



**THE ENSTROM HELICOPTER CORPORATION**  
**TWIN COUNTY AIRPORT, P.O. BOX 490, MENOMINEE, MICHIGAN 49858**

# SERVICE INFORMATION LETTER

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SERVICE INFORMATION LETTER NO. 0048

Date: March 30, 1976  
Subject: Foam Tape Separation from Cooling Fan Shroud  
Models: 280, F-28C & 280C  
Effectivity: All Serial Numbers  
Compliance: As Noted

To seal the gap between the tips of the engine cooling fan blades and the fan shroud a strip of foam tape is bonded to the shroud. In some cases failure of the bond has permitted areas of the tape to become detached.

Should a separation occur it is recommended that the tape be replaced. This is done as follows:

1. Remove all tape from the fan shroud and check clearance of fan blades on shroud. Realign if necessary.
2. If significant amounts of tape are missing, check oil cooler for partial obstruction by pieces of tape.
3. Clean area covered by tape with a solvent such as methyl ethyl ketone. Be certain all grease, oil and contaminants are removed. Avoid finger prints in cleaned area.
4. Apply new self-adhering foam tape 1/8 x 2 inches and press down firmly. Tape is No. 4508 available from Enstrom Customer Service Department or the 3M Company.