



# SERVICE INFORMATION LETTER

---

---

SERVICE INFORMATION LETTER NO. T-007  
Page 1 of 2

DATE: December 11, 1997

1. SUBJECT: Drain Hole Installation in Cabin Doors
2. MODEL: TH-28/480
3. EFFECTIVITY: TH-28: 3004 and 3006  
480: 5001 through 5026

4. BACKGROUND:

Enstrom has received reports from the field of water collecting in the bottom of the cabin doors.

5. COMPLIANCE:

At owner/operator option, drill drain holes in the cabin doors in accordance with paragraph 5.1.

5.1. METHOD OF COMPLIANCE:

1. Open the cabin doors.
  2. Referring to Figure 1, mark the locations for the drain holes.
  3. Using a .250" drill bit, drill the drain holes in the center of the door frame at the marked locations.
6. SPECIAL TOOL: None
  7. MAN-HOURS: 0.3 Man-hours
  8. WARRANTY: None

- 9. WEIGHT CHANGE: None
  - 10. LOG BOOK ENTRY: Enter compliance with this Service Information Letter.
  - 11. REPETITIVE INSPECTION: None
- 

RIGHT HAND DOOR SHOWN  
LEFT HAND DOOR OPPOSITE

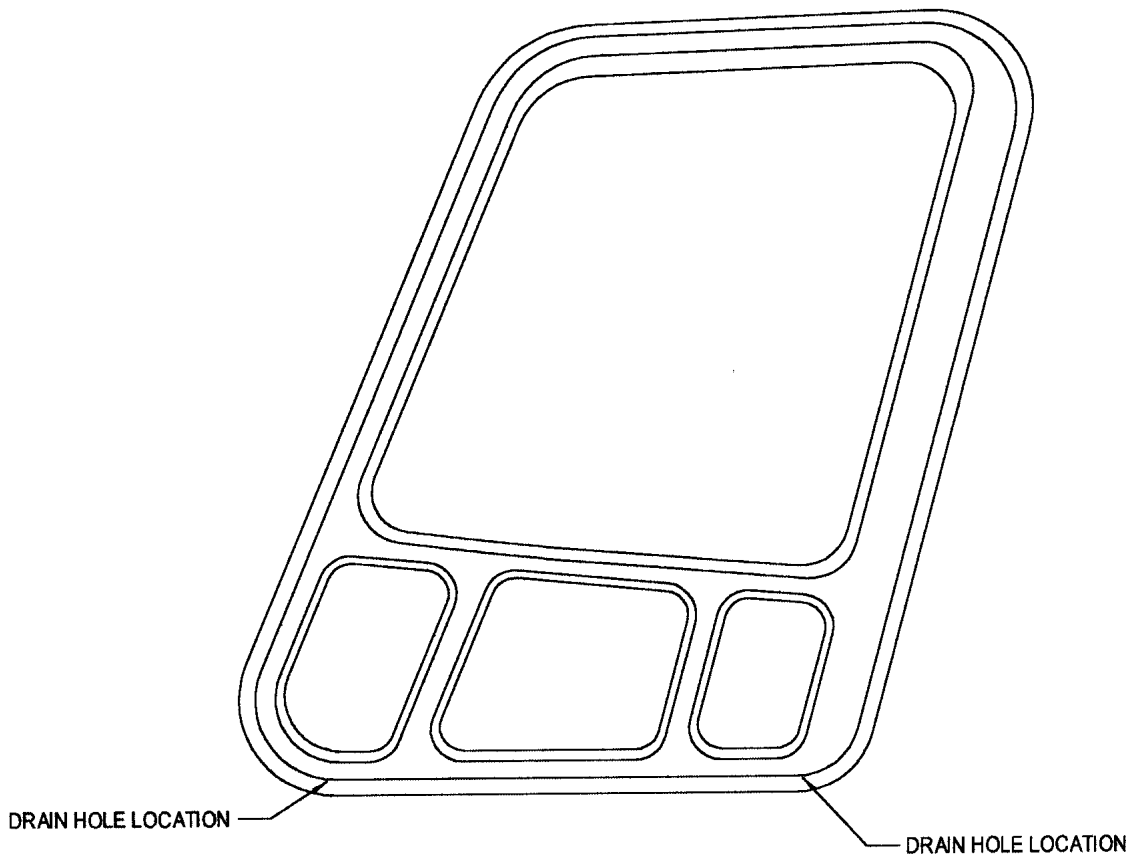


FIGURE 1