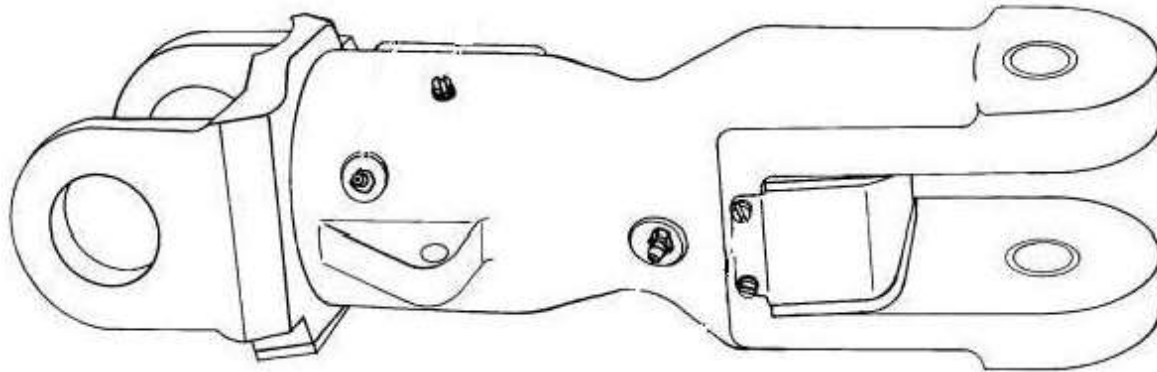




PACKING INSTRUCTIONS FOR MAIN ROTOR RETENTION ASSEMBLIES



NECESSARY DOCUMENTATION!

1. Component return form. This can be found on our website. www.enstromhelicopter.com
2. Component Record Card **(if applicable)**. This can be found in the aircraft logbook.

1. Clean retention assembly of grease, Oil, and debris.
2. Securely wrap in 1/8 inch Ethafoam multiple times using stretch film to secure.
3. Secure retention assembly in Uline S-4133 6x6x18 inch 200lb test single wall box or equivalent.
4. The retention assembly should have no movement within the box to prevent shipping damage.
5. Once all three are secured in their own boxes, pack in outer box S-21045 20x20x8 275lb test double wall box or equivalent for shipping.

NOTE:

If the retention assembly is shipped to Enstrom for FAA AD 2018-02-01 compliance (MPI inspection) there will be an extra charge for disassembly, and reassembly. Current shop rate is \$115USD per hour. One hour charge per retention assembly.



NOTE:

If flapping stop, or drop stop pads are missing or damaged, they can be replaced upon request.

Drop stop: 28-14240-1

Flapping stop: 28-14231-1



ENSTROM
HELICOPTER CORPORATION

2209 22nd Street EnstromHelicopter.com
Menominee, Michigan P 906-863-1200
49858 USA f 906-863-6821

A copy of this form must accompany ANY parts or components returned to Enstrom Helicopter
Please take the time to read the instructions on page 2 carefully

COMPANY INFORMATION:

AOG

Company Name:	Contact Name:	Date:
Phone No:	Email:	

COMPONENT, & A/C DATA:

Part No:	Serial No:	Registered Owner:
Nomenclature:		Date of Last Repair:
A/C Serial No:	GEARBOXES & LOWER PULLEYS →	Brand, Type, & Viscosity of Oil:
Time in Service:	Total A/C Hours:	
Reason for Return:		

WORK REQUESTED:

None. (See Warranty claim section) <input type="checkbox"/>	Repair estimate only. <input type="checkbox"/>
Overhaul IAW/EHC pricing. <input type="checkbox"/>	Testing. <input type="checkbox"/>
Core Returns, credit acct. <input type="checkbox"/>	Charged on EHC invoice No. <input type="text"/>
Repair as necessary. <input type="checkbox"/>	Cost not to exceed. \$ <input type="text"/>

WARRANTY CLAIM:

Perform work as requested or replace under warranty. <input type="checkbox"/>	Issue credit. <input type="checkbox"/>
Replacement part purchased on EHC invoice No. <input type="text"/>	
Component/Part purchased on EHC invoice No. <input type="text"/>	

RETURN SHIPPING INFORMATION:

Name:	Carrier:	Shipping Method:
Address:		
Shipping Acct No:	Phone:	

COMPONENT RECORD							
PART LABEL		PART NUMBER			SN	TOTAL TIME	
A/C Number	A/C Time #	Component Time In Place	A/C Time In Hangar	Time In Place	Time Since D/O	Maintenance Status	Remarks
	00	00					

Example

Component Return Form Instructions

IMPORTANT

It is important that you fill out **ALL** relevant fields in the component return form. Also include the matching component card(s) with life limited components/parts. Failure to send a component card(s), or complete and send this form can negatively affect Core credits, warranties, and or overhaul/repair work.

1. Customer information:

- a. Please complete entire section.

2. Component data:

- a. Please complete ALL relevant fields in this section. One component return form per item.
- b. It is important that you are detailed as possible in the reason for the return

NOTE: **FOR LIFE LIMITED ITEMS, THIS FORM CAN BE USED IN THE EVENT THAT THE ORIGINAL COMPONENT CARDS ARE MISSING. COMPONENT DATA FILLED OUT WITHIN THIS FORM MUST BE ACCURATE AND INCLUDE PART NUMBER, SERIAL NUMBER, AND TIME IN SERVICE**

IMPORTANT: **FAILURE TO PROVIDE THIS INFORMATION WILL PREVENT INITIATING WORK, PROCESSING CREDITS, AND MAY RESULT IN GENERATING ADDITIONAL CHARGES**

3. For gearboxes only:

- a. For tail rotor gearboxes, Lower pulleys, and main rotor gearboxes.
 - i. List brand, Type and viscosity oil used in the gearbox.

4. Work requested:

- a. Check the appropriate box(s).

5. Warranty claim: (if applicable)

- a. If applying for a warranty claim, check the appropriate box(s).

6. Return shipping information:

- a. Address you would like the replacement item shipped to.

7. Is this an AOG situation:

- a. Check yes, if no, leave blank
- b. See definition of AOG below
 - i. ***Aircraft on Ground or AOG** is a term in aviation maintenance indicating that a problem is serious enough to prevent an aircraft from flying.*