



## SERVICE DIRECTIVE BULLETIN

SERVICE DIRECTIVE BULLETIN NO. 0070

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DATE: May 8, 1986

SUBJECT: Clutch Engagement Handle Guard

MODELS: All F-28 Series Models prior to SN 745, all 280 Series Models prior to SN 2010.

COMPLIANCE: Guard, P/N 28-11313-6, must be installed within the next 50 hours of service or at the next 100 hour inspection, whichever occurs first.

The possibility exists that the clutch may become disengaged even with the handle stowed by applying extreme downward pressure at the handle pivot. Although this possibility is aggravated by improper rigging, and access to the pivot point is encumbered by the seat cushion, Enstrom feels the potential for inadvertent disengagement exists. The installation of guard P/N 28-11313-6 will prevent inadvertent disengagement of the clutch and is made mandatory by this bulletin.

NOTE: The clutch rigging procedure published in SIL 0080A is still applicable and this guard is not to be misconstrued as a substitute for proper clutch rigging.

For installation the seat deck or cover must be removed to gain access to the clutch engagement lever. The clutch lever handle must then be disconnected and removed exposing the rivets through the corner doubler on the seat structure. Carefully drill out and remove the 5 existing rivets. The flat sheet metal guard is predrilled. Attach the guard P/N 28-11313-6 on the lever side of the seat structure with (5) MS20470AD-4-5 rivets through the guard, seat structure and doubler. (See Figures 1 & 2)

Reassemble clutch lever, recheck clutch lever rigging for proper travel overcenter and stowage position on the floor and reinstall seat deck.

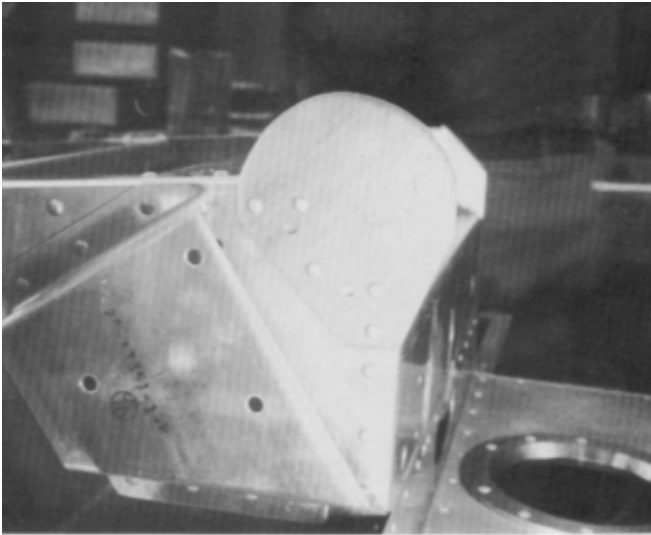


Figure 1



Figure 2

This installation kit (number 28-01036) is available from your nearest Enstrom Service Center or from the Enstrom Customer Service Department.