



THE ENSTROM HELICOPTER CORPORATION
TWIN COUNTY AIRPORT, P.O. BOX 490, MENOMINEE, MICHIGAN 49858

SERVICE INFORMATION LETTER

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Date: June 26, 1972

Subject: Rod End Assembly - P/N 28-16143 - Swash Plate Assembly

Model: F-28A - Serial Number 87 and Below

The Enstrom Corporation has made available the new cyclic control rod ends with the Rexlon-lined spherical inserts. These new rod ends provide a longer service life than the existing bonded inserts.

To attain a higher degree of reliability, the tapered fit between the rod end and the push-pull rod is to be installed as indicated on the enclosed instruction sheet. The instruction sheet gives a dimension of .030 to .060 as the proper seating of the tapered surfaces. This dimension should be measured after the AN320-8 nut has been torqued to 140 in. lbs. (Remove the nut after torquing and measure the depth as indicated.)

The parts required for this change are as follows:

28-16143 Rod End Assembly (3 required)
28-16124 Spacer (3 required)
28-16129 Bolt (3 required)

