

## **Trouble Shooting Information Form (Piston Engine)**

Please fill out all relevant fields provided in this document. This will help our product support staff trouble shoot your aircrafts problems more effectively. These records will kept on file at Enstrom Helicopter Corp. <u>Please note that a helicopter should NEVER be operated under unsafe conditions!</u>

<b>CUSTOMER</b>	<b>INFORMATION:</b>

1. Point of Contact	Date
2. Company	Address:
3. Email	
4. Phone	
AIRCRAFT HISTORY:	
Aircraft Serial Number Registration	Helicopter Total Time
Time since Overhaul Engine Time	Engine S/N
Is the Aircraft Equipped with EDM 700: YES NO	
PROBLEM DESCRIPTION:	
ENVIRONMENTAL INFORMATION	Field Flaveties
OAT at time of test Pressure Altitude  Does the (Fuel truck, Bowser, etc.) have a filter: YES	
How old is the fuel Fuel Quantity	EST Gross Weight



CASE NUMBER (SN/ Hours)	
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## **OPERATIONAL INFORMATION:**

1. Full Rich Idle (Gro	ound Idle): ENG RPM	I SET AT: <b>1500</b> ENG	RPM RISE b.		
TIT a FUEL	FLOW a		CHT:	EGT:	
MANIFOLD PRESSURE a	OIL TEMP a	OIL PRES a	#1	#1	
OBSERVATION NOTES:			#2	#2	
			#3	#3	
			#4	#4	
				a.	

Step a. At normal operating temps, Record TIT, Fuel Flow, MP, CHT, EGT, and Oil P & T.

Step b. Lean Mixture to idle cutoff and record engine RPM rise. NOTE: Leaning Mixture to idle cutoff is done by; slowly pulling the mixture knob out until a slight rise in engine RPM's is noticed. The rise should happen just before the engine begins to shut off.



2. Flight idle:		
<ol> <li>Blades engaged.</li> <li>Mixture full rich.</li> </ol>	CHT:	EGT:
3. Advance engine RPM to <b>3050</b>	#1	#1
ENG RPM SET AT: <b>3050</b> TIT a b FUEL FLOW a b	#2	#2
MANIFOLD PRESSURE a. b. OIL TEMP a. b.	#3	#3
OIL PRES a. b.	#4	#4
MAGNETO CHECK AT 3050 ENGINE RPM, in accordance with the RFM:		a.
LEFT MAG RPM DROP a b TIT RISE a b	<del></del>	
RIGHT MAG RPM DROP abbb		
OBSERVATION NOTES:	CHT:	EGT:
	#1	#1
	#2	#2
	#3	#3
	#4	#4
		b.

Step a. stabilized at flight ide, record all parameters.

Step b. Lean Fuel flow to 65 pounds per hour, and record all parameters again.



## 3. Light on the Skids:

Leaned in accordance with previous procedure step b.					CHI:	EGT:
NOTE: TIT should be between 1450 and 1500					#1	#1
ENG RPM SET AT: 3050	TIT		FUEL FLOW		#2	#2
MANIFOLD PRESSURE		OIL TEI	MP	OIL PRES	#3	#3
					#4	#4
OBSERVATION NOTES:						

## **CAUTION**

DO NOT FLY THE HELICOPTER IF CONSIDERED TO BE IN A UN AIRWORTHY CONDITION!



4. Hover:		een 1450 and 1500		0.17	EGT:
				CHT:	
		FUEL FLOW		#1	_
MANIFOLD PRES	SURE	OIL TEMP	OIL PRES	#2	#2
				#3	#3
				#4	#4
OBSERVATION NOTES:					



5. Forward Flight:  NOTE: TIT should be between 1450 and 1500				
_			#1	_ #1
TIT	_ FUEL FLOW		#2	#2
RE	OIL TEMP	OIL PRES	#3	#3
			#4	#4
	– TIT	_ FUEL FLOW		#1 TIT FUEL FLOW #2 RE OIL TEMP OIL PRES #3