

Identification/ Verification, and Component Card Correction of 28-14282-11, or -13 Main Rotor Spindles

History:

During the early-80's to mid-80's, an undetermined number of spindles may have left the factory with component cards that might have listed an incorrect dash number. The correct dash number can be verified by measuring the radius on the spindle as shown in figure. 2. The 28-14282-11 spindle has a radius of .250 inches, the 28-14282-13 spindle has a radius of .350 inches. Measure the radius using the following methods. After the spindles have been identified correct component cards if necessary.

1. Identify dash number on component cards.

PART NAME		PART NUMBER 28-14282-11 or -13		S/N		TOTAL TIME	
						O/H	Retire
A/C Number	A/C Time @ Installation	Component Time @ Inst.	A/C Tune @ Remotal	Total Time	Time Since O/H	Maintenance Notes	
				Dash	numbei		
				Dusii	Tamber		
	-		_				

Figure 1



2. Using a radius gauge, measure the radius as shown in figure 2.



Figure 2

3. Alternate method for step. 2, using a NAS1149DO663H, or AN960D616 washer, or a dime, identify the -13, or -11 radius as shown in figure 3.

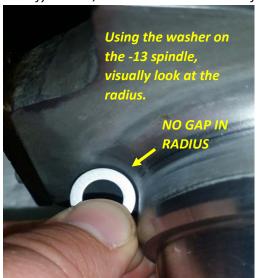




Figure 3

4. After the radius has been identified, correct the component card if necessary with the appropriate dash number.