T-061R2	07/31/15	08/07/17	FUEL QUANTITY TRANSMITTER UPGRADE		X	X	
T-062	08/20/15		FUEL SYSTEM, DIPSTICK TUBE REMOVAL		X	X	
T-063R1	07/08/15	09/05/18	MAIN ROTOR GEARBOX PUMP UPGRADE			X	
T-064	12/10/15		MAIN ROTOR TRANSMISSION 600-HOUR INSPECTION			X	
T-065	03/30/16		BLEED AIR RESTRICTOR	X	X	X	
T-066R1	06/21/16	05/19/17	GROUND HANDLING WHEEL SADDLE		X	X	
T-067R1	11/09/16	4/2/2024	UNIVERSAL BLOCK, P/N 28-14117-11 and P/N 28-14117-13		X	X	
T-068	05/24/17		EASA REGISTRATION OF G1000H-EQUIPPED MODEL 480B HELICOPTERS			X	
T-069	05/24/17		EASA REGISTRATION OF GMA 350H-EQUIPPED MODEL 480B HELICOPTERS			X	
T-070	09/05/18		MAIN ROTOR GEARBOX PUMP UPGRADE			X	
T-071	08/14/19		LAMIFLEX BEARING DISCONTINUATION		X		
T-072	12/02/19		G1000H SYSTEM LOADER CARD SOFTWARE VERSION 1852.05 RELEASE			X	
T-073	10/13/20		PYLON REINFORCEMENT DOUBLER INSTALLATION		X	X	
T-074	11/16/22		FUEL CELL (BLADDER) ASSEMBLY		X	X	

### Notes

- <sup>1</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 3-2 and 4-40).
- <sup>2</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 4-2).
- <sup>3</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 4-60, B, and 4-61, B).
- <sup>4</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 11-23, P). Incorporated into the TH-28/480 Series Illustrated Parts Catalog (Figure 7-4, Item 22, and Figure 7-5, Item 25).
- <sup>5</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 4-39 and 4-39.1).
- <sup>6</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 12-80).
- <sup>7</sup> Incorporated into SIL T-027 Revision 2.
- <sup>8</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 12-86.1 through 12-86.4).
- <sup>9</sup> Incorporated into the TH-28/480 Series Maintenance Manual (para. 11-29, E).
- <sup>10</sup> Incorporated into the TH-28/480 Series Maintenance Manual (Table 3-1).