



THE ENSTROM HELICOPTER CORPORATION
TWIN COUNTY AIRPORT, P.O. BOX 490, MENOMINEE, MICHIGAN 49858

SERVICE INFORMATION LETTER

SERVICE LETTER NO. 0035

Date: December 17, 1973

Subject: Field Installation of the Tail Rotor Blades to the Splined Tail Rotor Output Shaft

Model: F-28A - All Serial Numbers; 280 - All Serial Numbers

Compliance: F-28A - All Serial Numbers; 280 - All Serial Numbers

Two instances have been reported by Enstrom Customer Service where the tail rotor splined hub has been installed at 90° to the pitch link retainer.

Section 15 (page MM-15-6 and MM-15-18) of the Enstrom Maintenance Manual clearly illustrates and defines the position of the rotor hub axis being parallel with the axis of the pitch link retainer.

The illustration below also defines the proper installation of the tail rotor assembly.

All helicopters should be checked for possible misalignment. Any installations found deviating from the aforementioned instructions should be corrected immediately.

