



THE ENSTROM HELICOPTER CORPORATION
TWIN COUNTY AIRPORT, P.O. BOX 490, MENOMINEE, MICHIGAN 49858

SERVICE INFORMATION LETTER

SERVICE LETTER NO. 0031

Date: May 31, 1973
Subject: Collective Friction Lock Assembly
Model: F-28A
Serial No: As Noted

Two instances have been reported in which the 28-16277-4 washer separated from the 28-16277-3 rod because of faulty brazing. To preclude the possibility of failure, these two parts are now welded.

This modification may be accomplished in the field by polishing off all traces of brazing from the friction rod and welding a new 28-16277-4 washer to the rod, in accordance with accepted aircraft welding practice.

New washers are immediately available in stock and may be ordered at your convenience. Modified rods are also immediately available if replacement is preferred.

