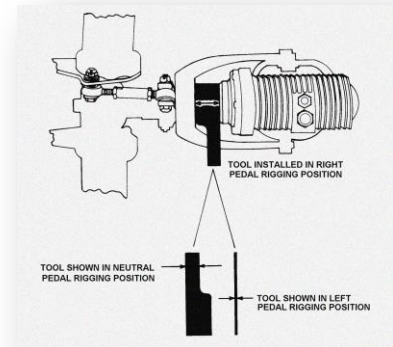
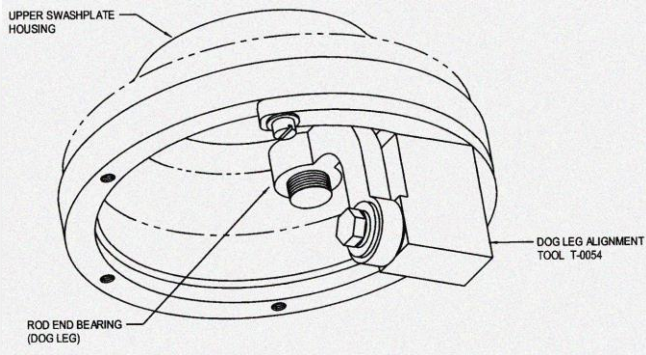
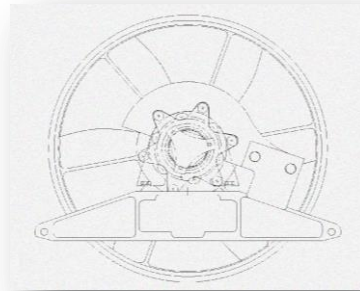
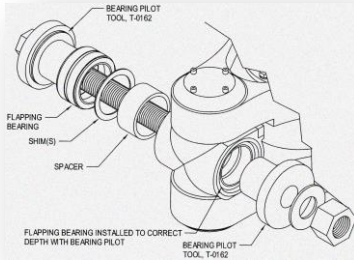




ENSTROM HELICOPTER CORPORATION



Illustrated Tool Catalog Piston & Turbine

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Sec-1 Flight Controls and Rotor systems

TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0003	Lead Lag Nut Wrench	P/T

USAGE

Special wrench for hub lead lag nut.
Used to remove and install lead lag retention nut.

NOTE

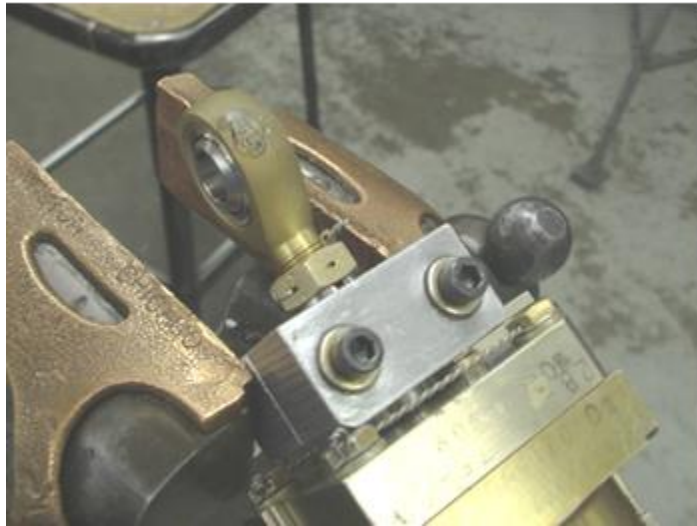
Hub is pictured here up-side-down



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0005	Damper Rod End Removal Tool	P/T

Usage

**Special Wrench for Lead Lag Damper Shaft
Use to remove the rod end from the
damper.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0009	Main Rotor Blade Bolt Guide Bullet	P/T

Usage

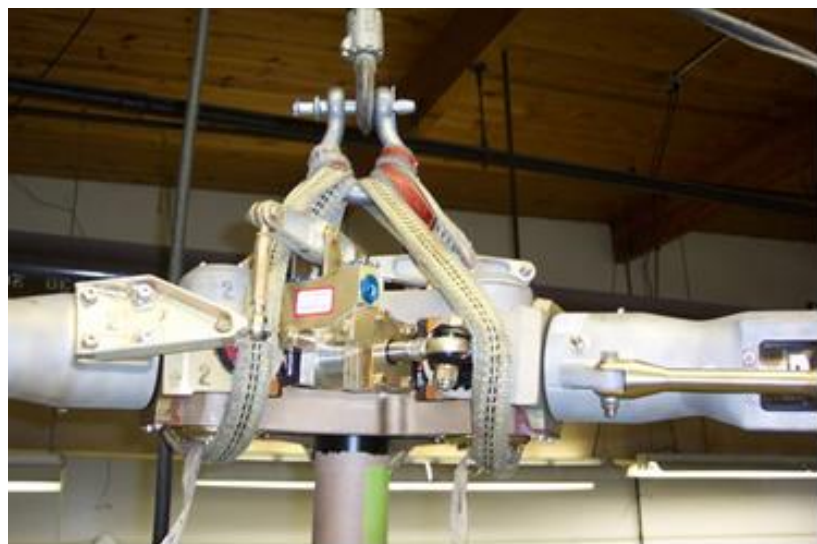
**Alignment tool for Main Rotor Blade Pin
Installed on main rotor blade bolt to aid in alignment
while installing bolt.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0011	Main Rotor Hub & A/C Sling	P/T

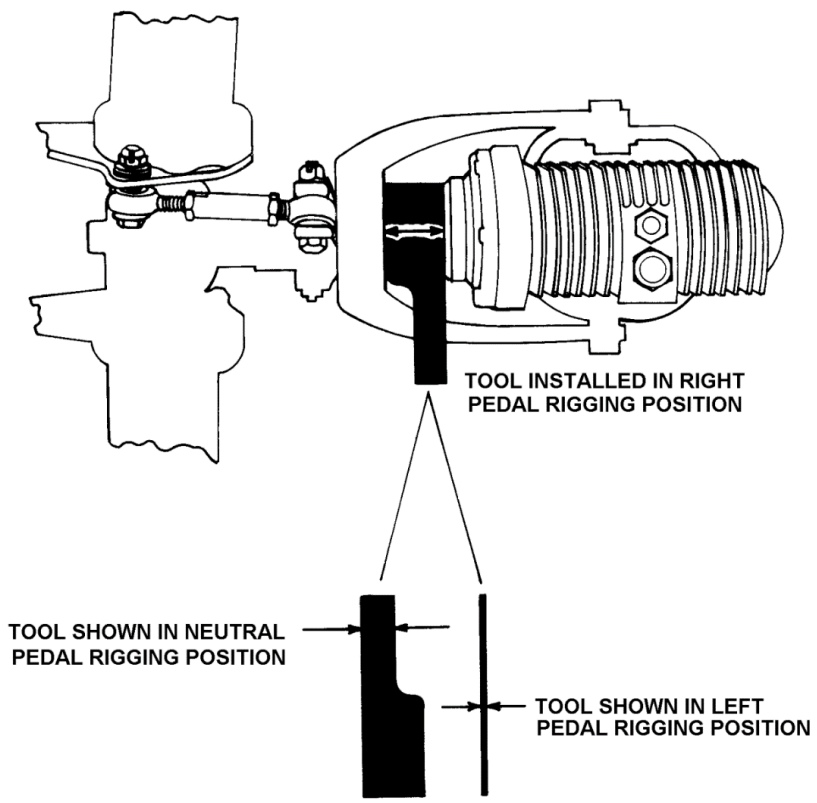
<i>Usage</i>
Tool for slinging the helicopter or hub / transmission assembly Used to sling the helicopter for working on the landing gear, and also to remove and install the hub / transmission assembly in the helicopter.

NOTE The entire weight of the helicopter can be lifted off the ground using this method.
--



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0012	TR Rigging Tool, A & 280 Models	P (A, & 280 Models)
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0080	Tail Rotor Rigging Tool	P (C, & F MODELS)
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-2889	Tail Rotor Rigging Tools	T

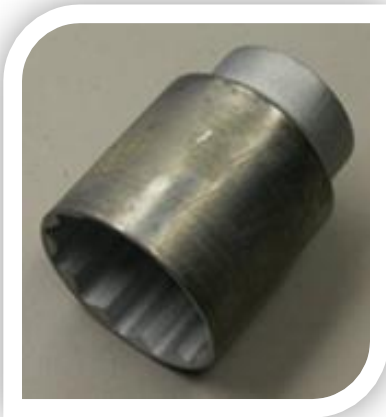
<i>Usage</i>
Tail Rotor Control Rigging Tool Tool used to set tail rotor control rigging.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0013	Lamiflex Nut Socket	P/T (ONLY SOME EARLY 480s)

Usage

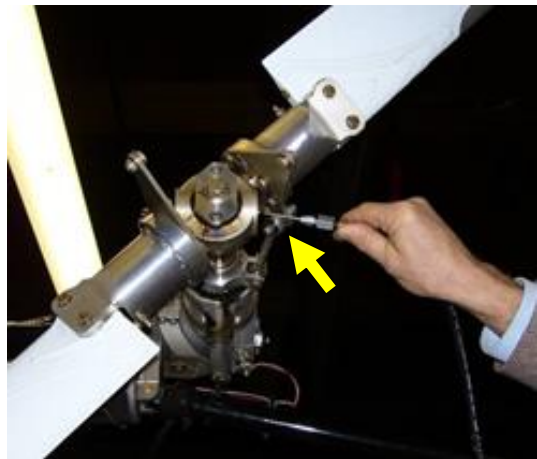
Used to remove and Install Lamiflex retention nut on piston aircraft and on a few early 480 models.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0014	Needle Point Grease Adapter	P/T

Usage

**Special tool for greasing TR Teeter Bearings
Installs on grease gun for lubing the TR Spindle Teeter Bearings.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0016	Swashplate Tie-bolt Wrench	P/T

<i>Usage</i>
<p>Special Wrench for Swashplate Tie Bolt Used to hold the swashplate tie bolt for assembly and disassembly.</p>



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0022	Collective Capsule Restraining Tool	P/T

<i>Usage</i>
<p>Collective Spring Capsule Restraining Tool Used to restrain the collective capsule spring pressure when removing and installing the spring capsule in the helicopter.</p>



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0026	Main Rotor Blade Tab Bending Tool	P/T

<i>Usage</i>
<p align="center">Trim Tab Adjusting Tool Used to adjust inboard and Outboard main rotor blade trim tabs when tracking blades.</p>



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0027	Main Rotor Blade Tab Angle Tool	P/T

<i>Usage</i>
Blade Trim Tab Protractor Used to read trim tab angles.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0033	Tail Rotor Blade Retention Nut Wrench	P (A) Model

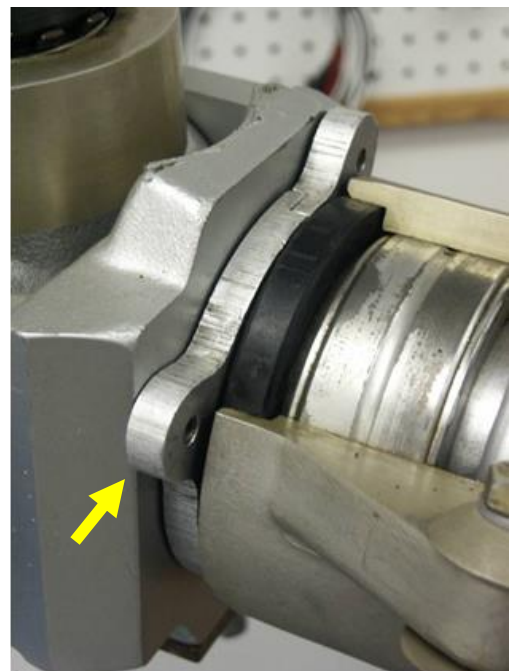
Usage

TR Blade Bearing Retention Nut Wrench
Used to remove and install the TR grip bearing retention nuts on A
model 3.3 "chord blade only.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0036	Main Rotor Grip Seal Installation Tool	P/T

<i>Usage</i>
Special Tool to Install Grip Seal Used to push the seal into the grip when installing the grip on the spindle.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0045-1	Dog Leg Puller	P/T

Usage

**Puller Tool for Main Rotor Push-Pull Control Rods
Used to remove dog leg assemblies from control rods.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0048	Main Rotor Mast Nut Tool	P/T

Usage

Special Wrench for Mast Nut. Used to remove and install the upper mast nut.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0051-3	Main Rotor Flapping Nut Tool	P/T

<i>Usage</i>
Special Wrench for Flapping Pin Nut Used to remove and install flapping pin nut.



T-0051-1



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0054	Swashplate Dog Leg Alignment Tool	P/T

Usage

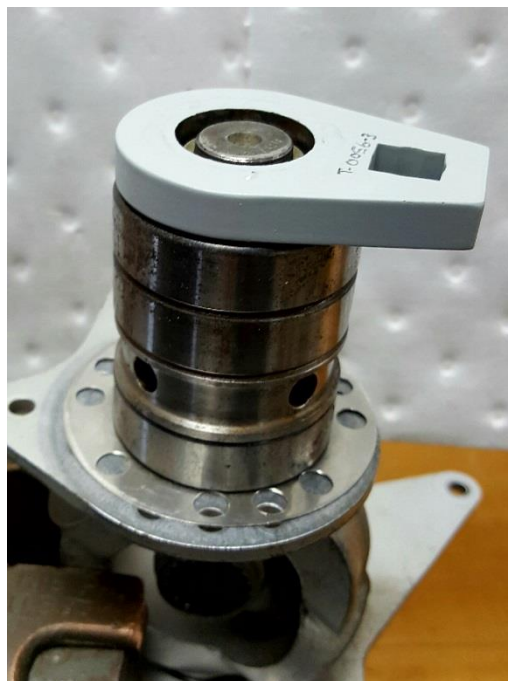
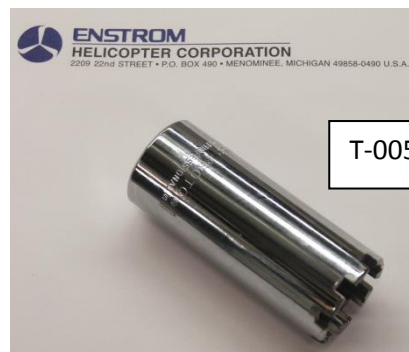
Dog Leg Alignment Tool
Used to align dog legs during installation onto main rotor push-pull control rods.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0056-3	Tail Rotor Grip Bearing Retention Nut Wrench	P/T

Usage

**Special Wrench for TR bearing retention nut
Used for removal and installation of TR Grip bearings on spindle.
Also used to torque tail rotor gearbox input shaft nut.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0057	Damper Cycling Tool	P/T

Usage

**Special Tool to Cycle Main Rotor Lead-Lag Dampers
Used to cycle dampers to bleed air following maintenance.**



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0079-1	Dog Leg Bearing Swaging Tools	P/T

Usage

Tools & Installing ECD030-11 Bearings.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0086	Upper Guide Tube Retaining Nut Wrench	P/T

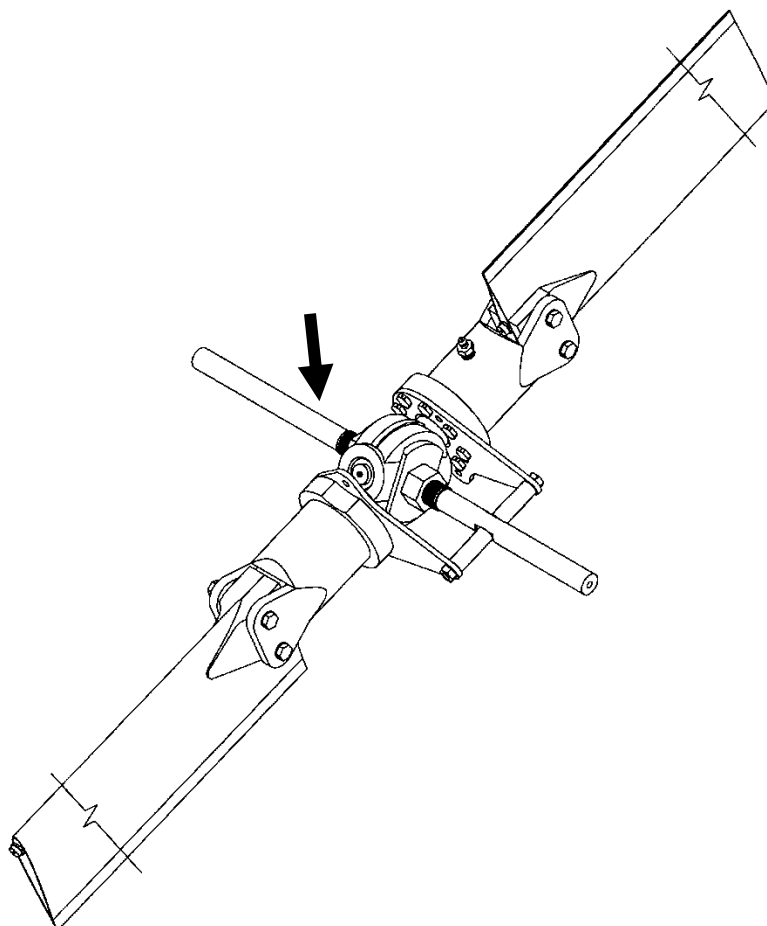
Usage

**Special Wrench for Upper Guide Tube Retention Nuts
Used to remove and install nuts that secure the upper swashplate
guide tubes into the upper swashplate housing.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0087-15	Tail Rotor Assy. Balance Tool	P/T

<i>Usage</i>
Static Balance Mandrel Used for static balancing the tail rotor assembly.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0100-1	Swashplate Bushing Installation Tool	P/T

<i>Usage</i>
<p>Swashplate Assembly Tool Press tool for inserting DU bearings in swashplate.</p>



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0102-1	Upper Swashplate Guide Tube Press Tools	P/T

<i>Usage</i>
Press tools for Upper Guide Tube Removal Used to press upper guide tube assembly from upper swashplate assembly.



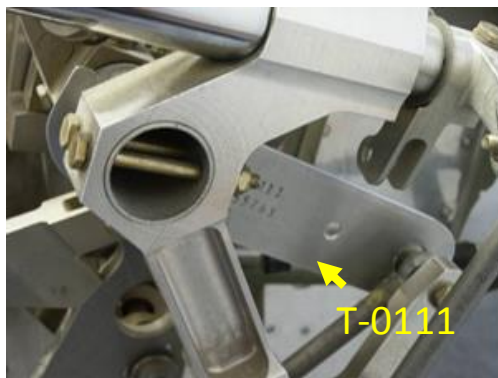
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0104-1	Swashplate DU Bushing Installation Tool	P/T

<i>Usage</i>
Swashplate Bearing Installation Alignment Tool Used for aligning and installing DU bearings in swashplate assembly.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0111-SET	Correlator Rigging Tool	P/T (C & F MODELS)
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0113	Correlator Rigging Tools	P/T (C & F Models)

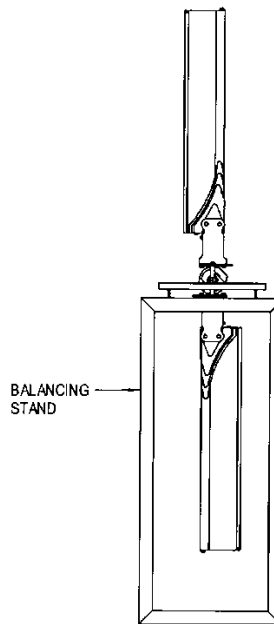
<i>Usage</i>
Used to rig the correlator summing lever on the C and F series helicopters.
T-0113 Throttle Stop Correlator Rigging Tool Used to set the throttle position while rigging the correlator on C and F models.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0121-1	Tail Rotor Balance Stand	P/T

Usage

Tail Rotor Balance Stand
Used as a balance fixture when static balancing tail rotors.



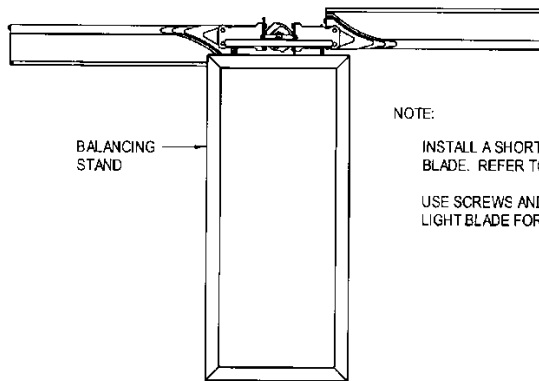
CORDWISE BALANCING

NOTE:

IF THE TRAILING EDGE OF THE BOTTOM BLADE RISES, IT IS THE LIGHT BLADE. IF THE LEADING EDGE OF THE BOTTOM BLADE RISES, IT IS THE HEAVY BLADE.

INSTALL A SHORT SCREW IN THE ROOT END OF THE HEAVY BLADE. REFER TO FIGURE 9-32.

USE SCREWS AND WASHERS IN THE ROOT END OF THE LIGHT BLADE FOR CORDWISE BALANCE.



SPANWISE BALANCING

NOTE:

INSTALL A SHORT SCREW IN THE TIP OF THE HEAVY BLADE. REFER TO FIGURE 9-32.

USE SCREWS AND WASHERS IN THE TIP OF THE LIGHT BLADE FOR SPANWISE BALANCE.

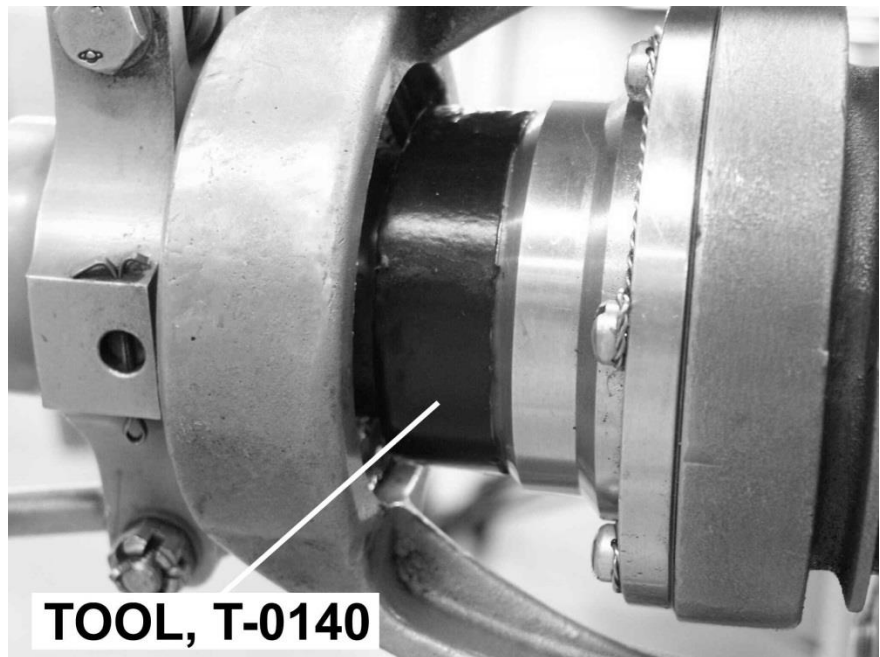
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0134-3	Lower Swashplate Holding Fixture	P/T

<i>Usage</i>
Lower Swashplate Assembly Fixture Used to secure lower swashplate during assembly.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0140	Tail Rotor Rigging Tool	T

<i>Usage</i>
Used to hold the tail rotor pitch controls in the neutral position while adjusting cable tension.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0149	Grip Seal Installation Tool	P/T

Usage

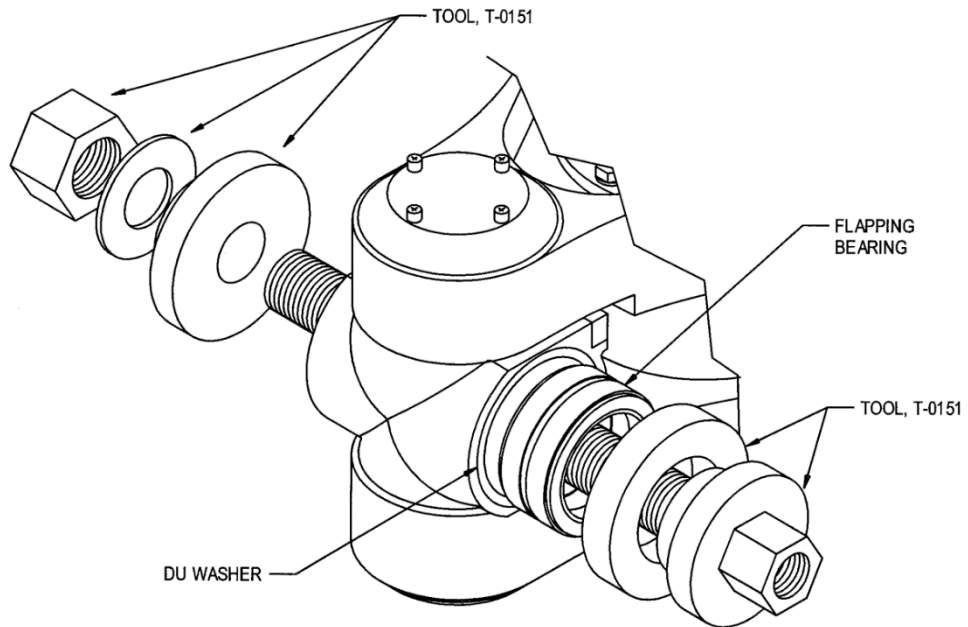
Tool Kit for Installing Grip on Spindle
Used to install the grip end seal on grips with TT straps, and Grip on Spindle.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0151-1	Main Rotor Flapping Bearing Installation Tool (Grease)	P/T

Usage

Used for removing and installing main rotor flapping bearings in hubs that have grease lubricated flapping bearings. T-0062-1 is used if the hub has oil lubricated bearings.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0152	Tail Rotor Balance Optical Sensor Fixture	P/T

Usage

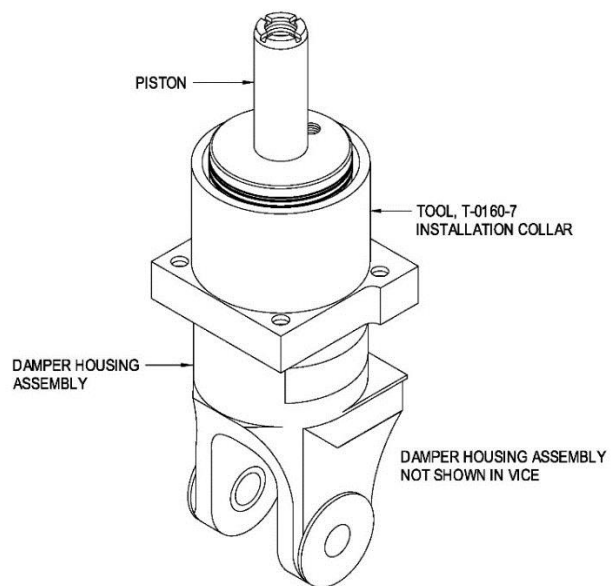
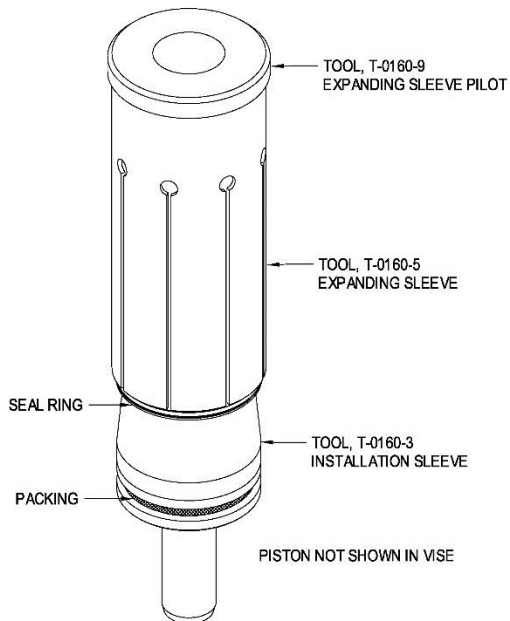
**Attaches an Optical Sensor to the TRGB
Attaches to Tail Rotor Gear Box and holds Velocimeter and optical sensor for balancing tail rotor assembly.**



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0160-1	Damper Piston / Seal Tool	P/T

Usage

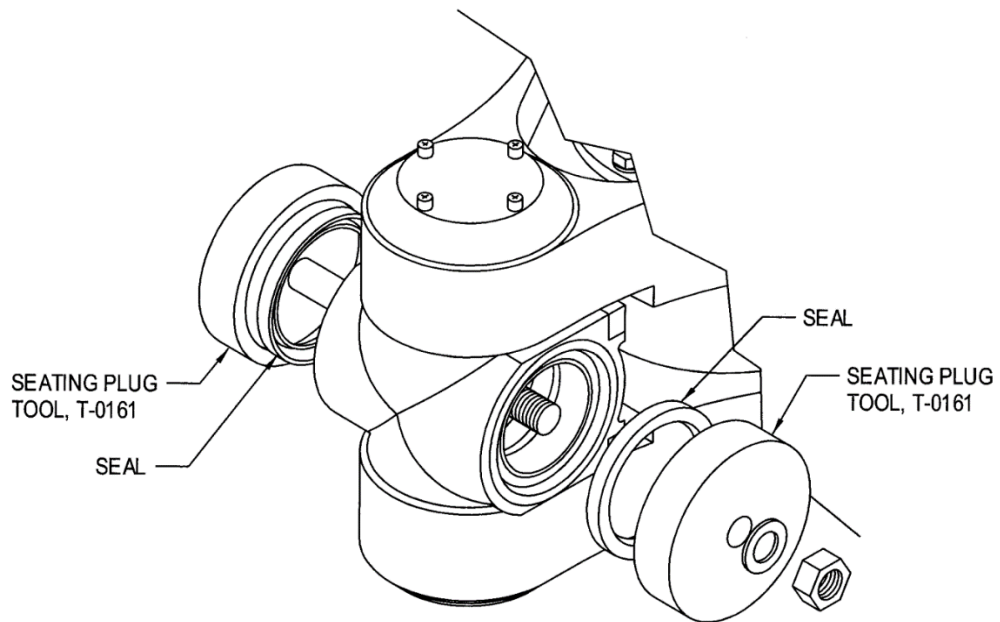
Special Tool for Assembling MR Lead-Lag Dampers
Used to compress the damper piston ring so that the piston can be assembled into the damper cylinder.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0161-1	U-Block Seal Installation Tool	P/T

Usage

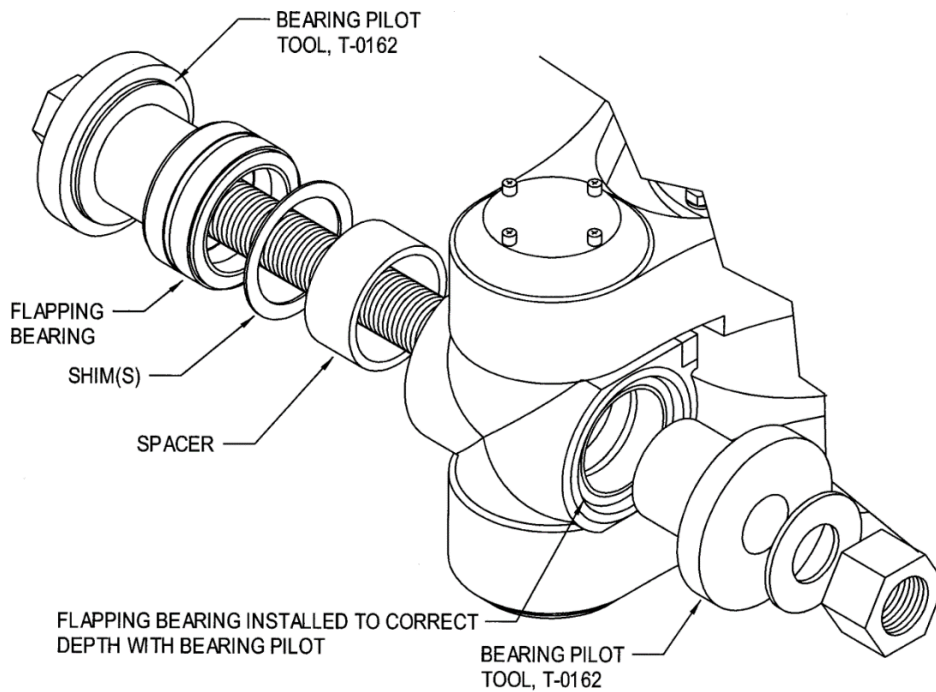
**Seal installation tool
Used to press flapping seals into the universal block.**



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0162-1	Main Rotor Flapping Bearing Installation Tool (oil)	P/T

Usage

**Flapping Bearing Removal and Installation Tool
Used to press flapping bearings into and out of the universal blocks.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0168-1	Tail Rotor Blade Assy. Fixture	P/T

<i>Usage</i>
<p>Holding fixture for TR Spindle Assembly Used to hold the tail Rotor assembly for assembly and disassembly.</p>



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0174-1	Main Rotor Hub Puller	P/T

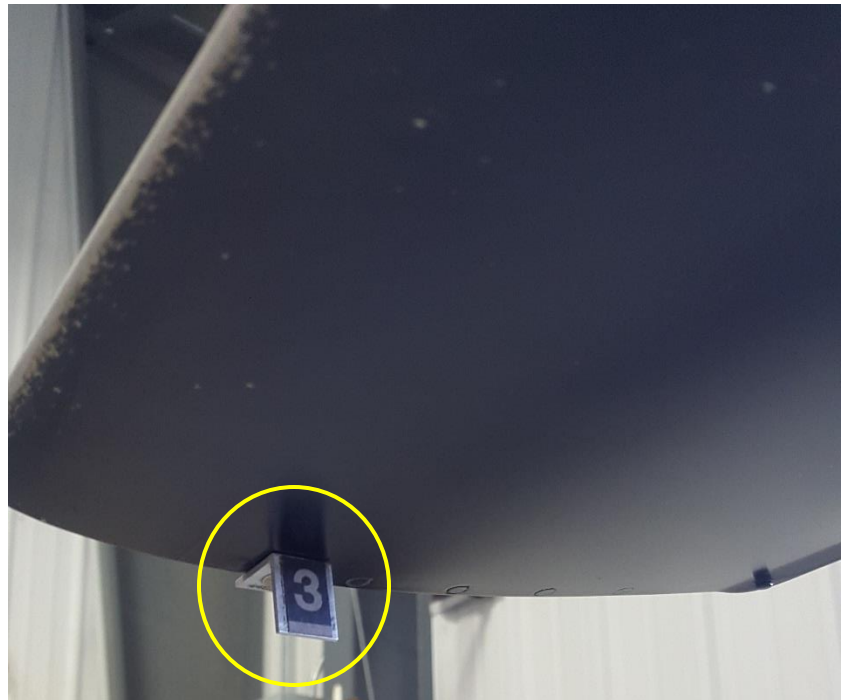
<i>Usage</i>
Secures to the Main Rotor hub and pulls it from the transmission shaft.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0195-1	Main Rotor Blade Tip Targets	P/T

Usage

Used with a strobe light while tracking the helicopter.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0197-7	Socket & Adapter	P/T

<i>Usage</i>
Used to loosen mast nut.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0224	Rotor Hub Stand	P/T

Usage

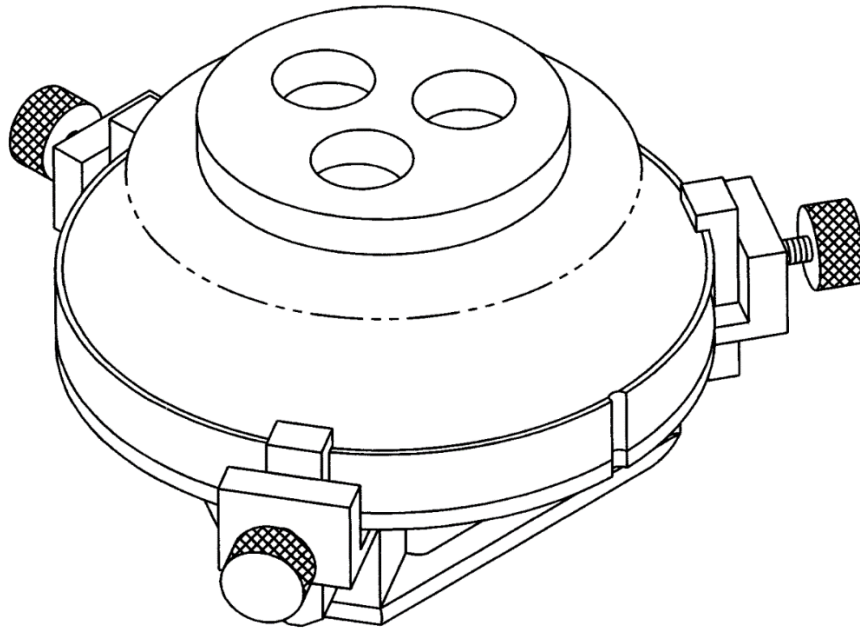
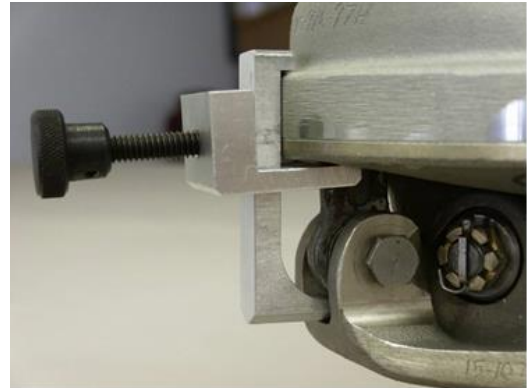
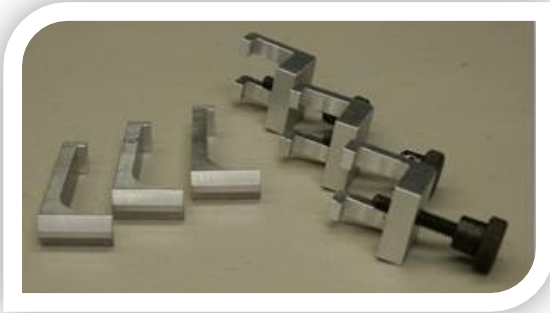
Used to hold the assembled rotor hub when removed from the aircraft.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-1575	Swashplate Centering Tool	P/T

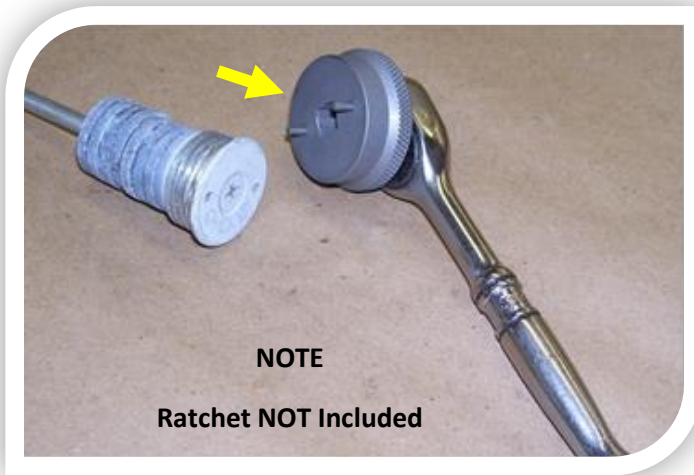
Usage

Used to hold lower swashplate in centered position while rigging the controls.



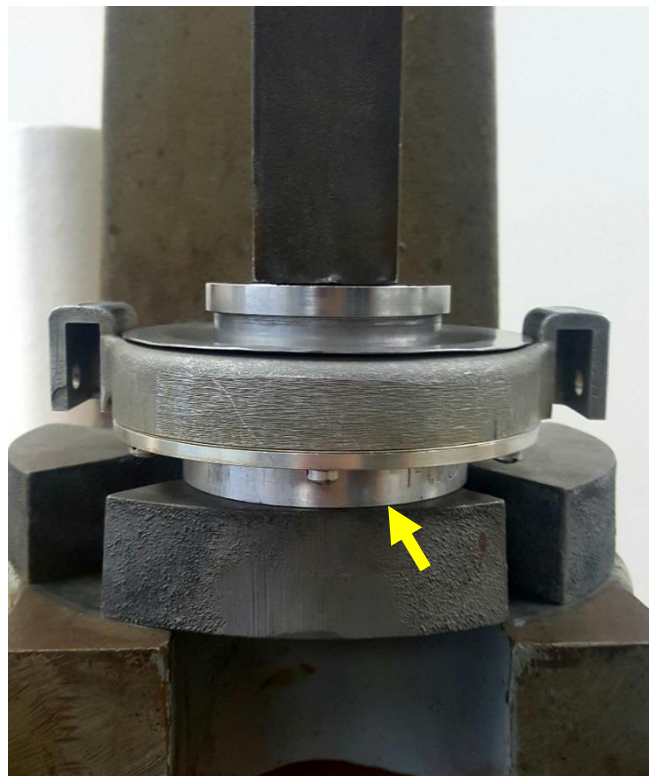
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-1656-3	Blade Weight Removal Tool	P/T

<i>Usage</i>
<p>Blade Plug Wrench Used to remove weight plugs from blade pockets.</p>



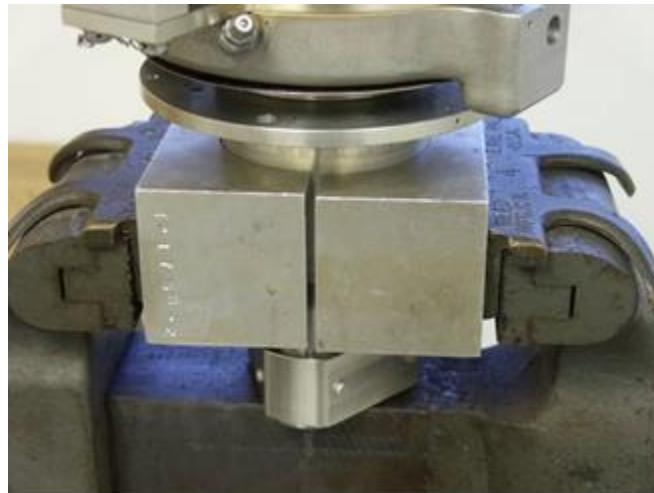
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-1709	Upper Swashplate Bearing Tool	P/T

<i>Usage</i>
Used to support the upper swashplate bearing housing while removing and installing the bearing.



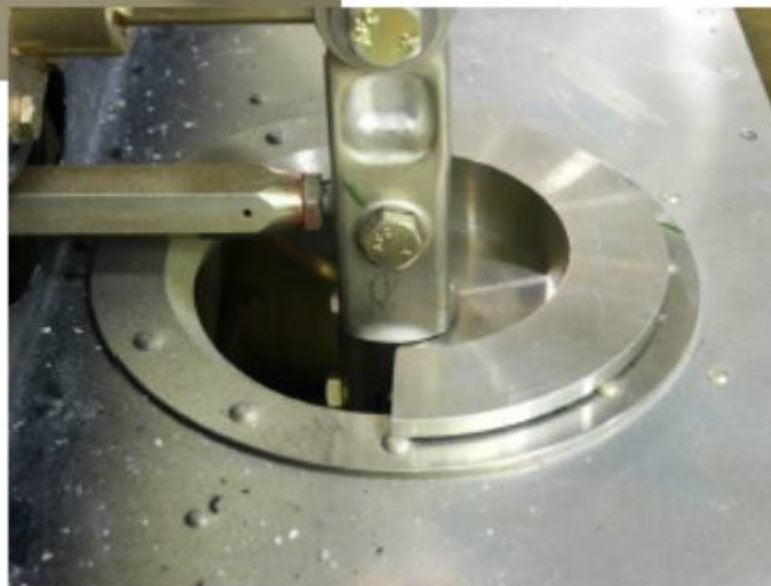
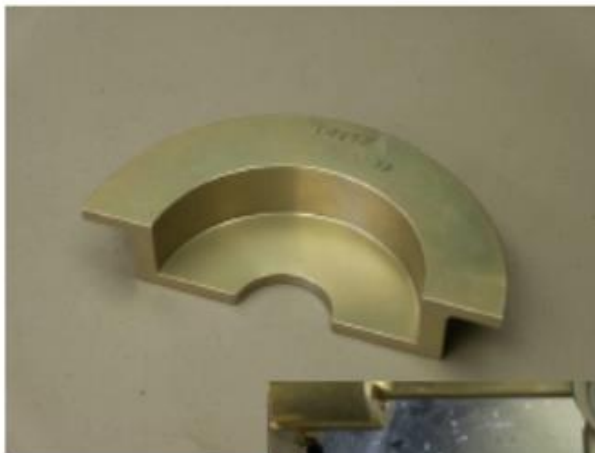
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-1758	Upper Swashplate Clamping Tool	P/T

<i>Usage</i>
Used to hold the upper swashplate assembly while performing maintenance.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-1775	Cyclic Centering Rigging Tool	P

<i>Usage</i>
Cyclic Centering Rigging Tool. Used to hold the cyclic in the neutral position while rigging the cyclic controls.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-2893	Tail Rotor Teeter Bearing Tool	P/T

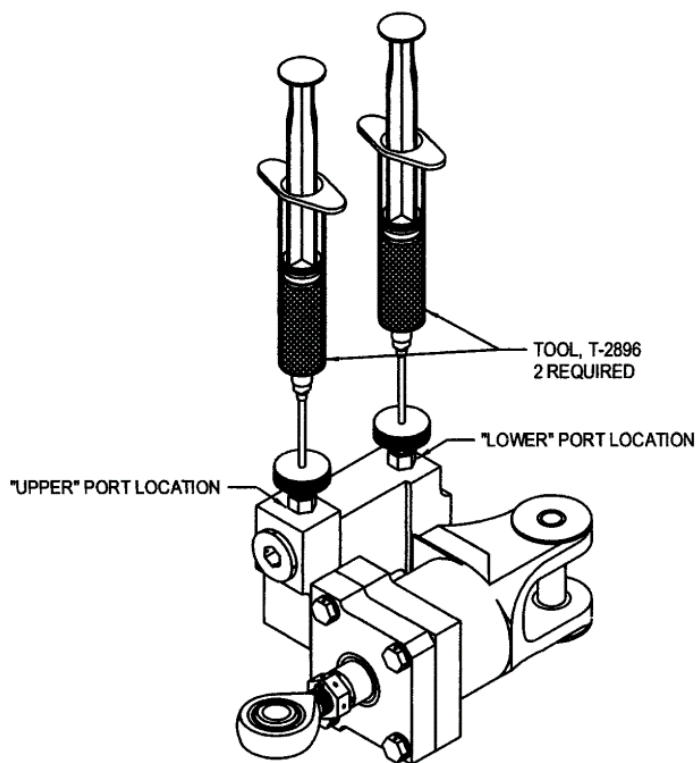
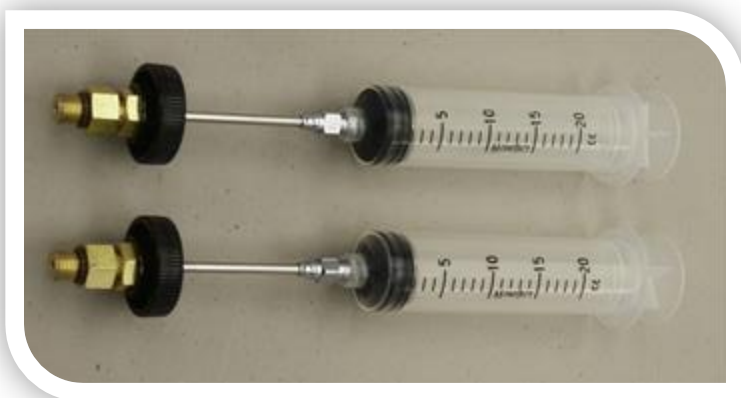
<i>Usage</i>
Used to remove teeter bearings on tail rotor assembly.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-2896-1	Damper Bleeding Tool Set	P/T

Usage

Bleeding tools for Hydraulic Main Rotor Dampers
Special tools used to bleed air from hydraulic main rotor dampers.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-4167511-15	Cyclic Centering Tool	T

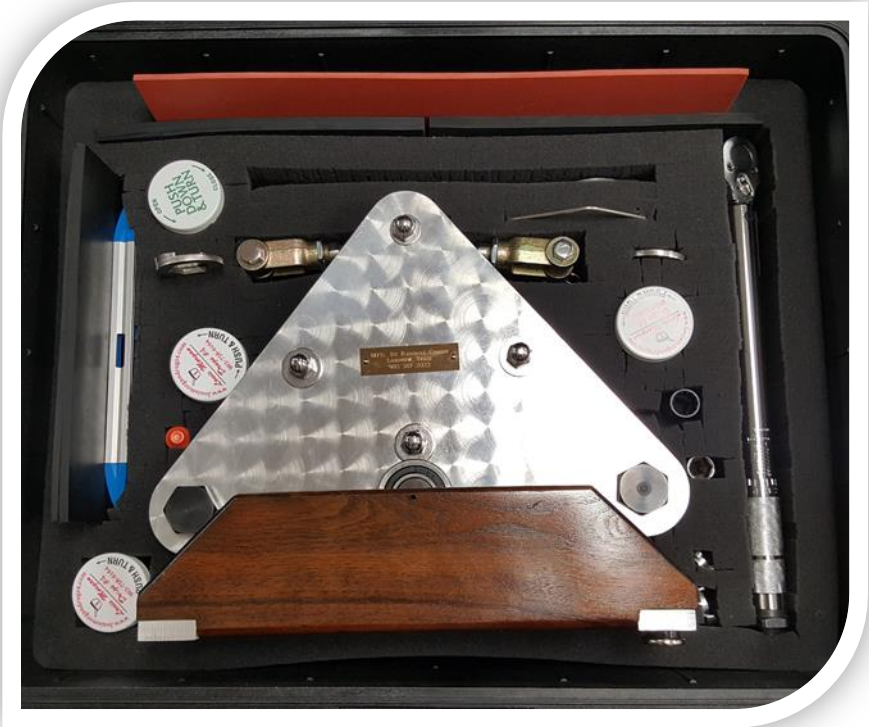
Usage

480 Cyclic Centering Rigging Tool. Used to hold the cyclic in the neutral position while rigging the cyclic controls.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
NPN	Main Rotor Blade Balance Tool	P/T

<i>Usage</i>
Used to statically balance the main rotor blades.



Section-2 Drive Train and Powerplant

<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0017	Transmission Hoist Eye	P/T

Usage

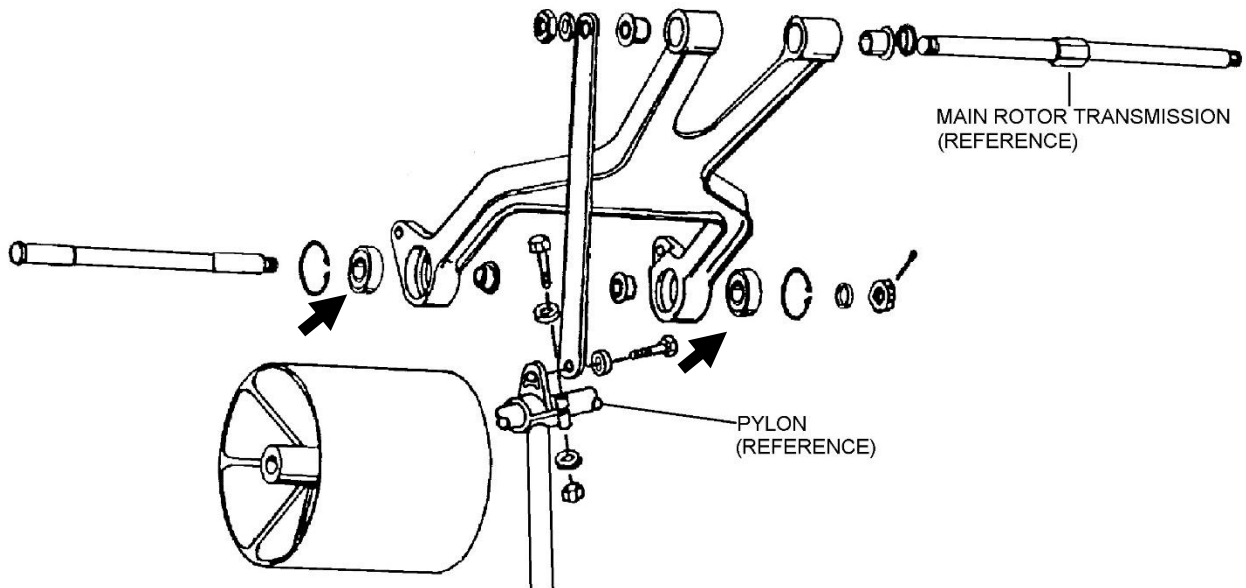
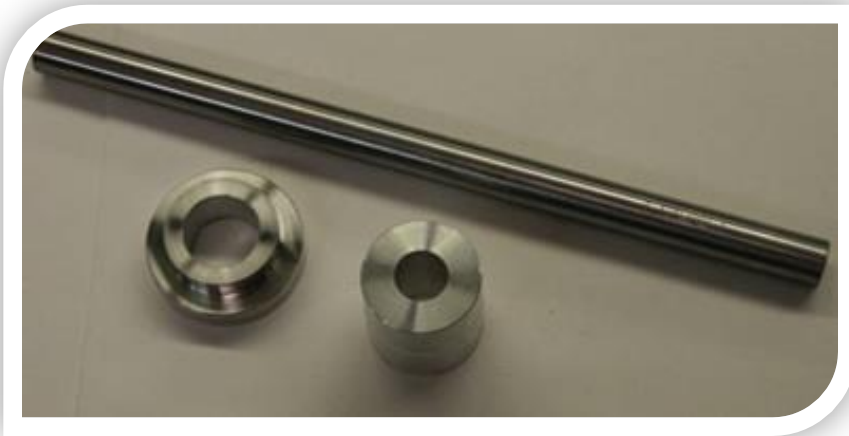
**Main Rotor Transmission Shaft Support Tool
Used to sling main transmission when the hub is not installed.**



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0029-SET	Idler Pulley Installation Kit	P

Usage

Idler Pulley Bearing Installation Tools
 Used to support and align the idler pulley bearings while removing and installing bearings.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0044	Pulley Alignment Tool	P

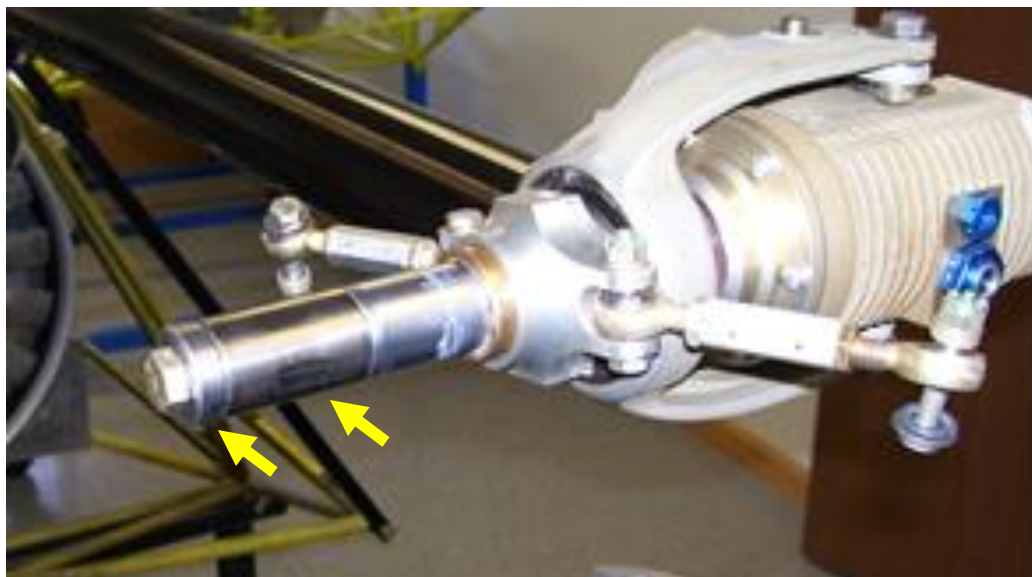
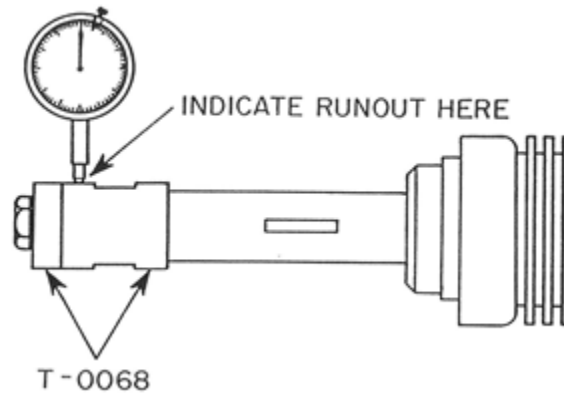
<i>Usage</i>
<p align="center">Lower Pulley Alignment Tool Used to check and adjust alignment of upper and lower pulley in piston aircraft.</p>



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0068-3	TRGB Runout Tool	P/T

Usage

**Tool for Measuring Runout on Tail Rotor Gearbox Output Shaft
Used to measure runout on TRGB shaft with dial gauge.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0078	Engine Oil Tube Adapter Installation Tool	P

Usage

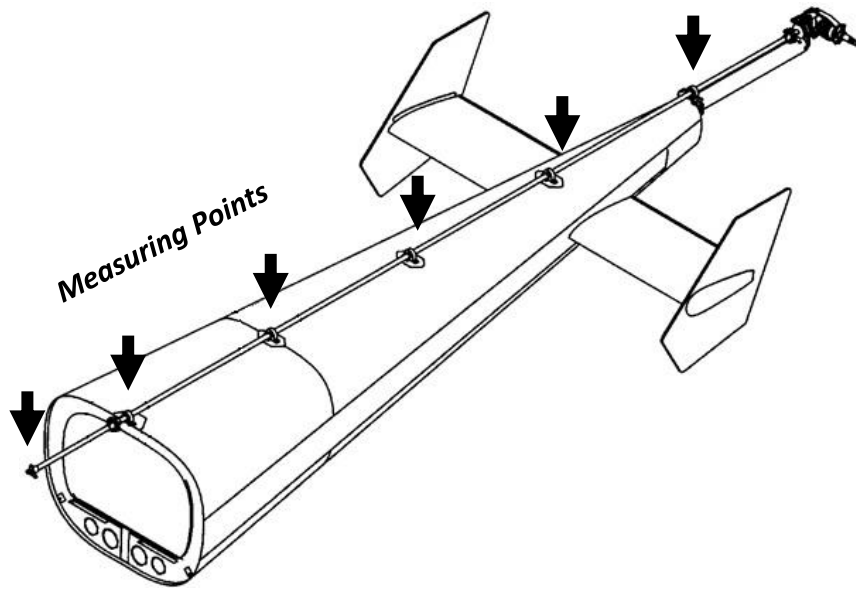
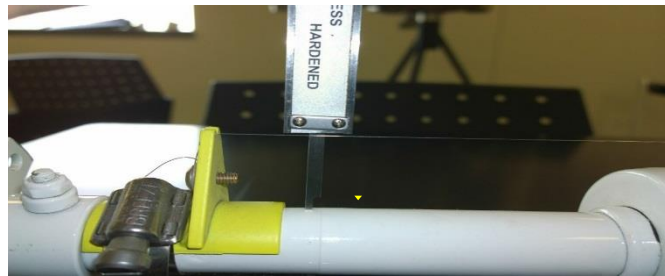
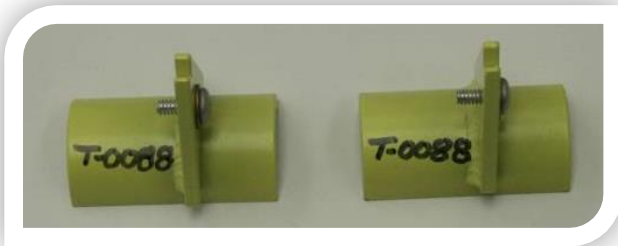
Engine Oil Filler Tube Adapter Special Wrench
Used to install the oil filler tube adapter into the crankcase of the
Lycoming engine.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0088	Tail Rotor Drive Shaft Alignment Tool	P
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0143-1	Tail Rotor Drive Shaft Alignment Tool	T

Usage

Used to align tail rotor drive shaft.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0092-5	Taper Pin Removal Tool	P/T

<i>Usage</i>
Used to remove taper pins from TR drive shaft without damaging them.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0133-1	Upper Pulley Restraining Tool	P

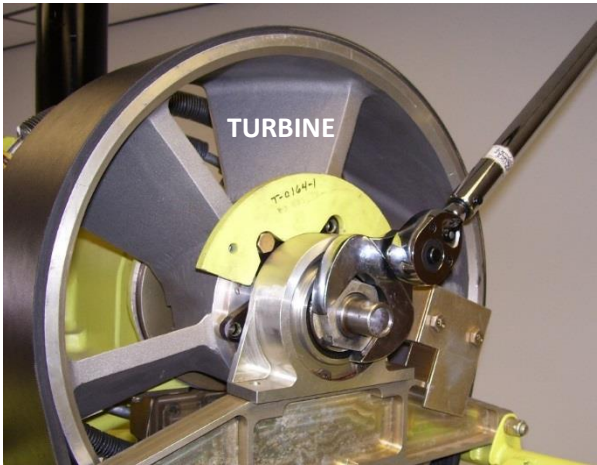
Usage
<p>Upper Pulley Restraining Tool Used to hold the upper pulley while installing the pinion nut on piston main rotor transmission.</p>



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0135-1-SET	Pinion Nut Wrench	P/T

<i>Usage</i>
Special Wrench for Torqueing the Main Transmission Pinion Nut Used to Torque the Main Transmission Pinion Nut.

NOTE
Includes the T-0135-13 3/4" Adapter.
Order the T-0135-11 for Crowfoot only.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0136-1	Overrunning Clutch Housing Wrench	T

<i>Usage</i>
5/16 Special Wrench Used to removing and installing overrunning clutch support bearing hardware.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0137-1	Turbine Engine Hoist	T

Usage
Engine Winch Used to remove and install the Turbine engine.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0139-1	Belt Tension Tool	T

Usage

Belt Tensiometer
Used to measure the drive belt tension.

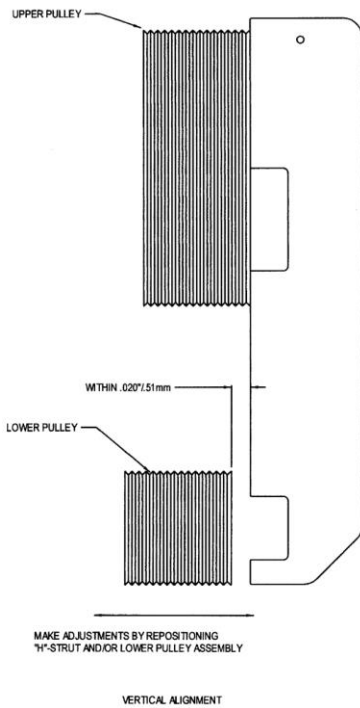
Calibrated Tool

This must be sent back to Enstrom for calibration.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0141	Drive Pulley Alignment Tool	T

Usage
Pulley Alignment Tool Used to align the lower belt pulley.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0153-1	Fan Balance Bracket	P

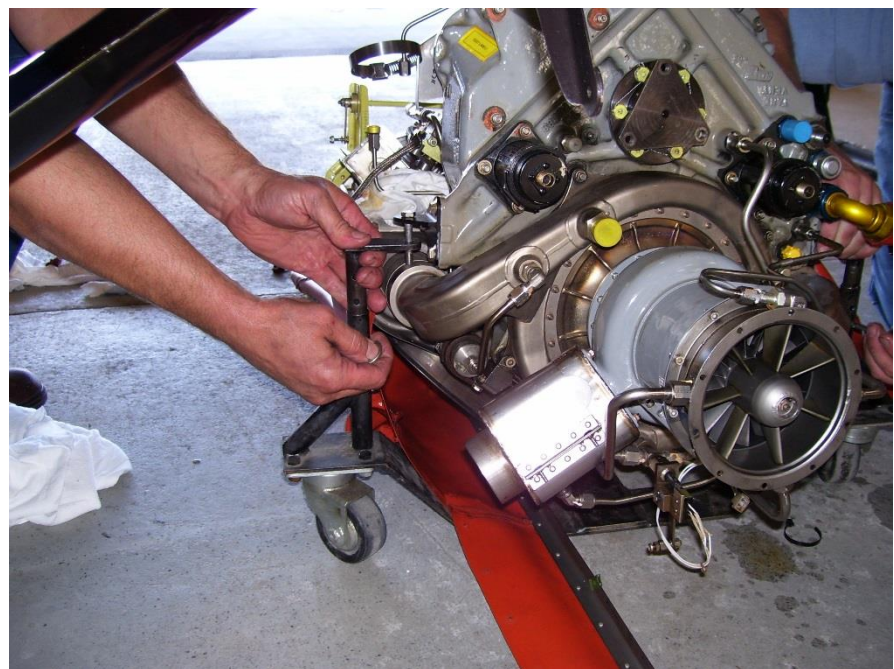
Usage

**Optical Sensor Attach Tool for Balancing Fan on Piston Helicopters
Attaches to pylon aft of fan and holds optical sensor to balance
engine fan assembly.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0154-1	Turbine Engine Dolly	T

<i>Usage</i>
Turbine Engine Dolly Used to support engine while installing in helicopter.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0156	Oil Filler Tube Adapter Wrench	P

Usage
<p align="center">Turbine Engine Dolly Used to support engine while installing in helicopter.</p>



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0164-1	Upper Pulley Restraining Tool	T

Usage
<p>Special Wrench to Hold Main Rotor Transmission Pinion Shaft Used to hold the upper pulley while removing or installing the pinion nut.</p>



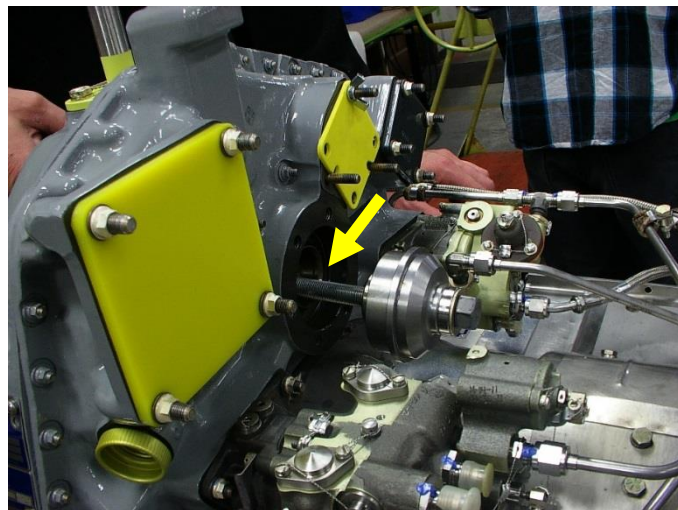
TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0166-11	Oil Cooler Shaft Alignment Coupling	T

Usage
Blower Short Shaft Alignment Tool Used for holding the short shaft while aligning the engine oil cooler blower assembly.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0172-1	Double Lip Seal Installation Tool	T

<i>Usage</i>
<p>Double Lip Seal Installation Tool Used to install Rolls Royce Double Lip seal in engine gearbox.</p>



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0177-11	PLENUM BOX FOD COVERS	T

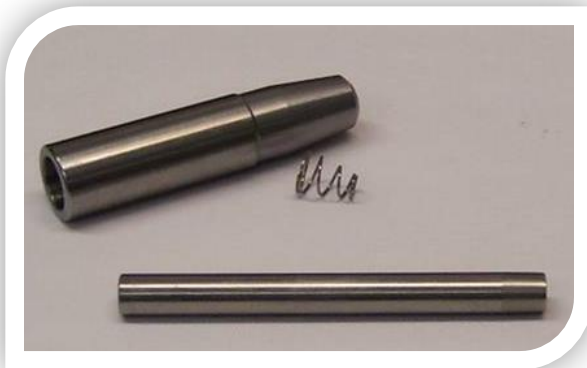
Usage

Used to protected lower plenum from FOD during maintenance.



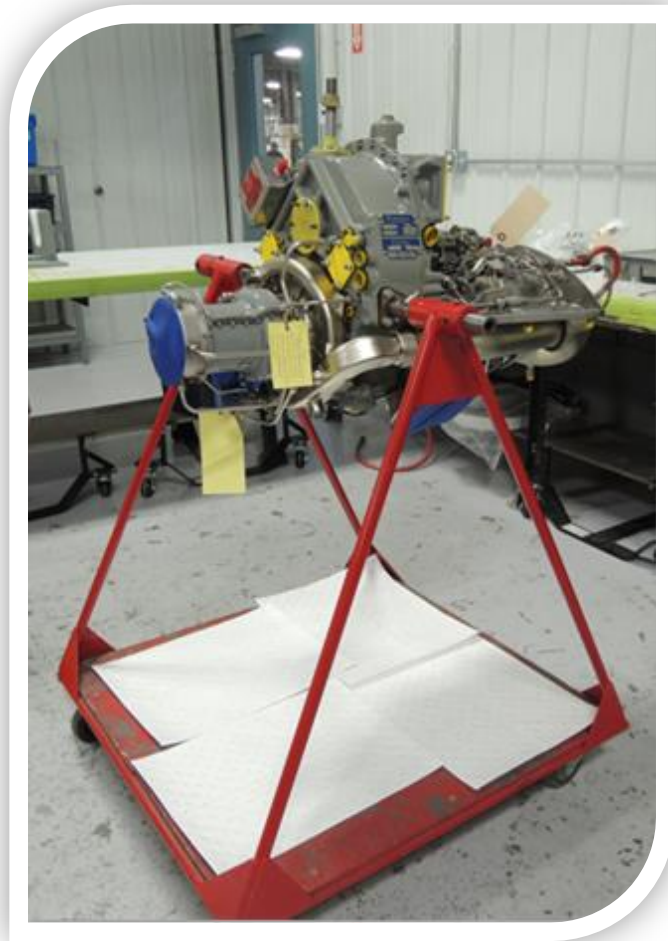
TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0179	Magneto Spring Installation Tool	P

<i>Usage</i>
Used to insert springs in the magneto distributor block.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0182-1	C-20W Engine Stand	T

<i>Usage</i>
Rolls Royce Engine Support Stand Used to support engine while performing maintenance.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0186-1	Overrunning Clutch Bearing Press Kit	P/T

Usage

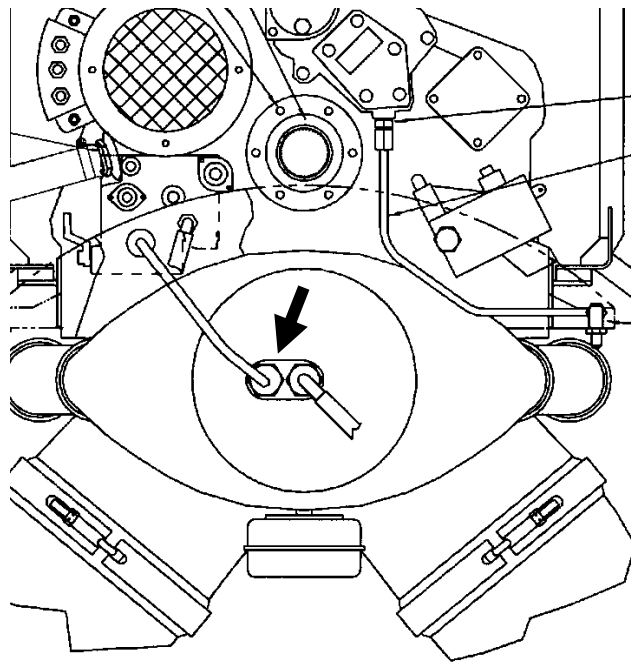
**Clutch and Internal Drive Shaft Bearing Installation Kit
Used to remove & install support bearings in the overrunning clutch
and internal drive shaft assemblies.**



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0187-1	Turbine Fuel Nozzle Wrench	T

Usage

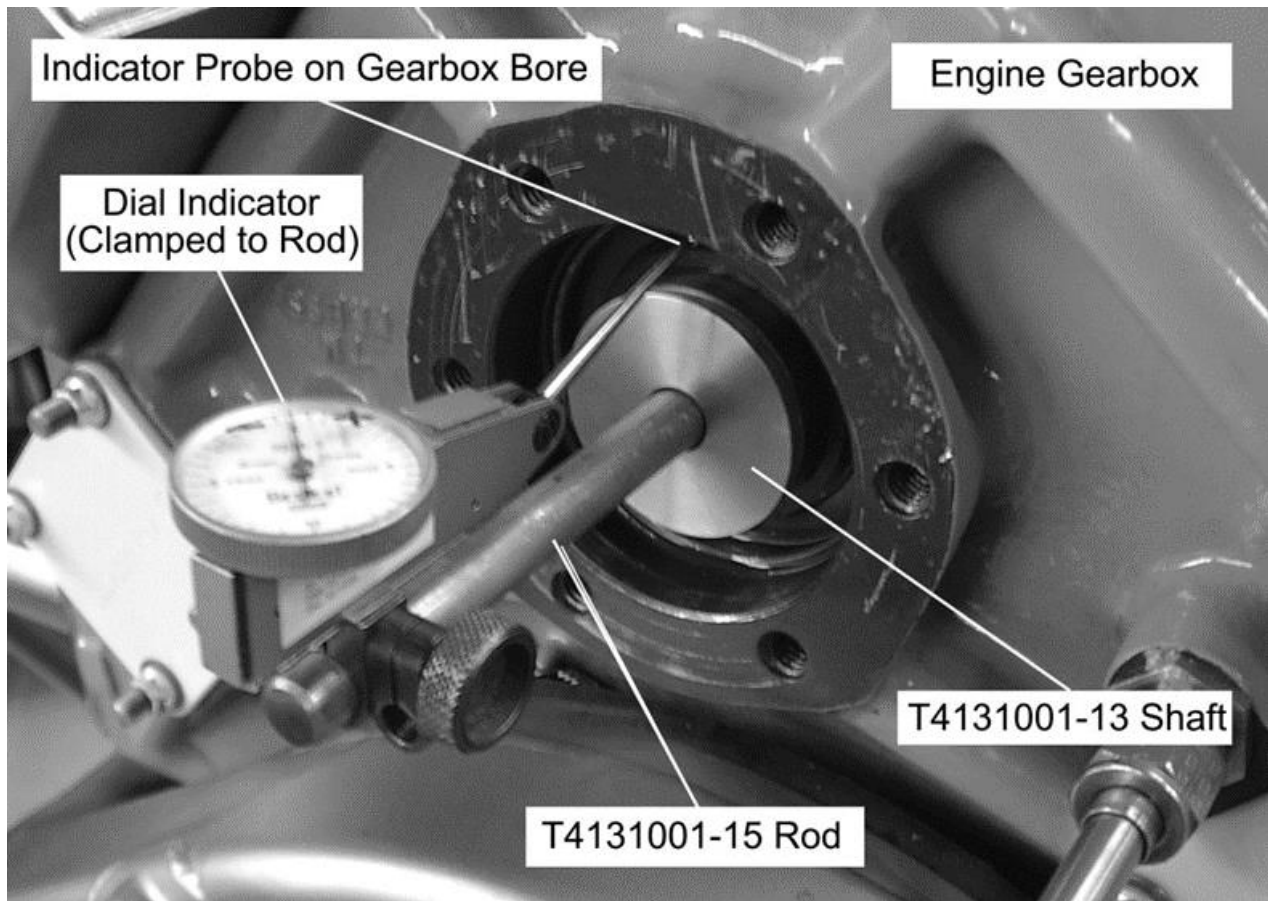
Special Wrench to Remove and Install Fuel Nozzle
Used to remove and install fuel nozzle from engine while the engine
is installed in the helicopter.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0194-1	Bore Concentricity Tool Set	T (S/N 5131 & Subsequent)

Usage

Measure the engine/gearbox assembly PTO shaft bores with tool kit T-0194-1 (Bore Concentricity Indicator Tool Set). This kit includes P/N T4131001-7 bore measurement assembly, a dial gauge assembly, clamp assembly, and articulating arm assembly.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0196-1	Mast Runout Tool	P/T

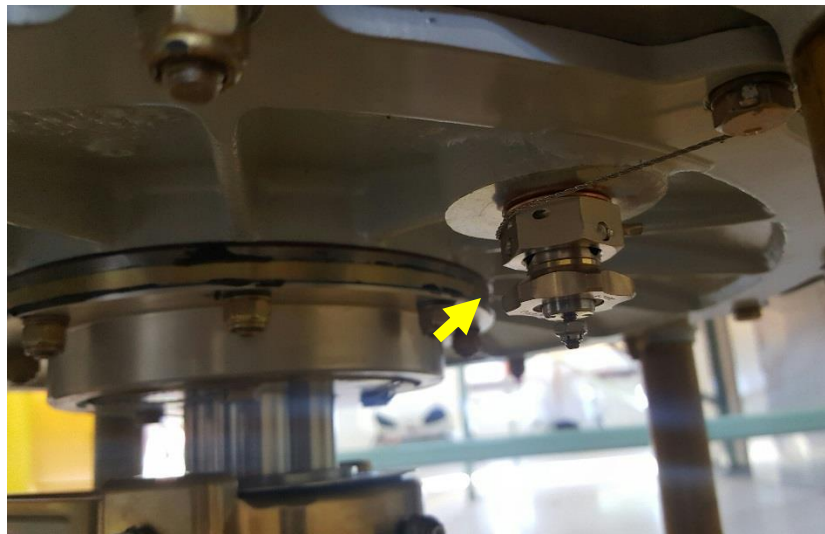
Usage

**Tool to Measure Runout on Main Rotor Shaft
Used to support dial gauge to measure main rotor gearbox shaft runout.**



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0198-11	MRGB Quick Drain	P/T (Pistons with -9 MRGB & Higher. All Turbines)

<i>Usage</i>
Used to drain oil from the Main Rotor Gearbox.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0204	Fan Shroud Alignment Tool	P

Usage

Used to hold the fan shroud in the proper position while the hardware is installed. The mechanic can reach through the holes in the tool to install the inside hardware. It needs to be about 3/16 inch larger in diameter than the fan



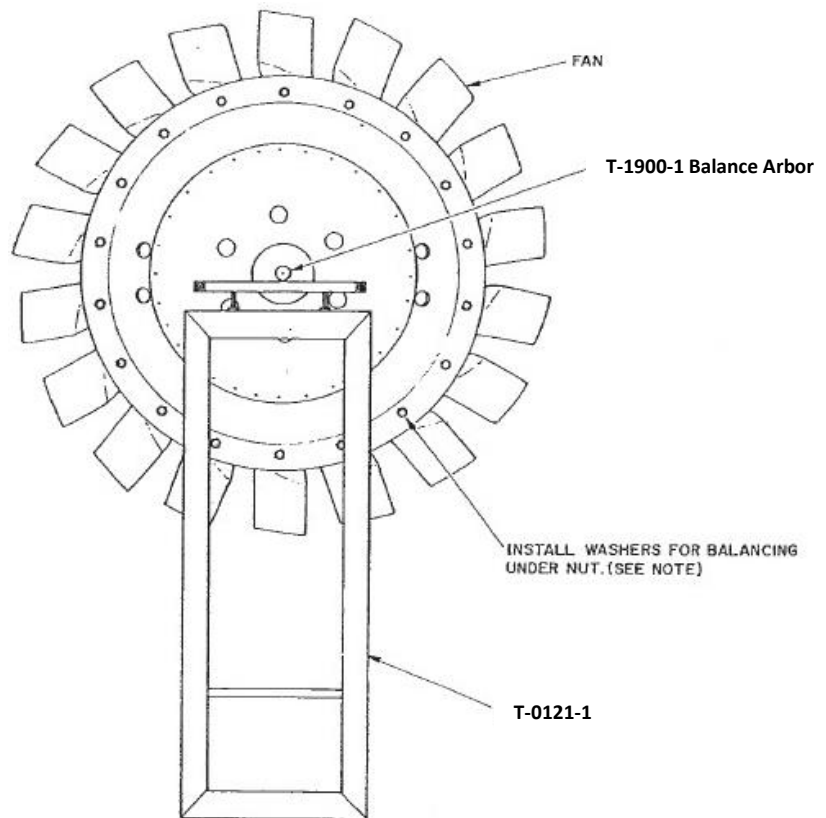
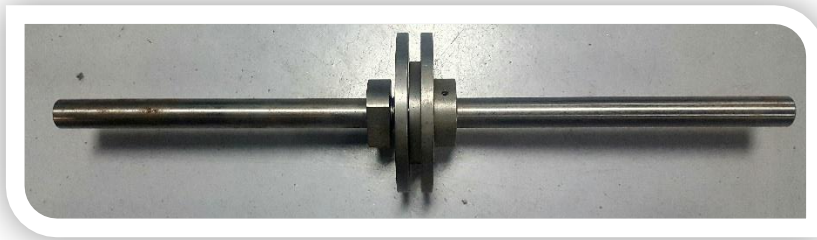
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0213	MRGB Dolly	P/T

<i>Usage</i>
Main Rotor Gear Box Dolly Used to store and move main rotor transmissions.



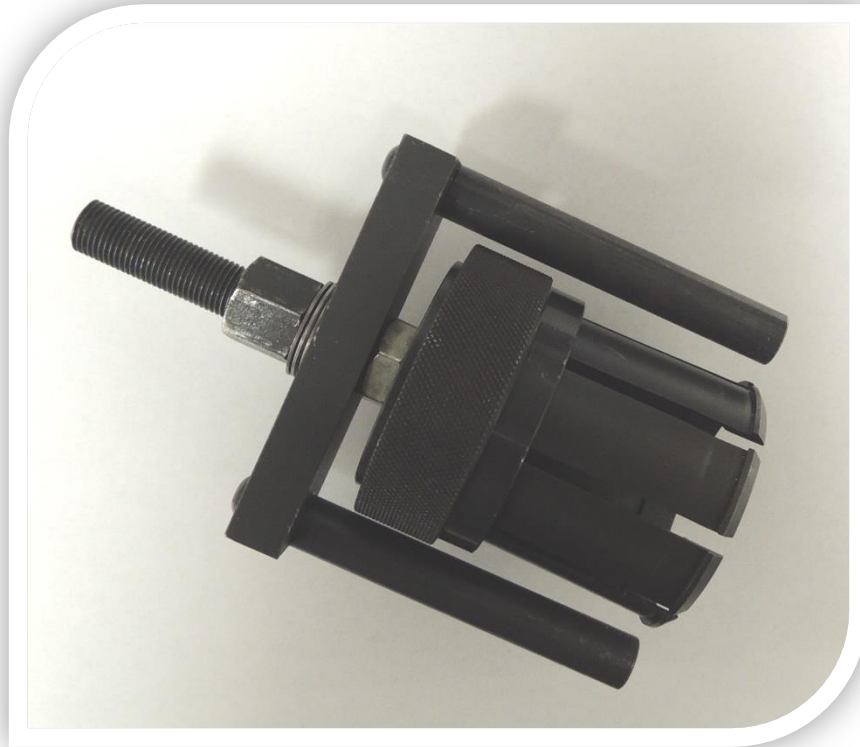
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-1900-1	Fan Balancing Arbor	P

<i>Usage</i>
Used with T-0121-1 to statically balance the cooling fan.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
RBT18560	Double Lip Seal Puller	T

<i>Usage</i>
Double Lip Seal Puller Used to remove Double Lip seals from engine PTO bore.

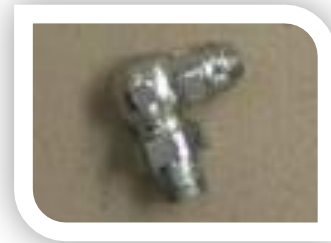


Sec-3 Miscellaneous

TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
NPN	Sprag Clutch Purge Tool	P

Usage

Used to purge sprag clutch assembly during servicing.



Use a 1/4-28 right angle zerk fitting.

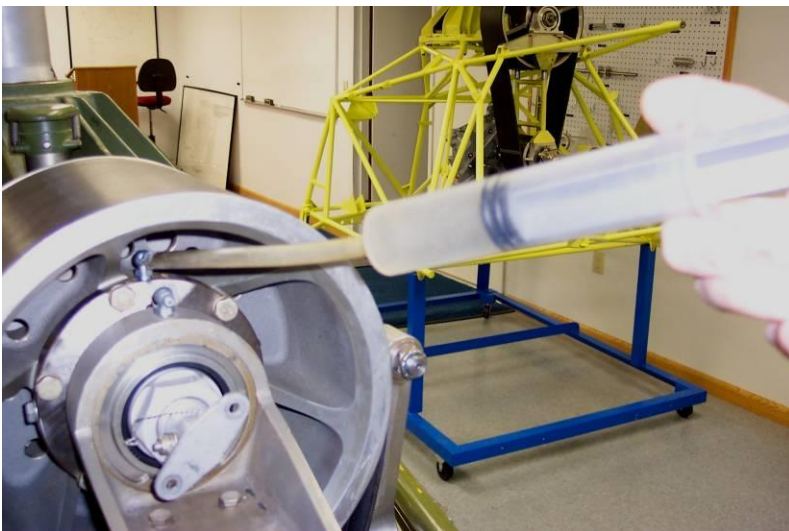
Unscrew the end and discard the check ball, and spring.

Turn the clutch so that one plug-bolt is at the 12 o'clock position and on is at either the 3 or 9 o'clock position.

Remove the top plug-bolt, and one of the side plug-bolts. Install the modified zerk fitting into the top hole.

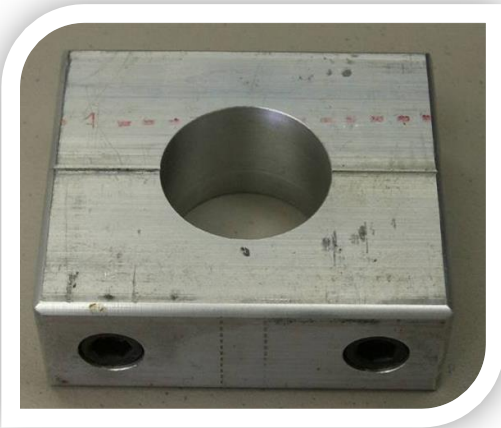
Using a suitable oil pump can, or syringe, push a sufficient amount of turbine engine oil into the clutch until the oil that runs out of the side hole appears clean.

Replace the plug-bolt in the clutch assembly.



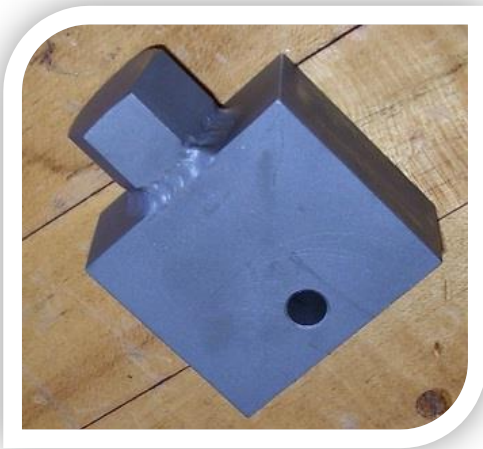
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0035	Oleo Holding Tool	P/T

<i>Usage</i>
Special Wrench for Landing Gear Oleos. Used to hold the Seal Housing Assembly while disassembling the landing gear oleos.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0169-1	Oleo Disassembly Tool	P/T

<i>Usage</i>
Special Tool to Hold Landing Gear Oleo Assembly during disassembly, and assembly.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0199-1	TC Laser Alignment Emitter	P/T

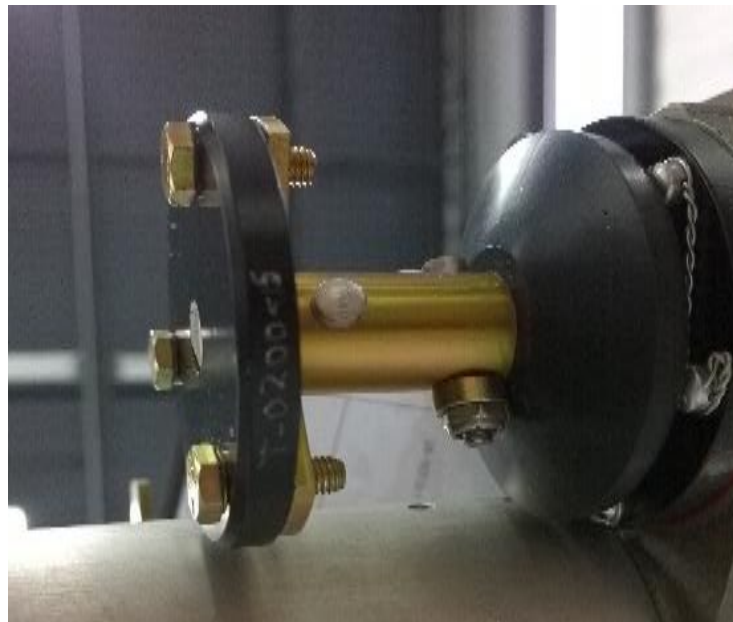
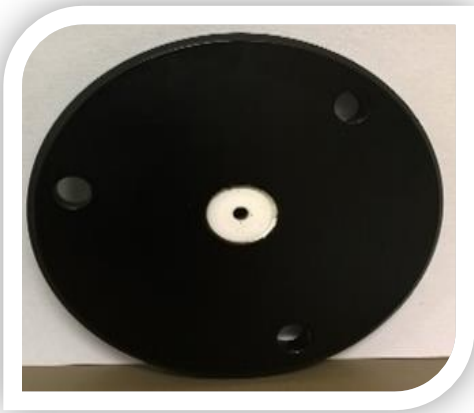
Usage

Used to align the tailcone. The tailcone alignment device. It can only be used when the main rotor gear box is installed in the aircraft.



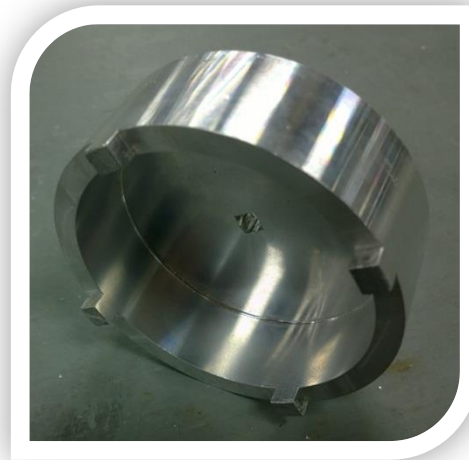
<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-0200-5	TC Laser Alignment Target	P/T

<i>Usage</i>
Used with the T-0169-1 to align the tailcone.



TOOL NUMBER	DISCRIPTION	A/C APPLICABILITY
T-0232-11	Turbine Fuel Probe Socket	T

<i>Usage</i>
Used for removing and installing the Ahlers fuel probe.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
NPN	Maintenance Stand	P/T

<i>Usage</i>
Used to work on, and around the aircraft.



<i>TOOL NUMBER</i>	<i>DISCRIPTION</i>	<i>A/C APPLICABILITY</i>
T-3004	Tailcone Support Stand	P/T

<i>Usage</i>
Used to support the tailcone during Maintenance and or Weight and balance.

