



**THE ENSTROM HELICOPTER CORPORATION**  
**TWIN COUNTY AIRPORT, P.O. BOX 490, MENOMINEE, MICHIGAN 49858**

# SERVICE INFORMATION LETTER

SERVICE INFORMATION LETTER NO. 0101

Date: August 18, 1980  
Subject: Position and Strobe Light Assembly Light Shields  
Models: 280 and 280C  
Effectivity: S/N 1172, 1192 through 1201 and as noted

This letter is written to inform owners of the above listed helicopters and customers who have recently replaced position and strobe light assemblies that there is a possibility the internal light shield was omitted during assembly of some units.

This shield, or mask, is installed to prevent forward strobe light penetration which can cause distracting reflections in the cockpit during operation. It is suggested that all owners and operators inspect both the left and right horizontal stabilizer strobe lights to verify the installation of the light shields. Units found without the proper shielding can be repaired in the field by removing and cleaning the strobe light lens before installing an aluminum foil pressure sensitive tape as illustrated.

NOTE: Be sure the tape is installed symmetrically on the forward side of the lens.

