



# ENSTROM HELICOPTER CORPORATION

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## SERVICE DIRECTIVE BULLETIN

SERVICE NOTE NO. 0012

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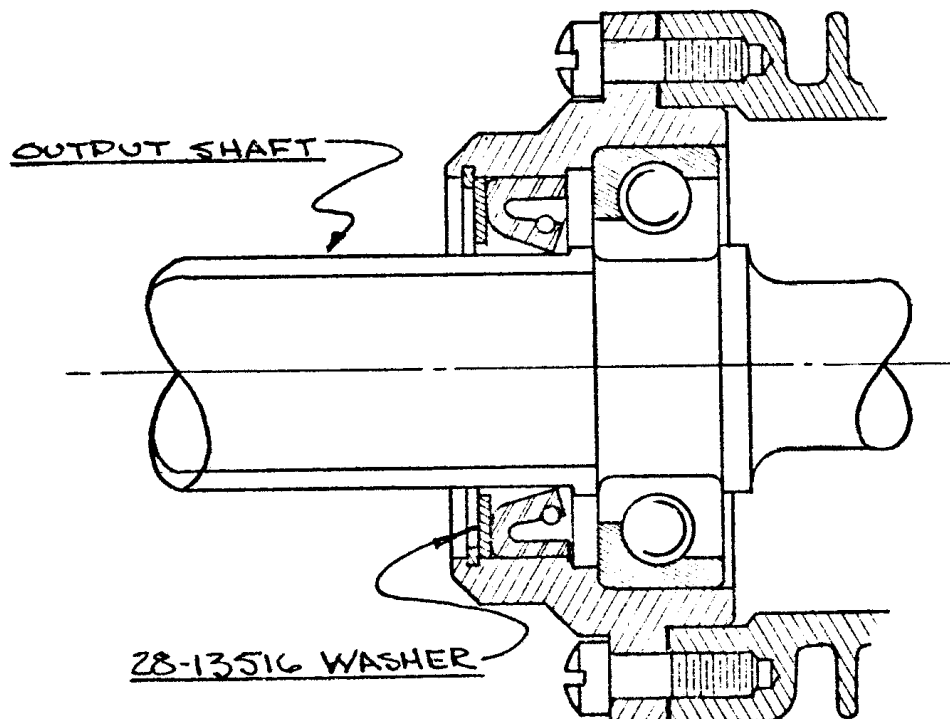
Date: May 18, 1972

Subject: Tail Rotor Output Shaft Seal Housing

Model: F-28A - Serial Numbers 81, 82, 83, 84, 85, 86, 14, 62, 77 & 74

Compliance: At Owner's Earliest Convenience or Within the Next 25 Hours

On the serialized helicopters listed above or any other units with the tail rotor output shaft seal that is externally mounted, the addition of a steel washer between the seal and the Truarc retainer is recommended. This will insure added integrity to the output shaft assembly in the event of an output bearing failure. See illustration.



To install the 28-13516 washer, remove the tail rotor assembly and pitch link retainer assembly. Remove Truarc seal retainer, install washer 28-13516 by pressing output shaft seal inward .050 of an inch. Reinstall Truarc and reassemble.

Washer 28-13516 being sent under separate cover.